



SUZUKI
MARINE

Parts Book

DT55 85-87

DT65 85-87

When it becomes necessary to replace parts on SUZUKI OUTBOARD MOTORS, always use SUZUKI GENUINE PARTS which have passed a strict inspection which guarantees quality and performance.

This parts catalogue covers the list of all service parts for SUZUKI DT55/65C, DT55/65TC, DT55TCH (VF/VG/VH).

The basic model of this parts catalogue is DT55/65TC VF/VG/VH E3.

INSTRUCTIONS FOR QUOTING THE CATALOGUE

1. DIMENSIONS

Dimensions of the parts in this catalogue are indicated in unit millimeters.

2. ABBREVIATIONS

Abbreviations used in this catalogue are as follows:

AR	: As required	NT	: Number of teeth
ASSY	: Assembly	OPT	: Optional
E.No.	: Engine number	OS	: Over size
F.No.	: Frame number	STD	: Standard
d	: Diameter of material	T	: Thickness
ID	: Inside diameter	US	: Under size
OD	: Outside diameter	W	: Width
L	: Length	S,L,Ul,LL	: Transom type
LH	: Left hand side		
RH	: Right hand side		
~123456	: Up to F.No.05501-123456		
123456~	: From F.No.05501-123456		

12 x 34 x 5.6Figures in the description column show the dimensions of parts.

ID OD T(or W,L)

3. INNER PARTS OF ASSEMBLY

Part name with a dot (.) in front as shown in the description column indicates the component of the assembly also available individually.

4. MODIFICATION NOTICE

A parts bulletin will be sent to you on all occasions when changes in parts occur, including interchangeable modifications between new parts and old ones.

5. NOTE

- 5-1. There are some different parts from those of production models among spare parts for the administrative reasons and common use of them with other models.
- 5-2. In respect of rubber hoses and vinyl tubes, please be sure to use them by cutting off according to the length mentioned on parts catalogue or what is actually required on the vehicle.
- 5-3. Note that the drawings on the illustration page are for ready reference of spare parts number, not to be used as an assembly manual. When assembling, use "SUZUKI SERVICE MANUAL".

6. ENGINE NUMBER

DT55C,TC,TCH VF	: 05501-501001~503045
DT55C,TC,TCH VG	: 05501-603046~605119
DT55C,TC,TCH VH	: 05501-705120~
DT65C,TC VF	: 06502-501001-503133
DT65C,TC VG	: 06502-603134~605016
DT65C,TC VH	: 06502-705017~

8. COLOR

: Color No.	: Color description	:
: 02M	: Arctic Silver	:
: 01T	: Francois White-2	:

FIG.1

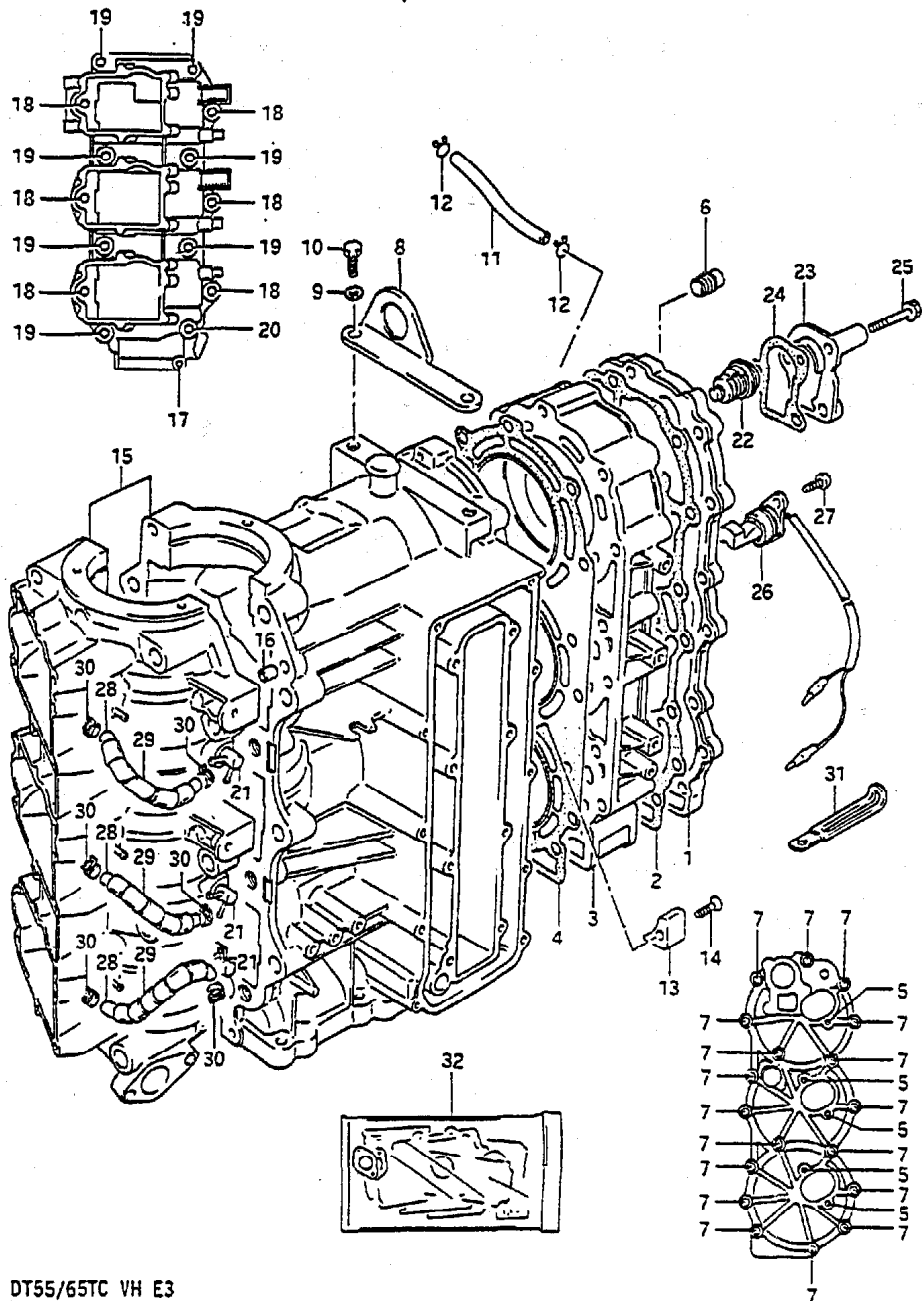


FIG.1 (B- 2) CYLINDER

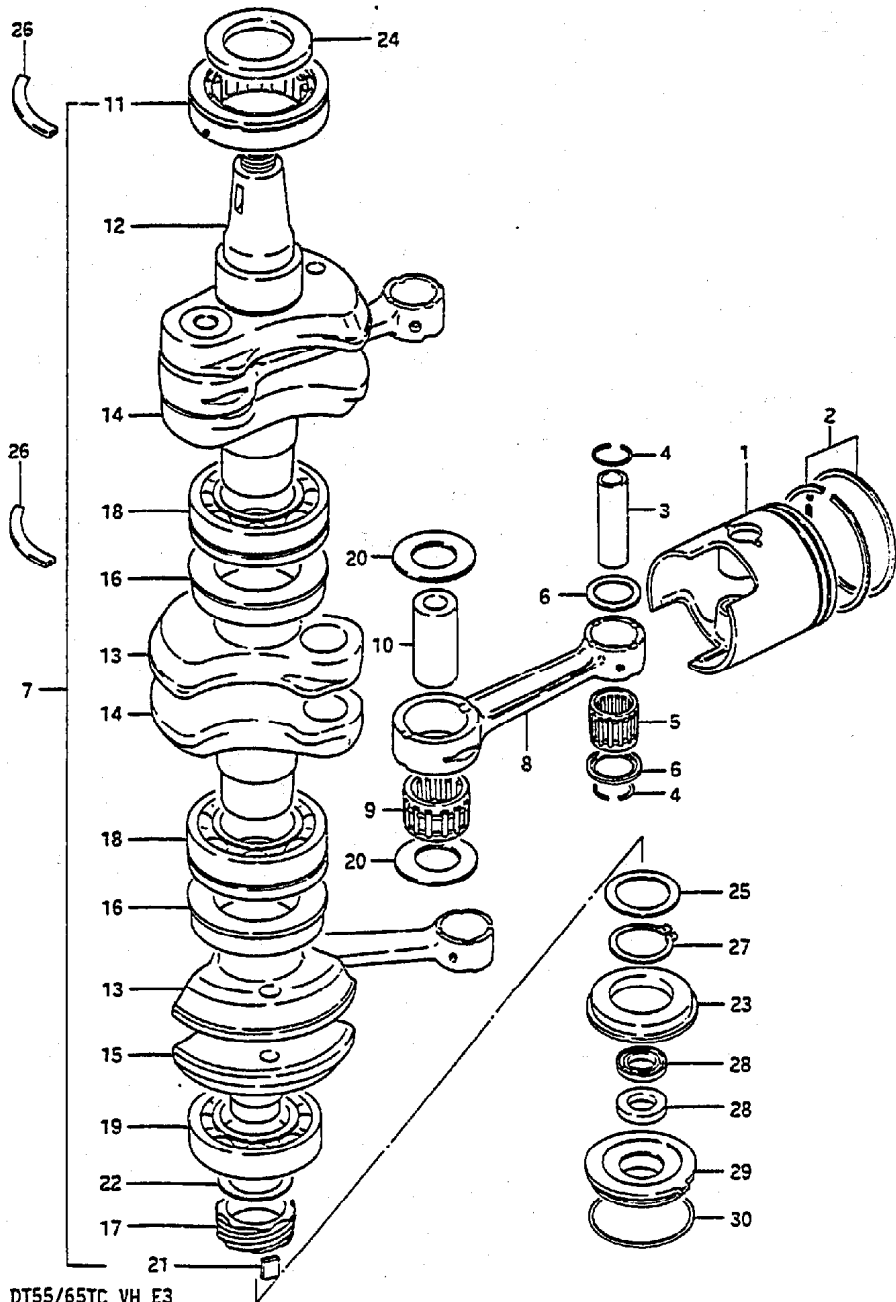
Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	11161-94700-02M	COVER, cylinder head	1	
2	11162-94700	GASKET, cylinder head cover	1	
3	11111-94700-02M	HEAD, cylinder	1	
4	11141-94701	GASKET, cylinder head	1	
5	01517-06302	BOLT	5	
6	09246-04003	PLUG, cylinder head cover	1	
7	01517-08752	BOLT	18	
8	11291-94700-02M	HOOK, engine	1	
9	08321-21082	LOCK WASHER	2	
10	01107-08202	BOLT	2	
11	09343-05137	HOSE	1	L:500→110
12	09401-08410	CLIP	2	
13	11281-94400	PROTECTION, anode	2	
14	09126-06005	SCREW	2	
15	11300-94701-02M	CYLINDER/CRANKCASE ASSY	1	
16	04211-09109	.KNOCK PIN	2	
17	01517-06402	.BOLT	1	
18	01517-10402	.BOLT	6	
19	01517-10652	.BOLT	7	
20	01517-10852	.BOLT	1	
21	16710-94410	.VALVE, check	3	
22	17670-93962	THERMOSTAT (50°C)	1	
23	17681-94400	COVER, thermostat	1	
24	17685-94400	GASKET, thermostat cover	1	
25	01517-06402	BOLT	3	
26	34870-94603	SENSOR, cooling water	1	
27	09132-05025	SCREW	2	
28	09344-02016	HOSE, outlet No.1	3	L:120
29	16911-94500	PROTECTOR	3	L:390→90
30	09401-06405	CLIP	6	
31	09404-08201	CLAMP	1	
32	11400-94871	GASKET SET	1	OPT

DT55/65TC VH E3

FIG.2



DT55/65TC VH E3

FIG.2 (B- 3) CRANKSHAFT

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	12110-94700	PISTON	3	
1-2	12110-94700-025	PISTON (OS:0.25)	3	OPT
1-3	12110-94700-050	PISTON (OS:0.50)	3	OPT
2-1	12140-94700	RING SET, piston	3	
2-2	12140-94700-025	RING SET, piston (OS:0.25)	3	OPT
2-3	12140-94700-050	RING SET, piston (OS:0.50)	3	OPT
3	12151-94700	PIN, piston	3	
4	09381-20003	SNAP RING	6	
5	09263-20055	BEARING	3	
6	09169-20004	WASHER	6	
7-1	12200-94700	CRANKSHAFT ASSY	1	55:-603816 65:-604130
7-2	12200-94701	CRANKSHAFT ASSY	1	55:603817~ 65:604131~
8	12161-94400	.ROD, connecting	3	
9	09263-27005	.BEARING	3	
10	12211-94400	.PIN, crank	3	
11	09264-35002	.BEARING	1	
12-1	12221-94700	.CRANKSHAFT, upper	1	55:-603816 65:-604130
12-2	12221-94701	.CRANKSHAFT, upper	1	55:603817~ 65:604131~
13-1	12232-94700	.WHEEL, middle, under	2	55:-603816 65:-604130
13-2	12232-94701	.WHEEL, middle, under	2	55:603817~ 65:604131~
14-1	12231-94700	.WHEEL, middle, upper	2	55:-603816 65:-604130
14-2	12231-94701	.WHEEL, middle, upper	2	55:603817~ 65:604131~
15	12240-94700	.CRANKSHAFT, under	1	
16	12321-94400	.SEAL, labyrinth	2	
17	16321-95301	.GEAR, oil pump drive	1	
18	09262-30068	.BEARING	2	
19	09262-35023	.BEARING	1	
20	09160-27008	.WASHER	6	
21	09421-08001	.KEY	1	
22	08211-30422	.THRUST WASHER	1	

DT55/65TC VH E3

FIG.2

FIG.2 (B- 4) CRANKSHAFT

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23	09283-30045	OIL SEAL	1	
24	09283-35029	OIL SEAL (35x55x7)	1	
25	08211-30401	THRUST WASHER	1	
26	09390-72008	C RING	2	
27	08331-11308	CIRCLIP	1	
28	09282-17004	OIL SEAL (17x28x6)	2	
29	11431-95300	HOUSING, under oil seal	1	
30	09280-50008	O RING	1	

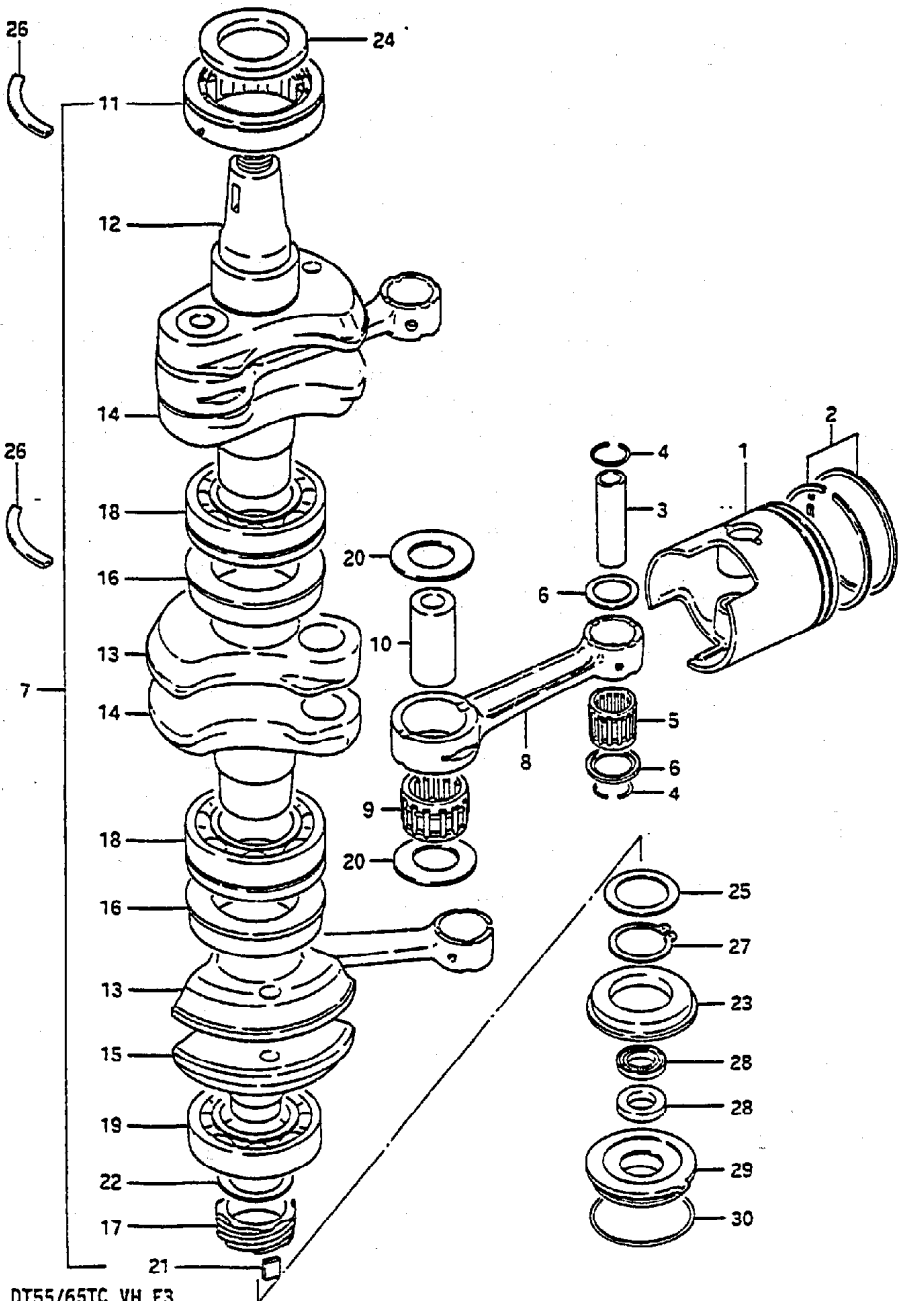
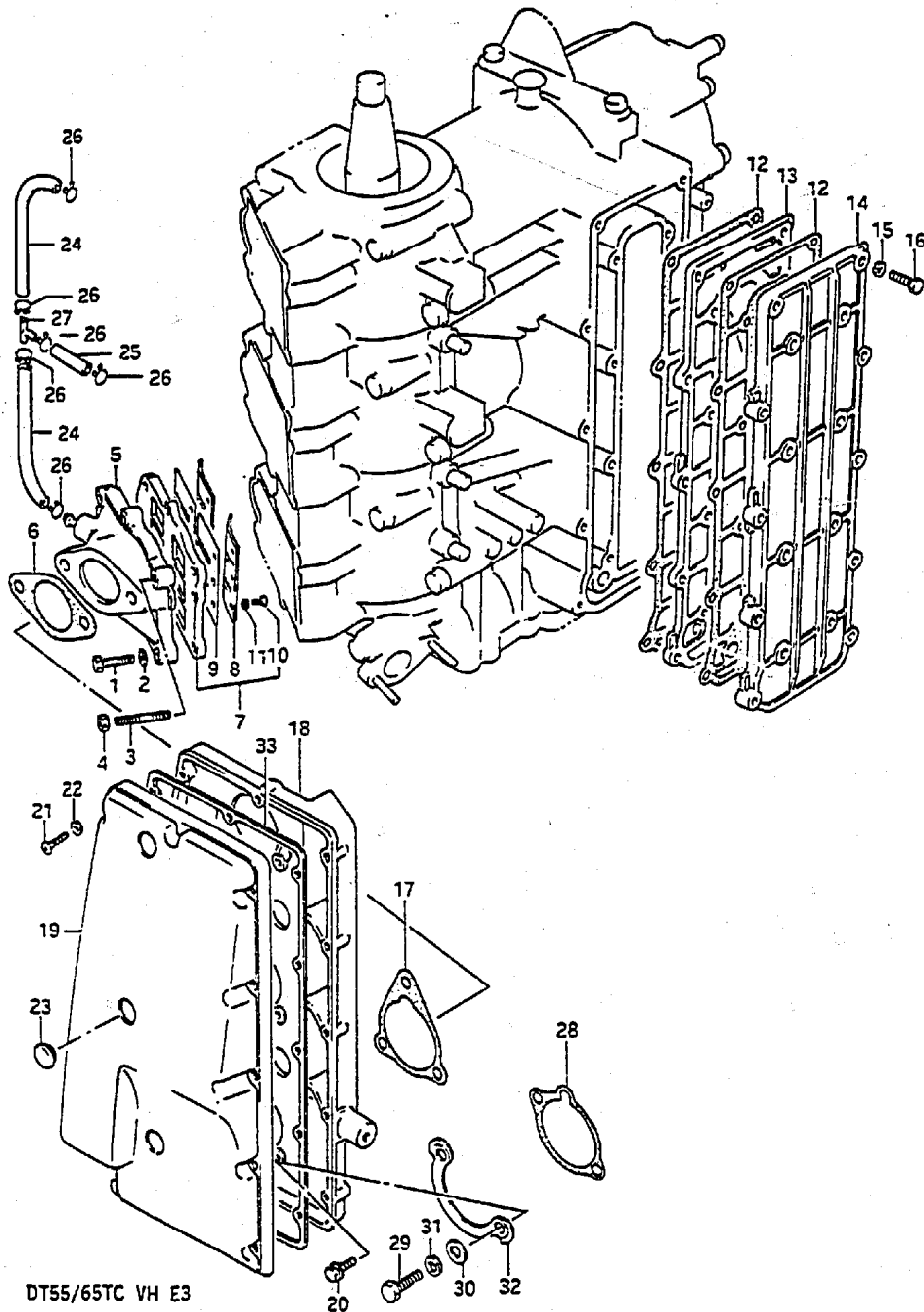


FIG.3

FIG.3 (B- 5) INLET CASE/EXHAUST COVER



DT55/65TC VH E3

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
			55	65	
1	01107-06302	BOLT	12	12	
2	08321-21062	LOCK WASHER	12	12	
3	01421-06252	STUD BOLT	6	6	
4	08316-16062	NUT	6	6	
5-1	13110-94710-02M	CASE, inlet	3	-	
5-2	13110-94700-02M	CASE, inlet	-	3	
6-1	13125-93000	GASKET, carburetor	3	-	
6-2	13125-95200	GASKET, carburetor	-	3	
7	13150-94700	VALVE ASSY, reed	3	3	
8	13152-94700	.STOPPER, reed valve	6	6	
9	13153-94700	.VALVE, reed	6	6	
10	02112-03062	.SCREW	18	18	
11	08321-21032	.LOCK WASHER	18	18	
12	14151-94700	GASKET, exhaust cover	2	2	
13	14131-94700	PLATE, exhaust cover	1	1	
14	14141-94700-02M	COVER, exhaust	1	1	
15	08321-21062	LOCK WASHER	18	18	
16	01107-06302	BOLT	18	18	
17	13855-93300	GASKET, silencer	3	-	
18-1	13811-95515-02M	CASE, silencer	1	-	model VF
18-2	13811-94712-02M	CASE, silencer	1	-	model VG,VH
18-3	13811-95503-02M	CASE, silencer	-	1	model VF
18-4	13811-94700-02M	CASE, silencer	-	1	model VG,VH
19	13812-94700	COVER, silencer	1	1	
20	01517-06162	BOLT	8	-	

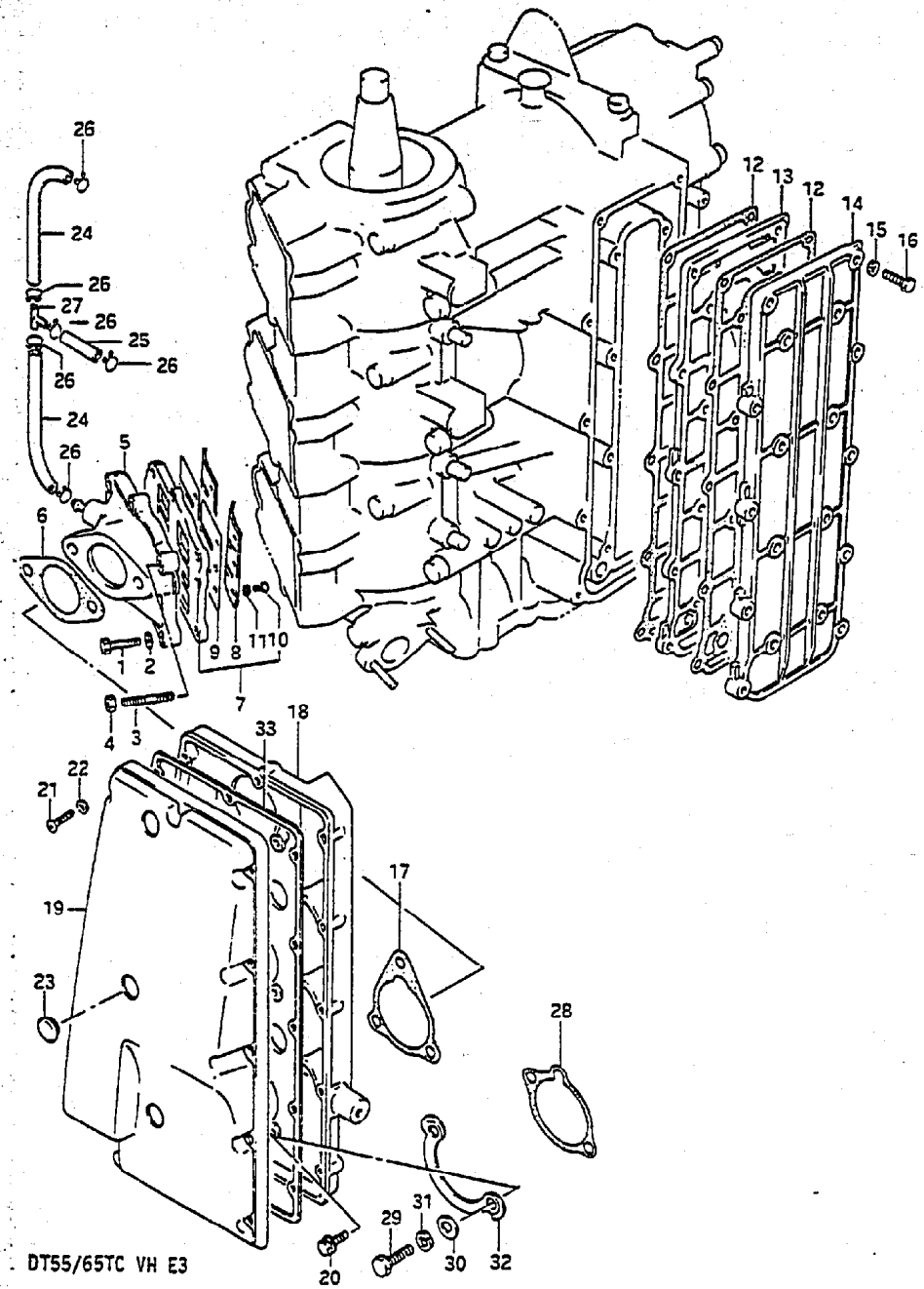
DT55/65TC VH E3

FIG.3

FIG.3 (B- 6) INLET CASE/EXHAUST COVER

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
			55	65	
21	02112-05202	SCREW	11	11	
22	08322-21052	WASHER	11	11	
23	09250-15010	PLUG	3	3	
24	09343-05137	HOSE (L:500→127)	2	2	
25	09343-05254	HOSE (L:45)	1	1	
26	09401-08410	CLIP	6	6	
27	09367-06002	3 WAY	1	1	
28	13855-95200	GASKET, silencer	-	3	
29	01107-06162	BOLT	-	6	
30	08322-21062	WASHER	-	6	
31	08321-21062	LOCK WASHER	-	6	
32	09169-06027	WASHER	-	3	
33	13853-94700	GASKET, silencer cover	1	1	



DT55/65TC VH E3

DT55/65TC VH E3

FIG.4

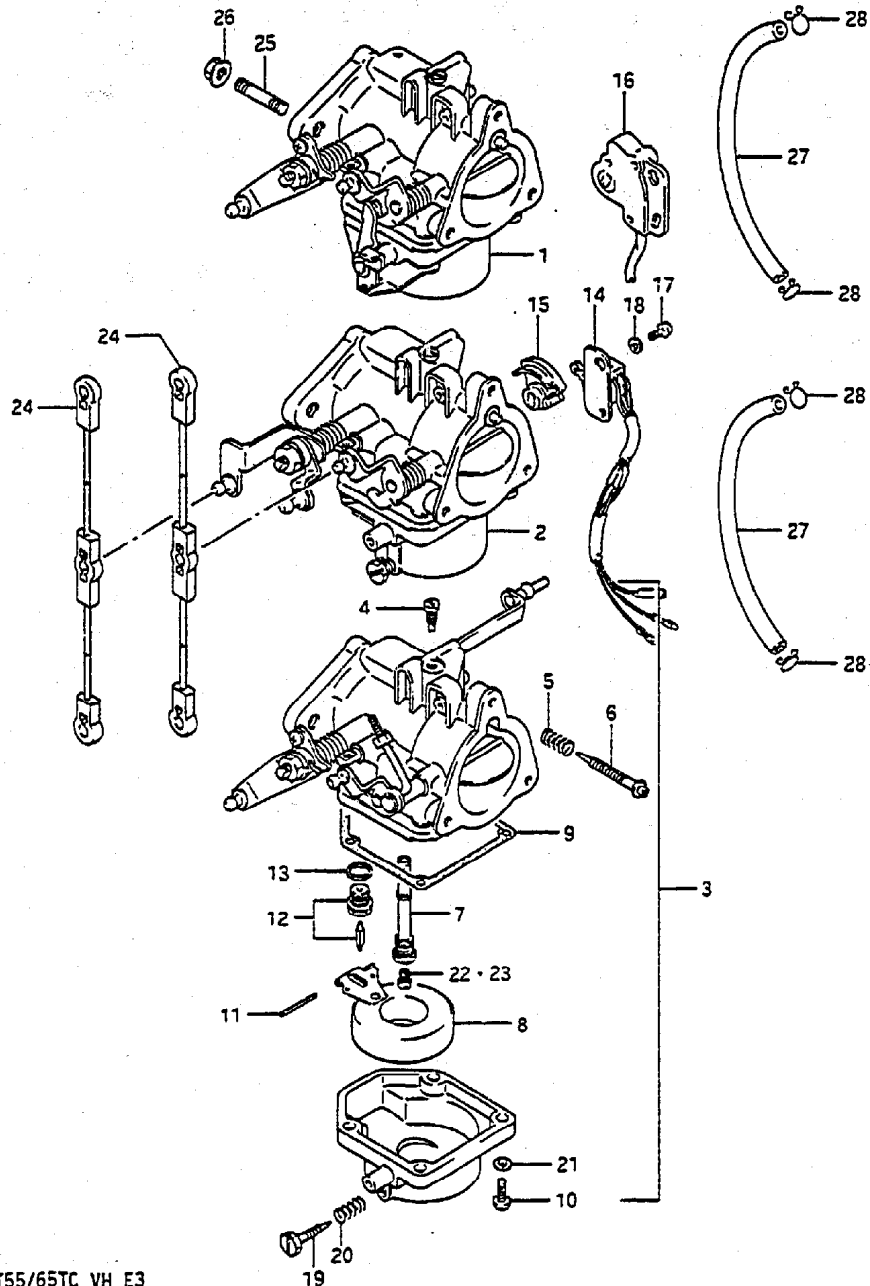


FIG.4 (B-7) CARBURETOR (DT55)

Q'TY

REMARKS

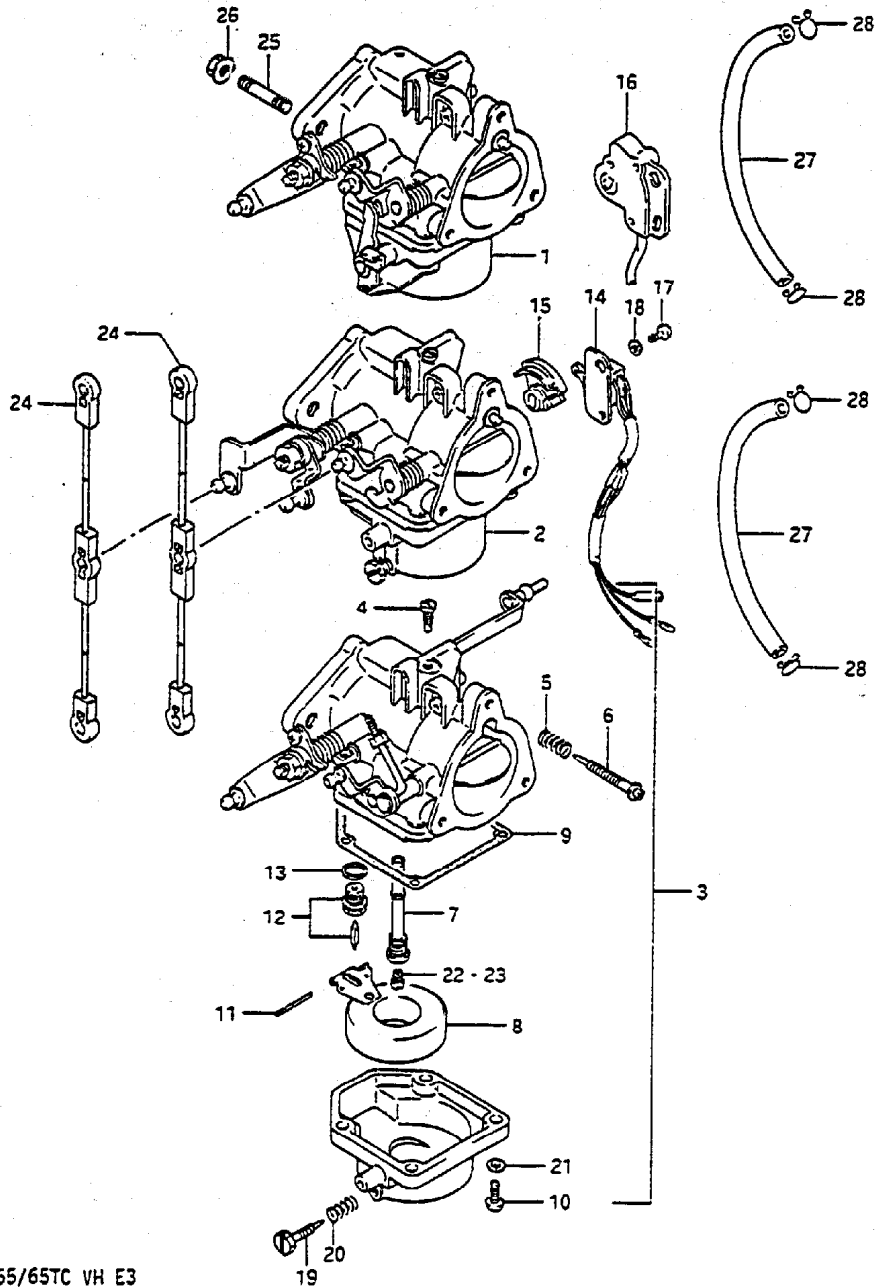
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	13201-94710	CARBURETOR ASSY, top	1	-603812
1-2	13201-94711	CARBURETOR ASSY, top	1	603813-
2-1	13202-94710	CARBURETOR ASSY, 2nd	1	-503039
2-2	13202-94711	CARBURETOR ASSY, 2nd	1	603040-603812
2-3	13202-94712	CARBURETOR ASSY, 2nd	1	603813-604448 +13202-94713 W/37810-94611 09125-05046 08321-21052 08322-21052
2-4	13202-94713	CARBURETOR ASSY, 2nd	1	604449-
3-1	13203-94710	CARBURETOR ASSY, 3rd	1	-603812
3-2	13203-94711	CARBURETOR ASSY, 3rd	1	603813-
4-1	09492-70001	.JET, pilot 70	3	-603812
4-2	09492-75001	.JET, pilot 75	3	603813-
5	13271-93311	.SPRING, air screw	3	
6	13269-93311	.SCREW, pilot air	3	
7	13235-94350	.NOZZLE	3	
8	13250-93012	.FLOAT	3	
9	13251-93310	.GASKET, float chamber	3	
10	13249-95520	.SCREW	12	
11	13254-93010	.PIN, float	3	
12	13370-28110	.VALVE ASSY, needle	3	
13	13392-58600	.GASKET, valve seat	3	
14	37810-94701	.SWITCH ASSY, throttle valve	1	-503039
15	37814-94710	.CAM, throttle valve switch	1	-503039
16-1	37810-94610	.SWITCH ASSY, throttle valve	1	603040-604448
16-2	37810-94611	.SWITCH ASSY, throttle valve	1	604449-
17	02112-04087	.SCREW	2	
18	08321-21047	.LOCK WASHER	2	
19	13616-94500	.SCREW	3	
20	13271-93311	.SPRING	3	
21	08321-21057	.LOCK WASHER	12	
22	09491-23013	.JET, main 117.5	3	

FIG.4

FIG.4 (B- 8) CARBURETOR (DT55)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	09491-24015	JET, main 122.5	3	OPT
23-2	09491-22011	JET, main 112.5	3	OPT
23-3	09491-21011	JET, main 107.5	3	OPT
24	13510-94700	ROD, throttle control	2	
25	01411-08202	STUD BOLT	3	
26	08316-16082	NUT	6	
27	09343-05137	HOSE (CARB to CARB)	2	L:500*135
28	09401-08410	CLIP	4	



DT55/65TC VH E3

FIG.5

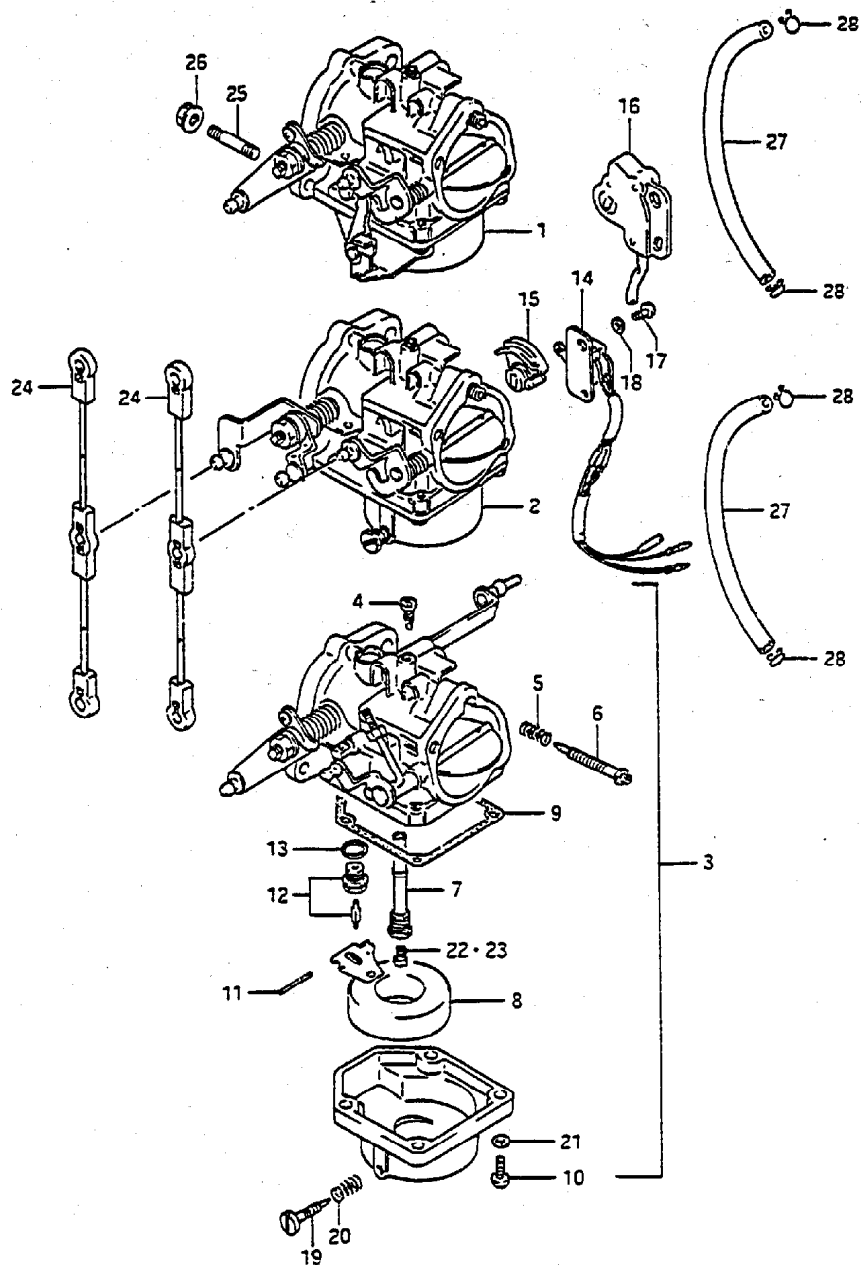


FIG.5 (8- 9) CARBURETOR (DT65)

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	13201-94700	CARBURETOR ASSY, top	1	-604126
1-2	13201-94701	CARBURETOR ASSY, top	1	604127-
2-1	13202-94700	CARBURETOR ASSY, 2nd	1	-603281
2-2	13202-94701	CARBURETOR ASSY, 2nd	1	603282-604126
2-3	13202-94702	CARBURETOR ASSY, 3rd	1	604127-604558 +13202-94703 W/37810-94601 09125-05046 08321-21052 08322-21052
2-4	13202-94703	CARBURETOR ASSY, 3rd	1	604559-
3-1	13203-94700	CARBURETOR ASSY, 3rd	1	-604126
3-2	13203-94701	CARBURETOR ASSY, 3rd	1	604127-
4-1	09492-80003	.JET, pilot 75	3	-604126
4-2	09492-77001	.JET, pilot 77.5	3	604127-
5	13271-93311	.SPRING, air screw	3	
6	13269-95210	.SCREW, pilot air	3	
7	13235-95210	.NOZZLE	3	
8	13250-93012	.FLOAT	3	
9	13251-95210	.GASKET, float chamber	3	
10	13249-95516	.SCREW	12	
11	13254-93010	.PIN, float	3	
12	13370-28110	.VALVE ASSY, needle	3	
13	13392-58600	.GASKET, valve seat	3	
14	37810-94701	.SWITCH ASSY, throttle valve	1	-503133
15	37814-94700	.CAM, throttle valve switch	1	-503133
16-1	37810-94600	.SWITCH ASSY, throttle valve	1	603134-604558
16-2	37810-94601	.SWITCH ASSY, throttle valve	1	604559-
17	02112-04087	.SCREW	2	
18	08321-21047	.LOCK WASHER	2	
19	13616-94500	.SCREW	3	
20	13271-93311	.SPRING	3	
21	08321-21057	.LOCK WASHER	12	
22	09491-29009	.JET, main 147.5	3	

FIG.5

FIG.5 (B-10) CARBURETOR (DT65)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
23-1	09491-30009	JET, main 152.5	3	OPT
23-2	09491-28012	JET, main 142.5	3	OPT
23-3	09491-27007	JET, main 137.5	3	OPT
24	13510-94700	ROD, throttle control	2	
25	01411-08202	STUD BOLT	3	
26	08316-16082	NUT	6	
27	09343-05137	HOSE (CARB to CARB)	2	L:500→135
28	09401-08410	CLIP	4	

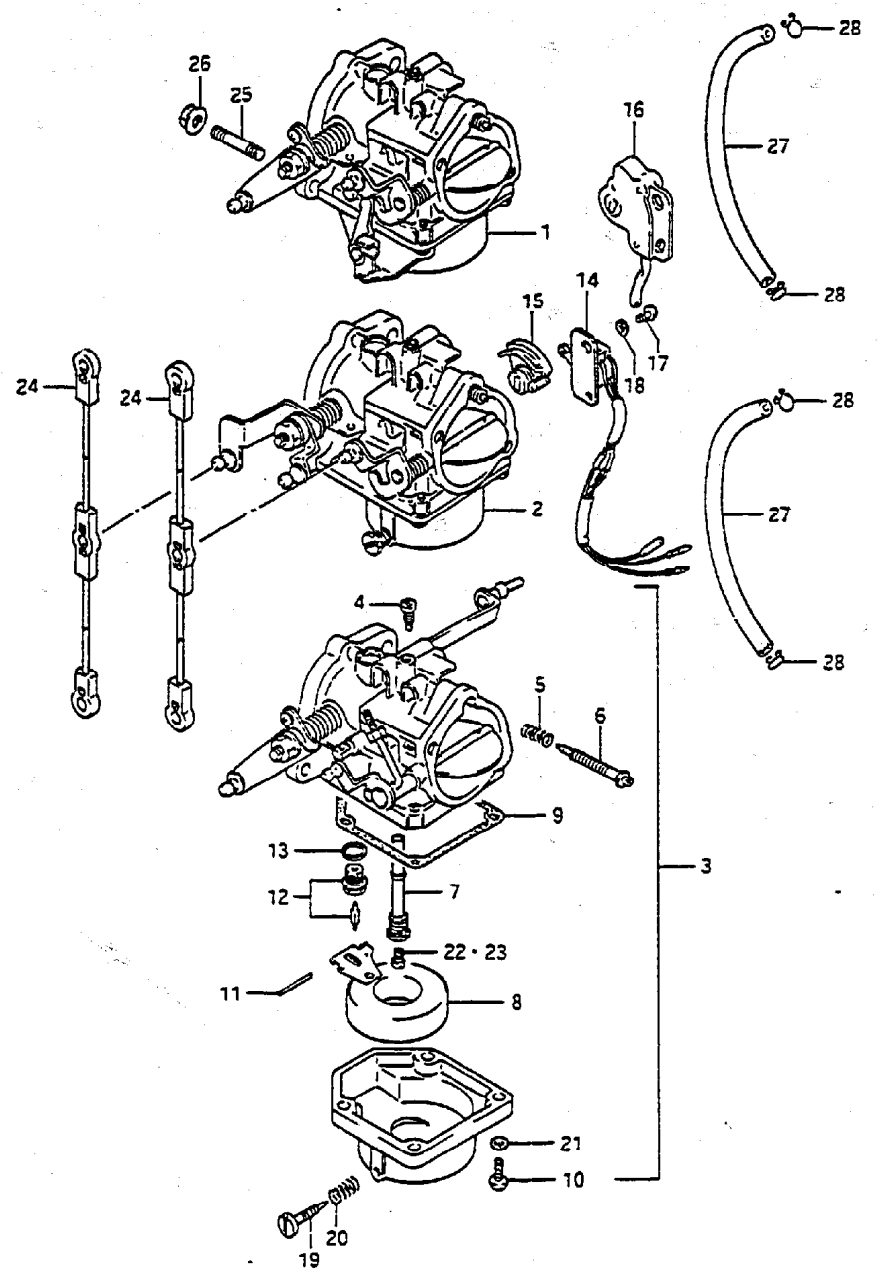


FIG.6

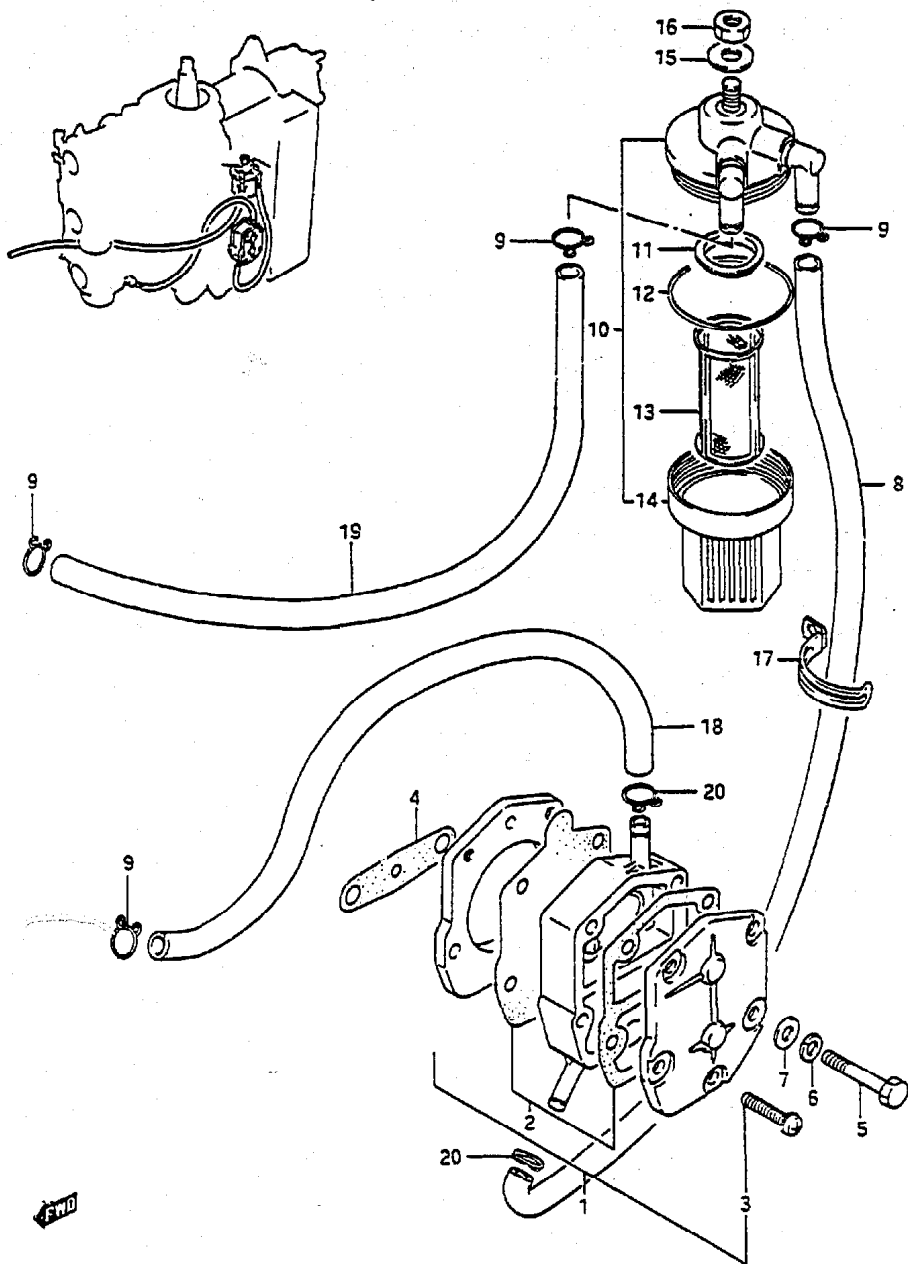


FIG.6 (B-11) FUEL PUMP

Q'TY

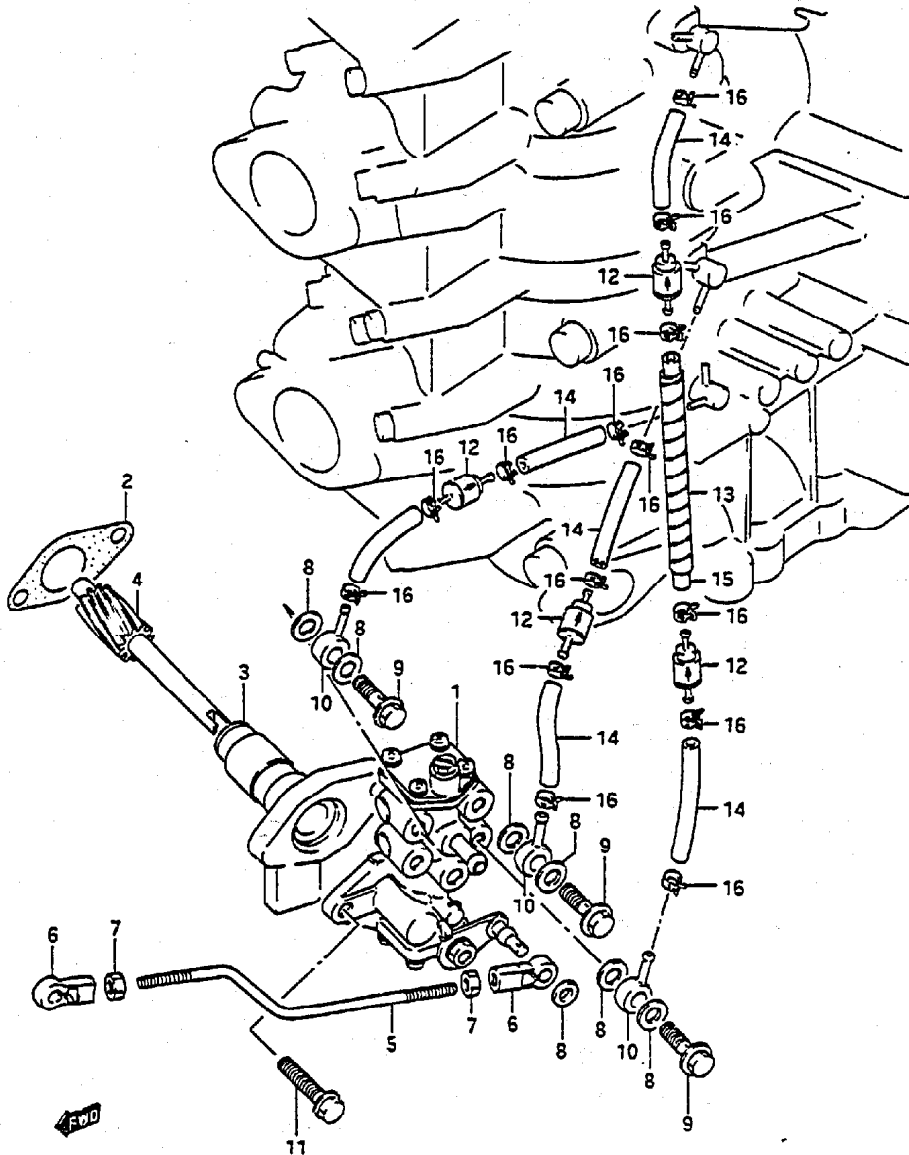
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	15100-94301	PUMP ASSY, fuel	1	
2	15170-94311	.DIAPHRAGM SET	1	
3	15851-94300	.SCREW	3	
4	15321-99700	GASKET, fuel pump	1	
5	01107-06402	BOLT	2	
6	08321-21062	LOCK WASHER	2	
7	08322-21062	WASHER	2	
8	09343-05137	HOSE (FILTER to PUMP)	1	L:500*270
9	09401-08410	CLIP	4	
10	15410-93400	FILTER, fuel	1	
11	15416-93400	.PACKING, filter	1	
12	15415-93400	.O RING	1	
13	15412-93400	.STRAINER	1	
14	15413-93400	.CUP	1	
15	08322-21082	LOCK WASHER	1	
16	08310-22082	NUT	1	
17	09404-06204	CLAMP (L:80)	1	
18	09343-05137	HOSE (PUMP to CARB)	1	L:500*350
19	09343-05137	HOSE (CONN to FILTER)	1	L:500*450
20	15331-94300	CLIP	2	

FIG.7

FIG.7 (B-12) OIL PUMP (model VF)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	16100-94711	PUMP ASSY, oil	1	DT55
1-2	16100-94701	PUMP ASSY, oil	1	DT65
2	16731-95500	GASKET, oil pump retainer	1	
3	16340-94700	RETAINER, oil pump	1	
4	16331-95304	GEAR, driven	1	
5	16411-94701	ROD, oil pump control	1	
6	19131-95502	CONNECTOR, oil pump No.2	2	
7	09140-05001	NUT	2	
8	09168-06023	GASKET	6	
9	09360-06012	BOLT	3	
10	09363-02002	UNION	3	
11	01517-06302	BOLT	2	
12	16710-94531	VALVE, check	4	
13	16911-94500	PROTECTOR, No.1	1	L:390*65
14	09344-02017	HOSE, outlet No.2	6	L:85*40
15	09344-02018	HOSE, outlet No.3	1	L:85
16	09401-06405	CLIP	14	

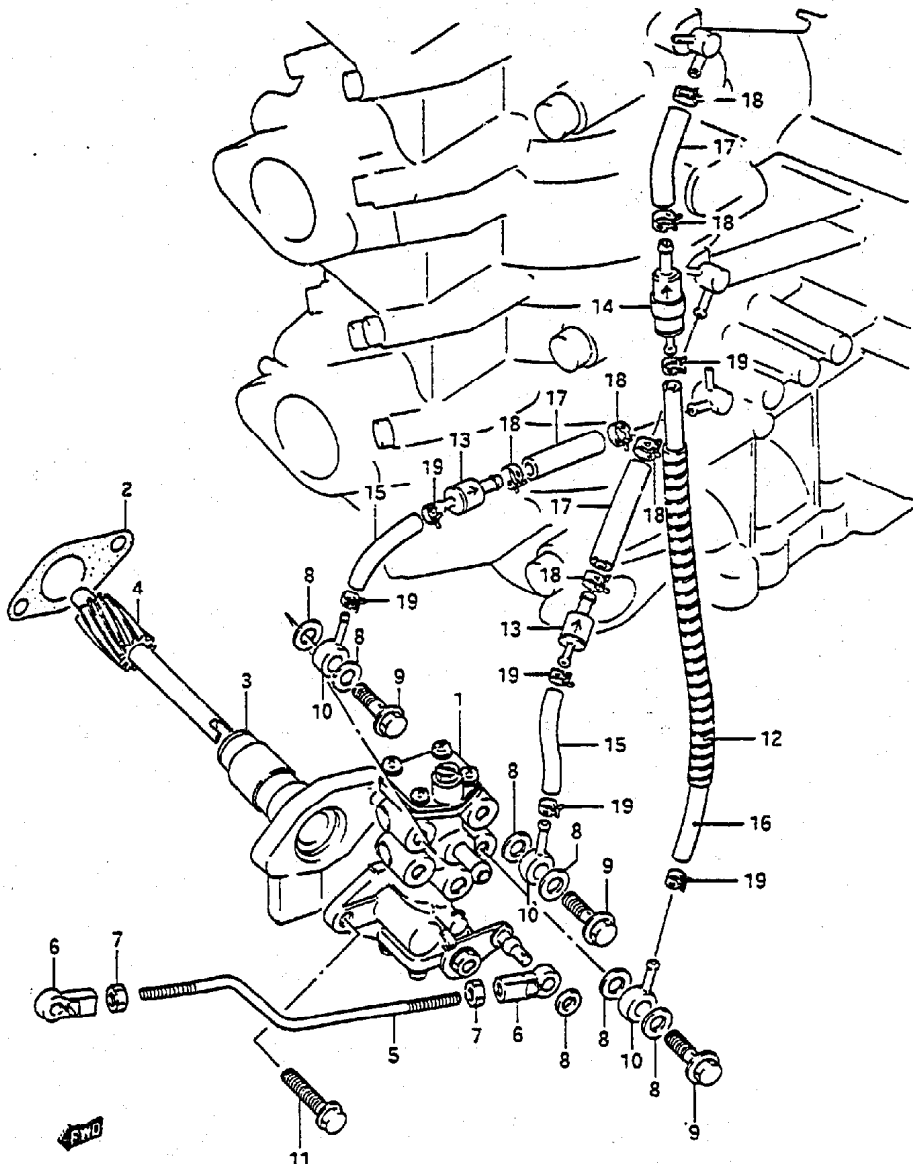


Refer to FIG.8 (B-10) for model VG/VH

FIG. 8

FIG.8 (B-13) OIL PUMP (model VG/VH)

Q'TY



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	16100-94711	PUMP ASSY, oil	1	DT55
1-2	16100-94701	PUMP ASSY, oil	1	DT65
2	16731-95500	GASKET, oil pump retainer	1	
3	16340-94700	RETAINER, oil pump	1	
4	16331-95304	GEAR, driven	1	
5	16411-94701	ROD, oil pump control	1	
6	19131-95502	CONNECTOR, oil pump No.2	2	
7	09140-05001	NUT	2	
8	09168-06023	GASKET	6	
9	09360-06012	BOLT	3	
10	09363-02002	UNION	3	
11	01517-06302	BOLT	2	
12	16911-94500	PROTECTOR, No.1	1	L:390+65
13	16710-94600	VALVE, check	2	
14	16710-94610	VALVE, check	1	
15	09344-02015	HOSE, outlet No.4	2	L:220+50
16	09344-02015	HOSE, outlet No.3	1	L:220+160
17	09344-05051	HOSE, outlet No.2	3	L:25
18	09401-08409	CLIP	6	
19	09401-06405	CLIP	6	

FIG. 9

FIG. 9 (B-14) WATER PUMP

Q'TY

REMARKS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	17560-95510	TUBE, water (S)	1	L:107
1-2	17560-95500	TUBE, water (L)	1	L:222
2	17411-95204	CASE, water pump	1	
3	09100-08139	BOLT (8x20)	4	
4	09162-08003	LOCK WASHER	4	
5	09420-04005	KEY	1	
6	17461-94700	IMPELLER, water pump	1	
7	17471-95204	PANEL, under	1	
8	17472-95300	GASKET, panel	1	
9	56130-95212-02M	HOUSING, drive shaft bearing	1	
10	09265-17003	.BEARING	1	
11	09289-17005	.OIL SEAL	1	
12	17400-94700	KIT, water pump repair	1	OPT
13	09206-11001	PIN, gear case No.2	1	

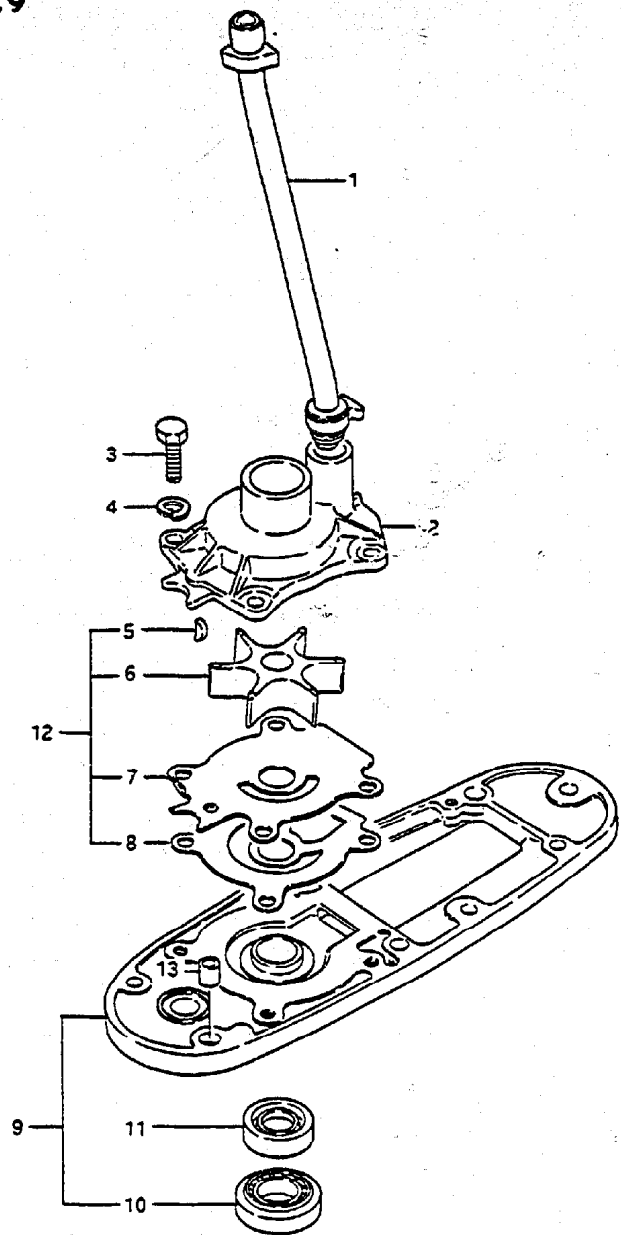


FIG.10

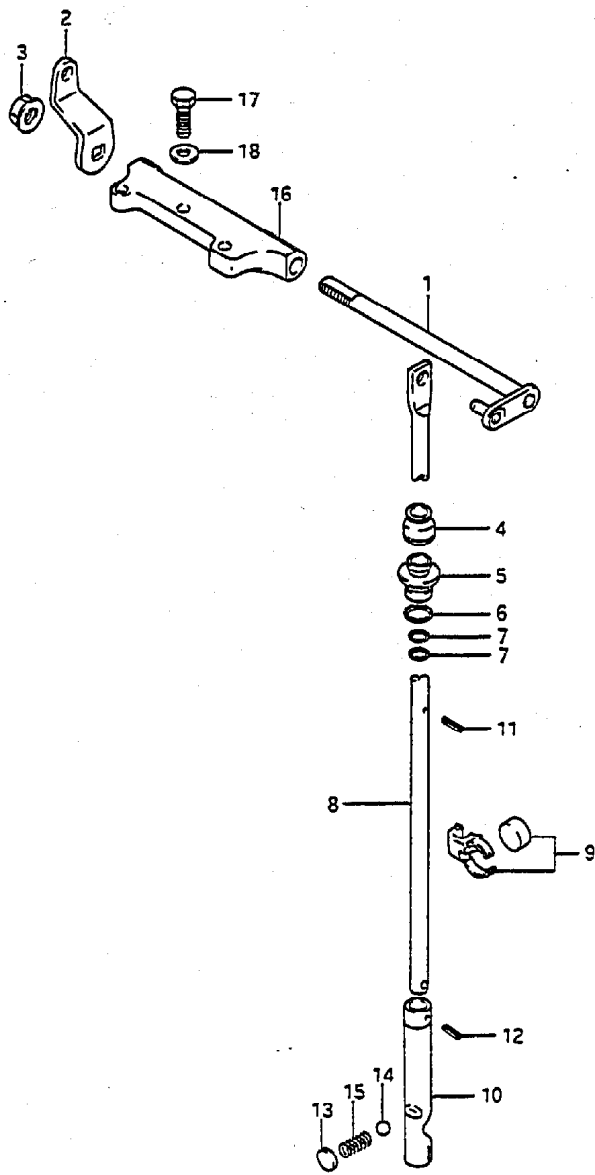


FIG.10 (C- 2) CLUTCH

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21210-94702	SHAFT, clutch	1	
2-1	21213-94700	ARM, clutch shaft side	1	
2-2	21213-94711	ARM, clutch shaft side	1	DT55CH
3	08319-31087	NUT	1	
4	25223-95200	DUST SEAL, shift rod	1	
5	25211-95202	GUIDE, shift rod	1	
6	09280-11001	O RING (D:2.4, ID:10.8)	1	
7	09280-08005	O RING (D:1.8, ID:7.6)	2	
8-1	25111-95704	ROD, clutch (S)	1	L:593
8-2	25111-95204	ROD, clutch (L)	1	L:708
9	25230-94300	MAGNET SET, gear case	1	
10	25311-94700	CAM, clutch	1	
11	09205-02004	SPRING PIN	1	
12	09205-03021	SPRING PIN	1	
13	21121-93300	PLATE, clutch notch	0-1	
14	09260-10005	STEEL BALL	1	
15	09440-07033	SPRING	1	
16	21311-94701	HOLDER, clutch shaft	1	
17	09100-06122	BOLT	3	
18	09160-06015	WASHER	3	



FIG. 11

FIG.11 (C- 3) CLUTCH LEVER (DT55SCH)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	21110-95212	LEVER, clutch	1	
2	21116-95210	.KNOB, clutch lever	1	
3	09159-08059	NUT, clutch lever	1	
4	09162-08003	LOCK WASHER	1	
5	09160-08014	WASHER (8.5x23x1.5)	1	
6	21211-95211	SHAFT, clutch lever	1	
7	21150-95213-02M	BRACKET, clutch lever	1	
8	09205-05001	.PIN	1	
9	09260-10005	BALL, clutch notch	1	
10	09440-07021	SPRING, clutch notch	1	
11	09162-08003	LOCK WASHER	3	
12	09100-08090	BOLT, clutch lever bracket	3	8x16
13	23115-95212	LINK, clutch lever	1	
14	23312-95210	CONNECTOR, clutch link	2	
15	09111-06021	BOLT	1	
16	09140-05001	NUT	1	

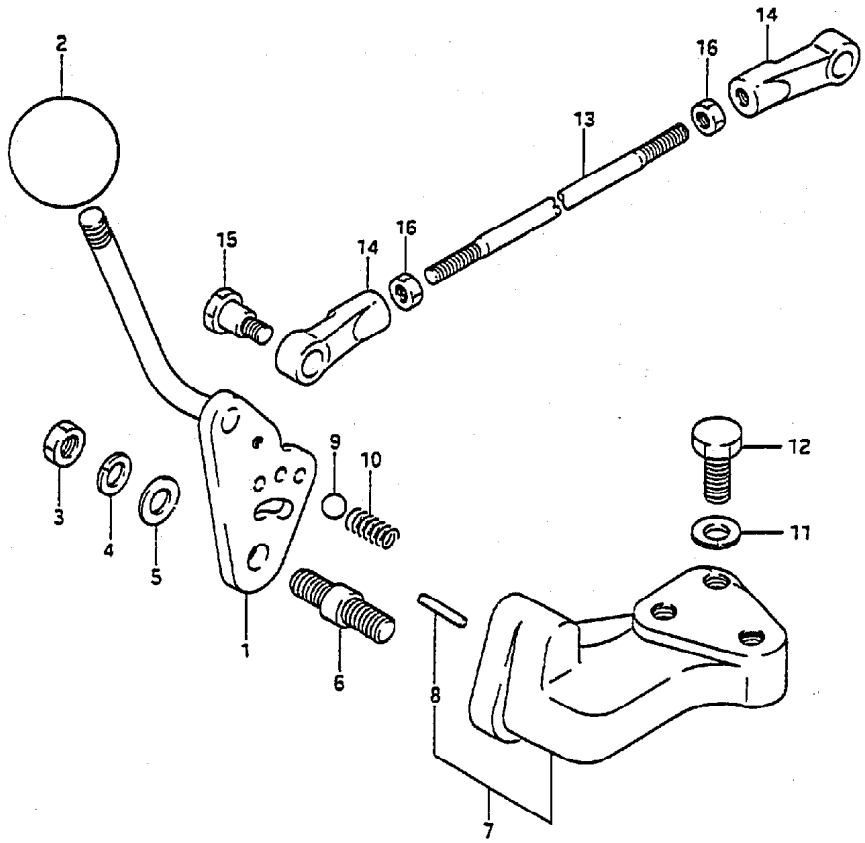


FIG. 12

FIG.12 (C- 4) THROTTLE LINK

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	19121-94700	LEVER, throttle control	1	55:-604846 65:-604819
1-2	19121-94701	LEVER, throttle control	1	55:604847- 65:604820-
2-1	19122-94701	ARM, throttle control	1	
2-2	19122-94710	ARM, throttle control	1	DT55CH,-604933
2-3	19122-94711	ARM, throttle control	1	DT55CH,604934-
3	19131-95502	CONNECTOR, throttle lever	2	
4	19135-94700	ROD, throttle lever	1	
5	19137-94700	PIN, throttle lever damper	1	
6	19211-94700	WASHER, throttle lever	1	
7	67466-95200	CONNECTOR, throttle cable	1	
8	09100-06115	BOLT	1	
9	09140-05001	NUT, throttle rod	2	
10	09160-06082	WASHER, throt lever damper pin	2	
11	09204-01002	COTTER PIN	2	
12	09440-09021	SPRING, throttle lever damper	2	
13	19113-95300	CAP, connector	1	
14	19211-94700	WASHER, clutch control	1	
15	23211-94700	ARM, clutch control	1	
16	67467-95201	CONNECTOR, clutch link	1	
17	09100-06115	BOLT	1	
18	23111-94700	LINK, clutch	1	
19	23111-94711	LINK, clutch	1	DT55CH
20	09385-06003	PIN	2	
21	08322-21062	WASHER	1	
22-1	67320-95530	CABLE, clutch 2.7M	2	For additional lengths See Fig. 37
22-2	67320-95540	CABLE, clutch 3.1M	2	
22-3	67320-95560	CABLE, clutch 3.7M	2	
22-4	67320-95570	CABLE, clutch 4.0M	2	
22-5	67320-95590	CABLE, clutch 4.6M	2	
22-6	67320-95610	CABLE, clutch 5.2M	2	
23	67271-95213	HOLDER, remo-cont cable	1	
24	09162-06006	LOCK WASHER	2	
25	09100-06115	BOLT (6x15)	2	
26	19184-94710	BRACKET, throttle cable	1	DT55CH

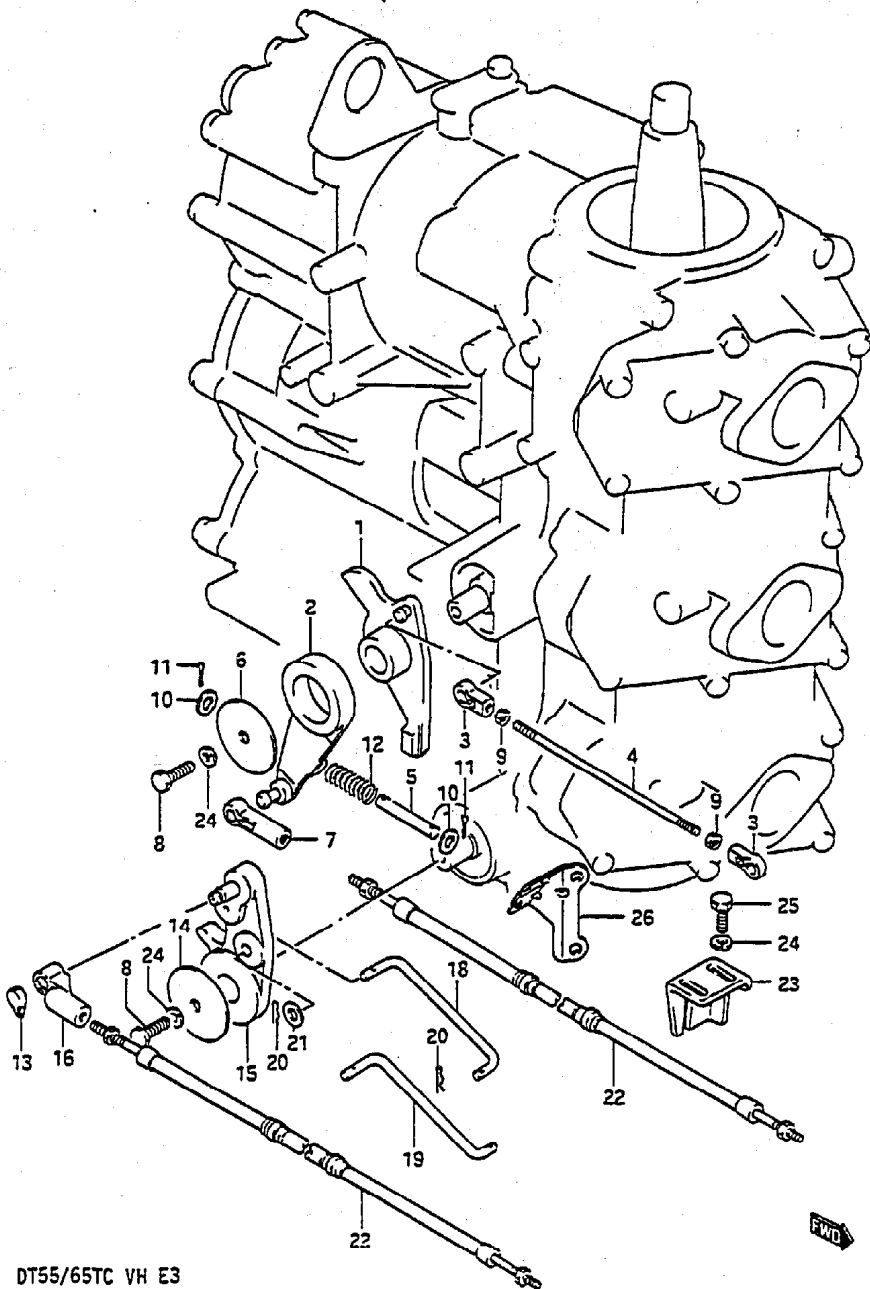
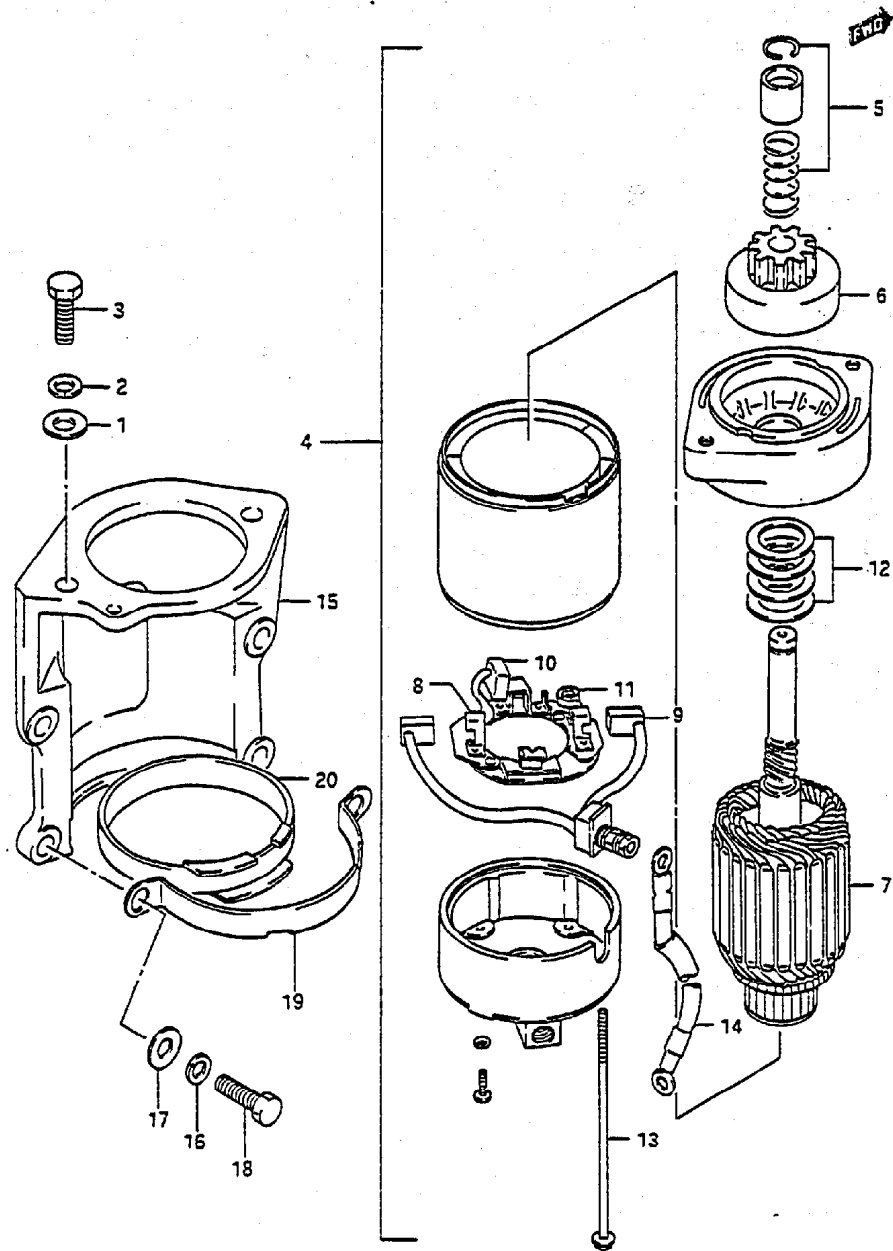


FIG. 13

FIG. 13 (C- 5) STARTING MOTOR



Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	08322-21082	WASHER	2	
2	08321-21082	LOCK WASHER	2	
3	01107-08252	BOLT	2	
4	31100-94702	MOTOR ASSY, starting	1	
5	31312-94600	.STOPPER SET, pinion	1	
6	31320-95240	.PINION ASSY	1	
7	31310-94600	.ARMATURE	1	
8	31173-95310	.HOLDER ASSY, brush	1	
9	31131-95310	..BRUSH (+)	2	
10	31132-95310	..BRUSH (-)	1	
11	31135-95310	..SPRING, brush	3	
12	31360-95520	.WASHER KIT	1	
13	31281-94700	.BOLT	2	
14	33820-94703	CABLE ASSY, starting SUB	1	L:150
15	31911-94701-02M	BRACKET, starting motor	1	
16	08321-21082	LOCK WASHER	4	
17	08322-11082	WASHER	4	
18	01107-08252	BOLT	4	
19	31912-94700	BAND, starter	1	
20	31918-94701	DAMPER, starter	1	

FIG. 14

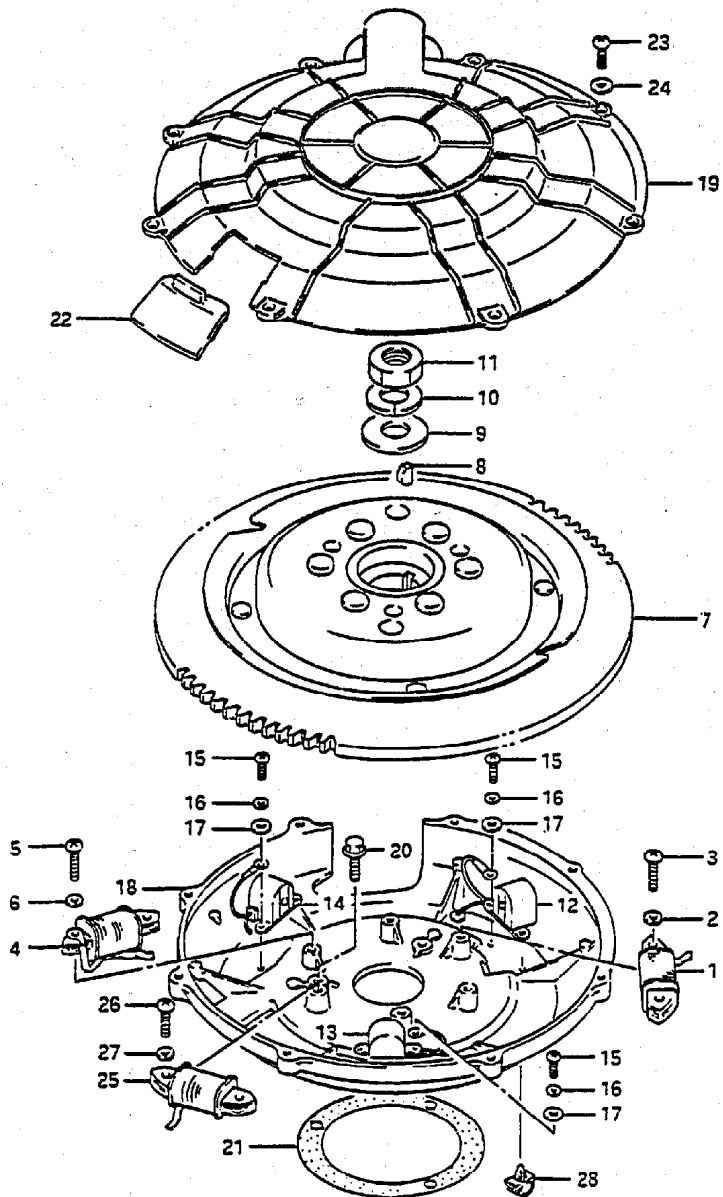


FIG.14 (C- 6) MAGNETO

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32120-94700	COIL, battery charging	1	
2	08321-21066	LOCK WASHER	2	
3	02112-06256	SCREW	2	
4	32140-94700	COIL, ignition primary	1	
5	02112-06206	SCREW	2	
6	08321-21066	WASHER	2	
7	32102-94700	FLYWHEEL	1	
8	08341-31059	KEY	1	
9	09160-18011	WASHER	1	
10	09164-18001	LOCK WASHER	1	
11	08310-22182	NUT	1	
12	32160-94700	PULSER COIL No.1	1	
13	32170-94700	PULSER COIL No.2	1	
14	32180-94700	PULSER COIL No.3	1	
15	02112-05106	SCREW	6	
16	08321-21056	LOCK WASHER	6	
17	08322-21056	WASHER	6	
18	11411-94700-02M	CASE, magneto	1	
19-1	11421-94700	COVER, magneto	1	model VF
19-2	11421-94701	COVER, magneto	1	model VG,VH
20	01517-06252	BOLT	3	
21	11413-94700	GASKET, magneto case	1	
22	11422-94700	CAP	1	
23	02112-06162	SCREW	9	
24	08322-21062	WASHER	9	
25	32120-94710	COIL, battery charging	1	OPT
26	02112-06256	SCREW	2	OPT
27	08321-21066	LOCK WASHER	2	OPT
28	09403-10313	CLAMP	1	

FIG. 15

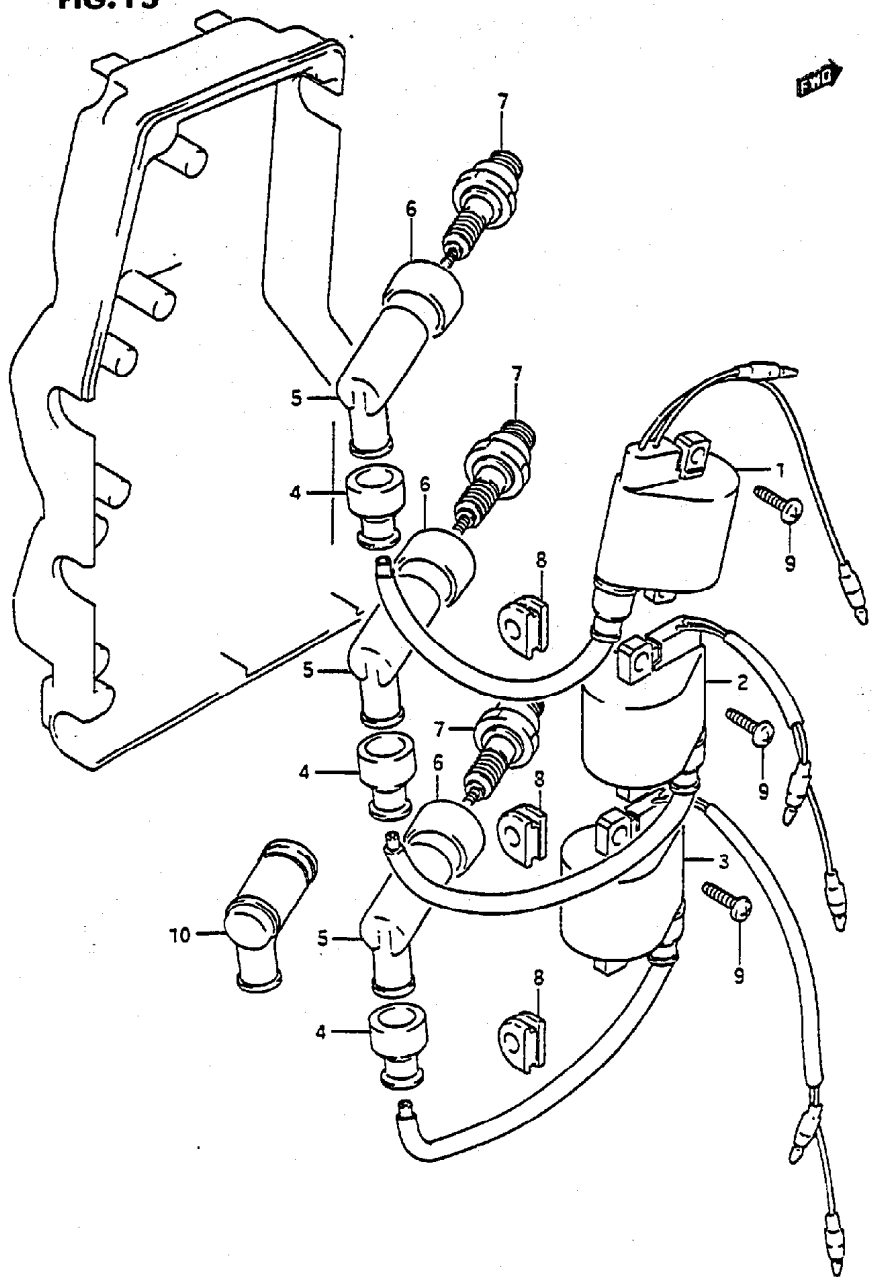


FIG.15 (C- 7) IGNITION

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	33410-94700	COIL ASSY, ignition No.1	1	
2	33420-94700	COIL ASSY, ignition No.2	1	
3	33430-94700	COIL ASSY, ignition No.3	1	
4	33542-98000	SEAL, high tension cord	3	
5	33510-95510	CAP, spark plug	3	
6	33541-93310	SEAL, spark plug	3	
7	09482-00151	SPARK PLUG (BBHS)	3	
8	09309-06007	GROMMET	3	
9	03212-05209	SCREW	6	
10	33510-22010	CAP, spark plug	1	OPT

FIG.16

FIG.16 (C- 8) ELECTRICAL (1)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	03212-05259	SCREW	1	
2	32800-95720	RECTIFIER ASSY	1	
3	32890-94701	HOLDER, electric parts	1	
4	32891-94700	COVER, parts holder	1	
5	03212-05165	SCREW	4	
6	09320-12011	CUSHION	3	
7	09160-12020	WASHER	3	
8	09160-06054	WASHER	3	
9	01107-06167	BOLT	3	
10-1	36740-94710	CASE ASSY, fuse battery	1	DT55CH
10-2	36740-94710	CASE ASSY, fuse battery	1	model VF
10-3	36740-94720	CASE ASSY, fuse battery	1	model VG/VH
11	36740-94750	CASE ASSY, fuse rectifier	1	model VF
12	36740-87000	CASE ASSY, fuse rectifier	1	model VG, VH
13	09481-20001	.FUSE, 20A	1	
14-1	32900-94700	C.D.I UNIT	1	model VF
14-2	32900-94710	C.D.I UNIT	1	model VG, VH
15	09280-70004	BAND	2	
16	37930-94701	SWITCH ASSY, oil warning reset	1	
17	37875-94602	WARNING UNIT, low oil	1	model VF
18-1	37875-94610	WARNING UNIT, low oil	1	model VG
18-2	37875-94630	WARNING UNIT, low oil	1	model VH
18-3	37875-94611	WARNING UNIT, low oil	1	model VH:DT55CH
19	03212-05169	SCREW	1	
20	08322-21052	WASHER	1	
21	33445-94700	LEAD	1	

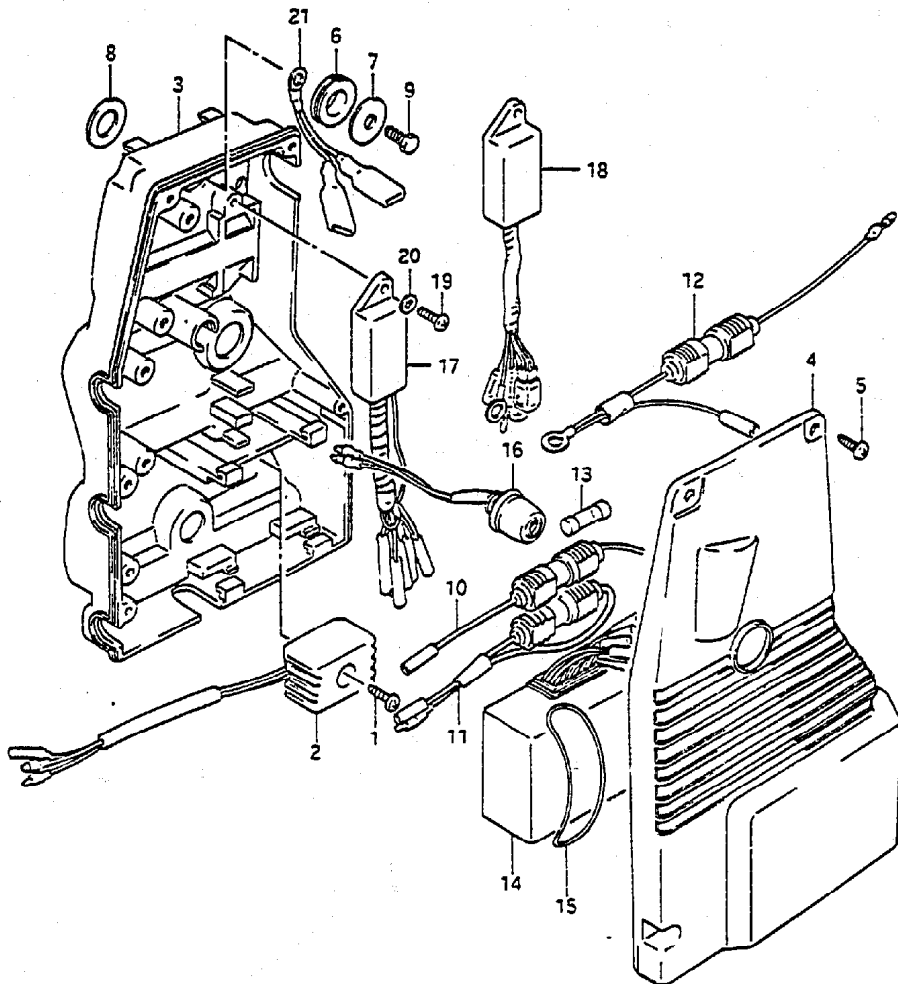


FIG. 17

FIG.17 (C- 9) ELECTRICAL (2)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38410-94540	TRIM RELAY, UP	1	
2	38420-94540	TRIM RELAY, DN	1	
3	38412-94500	BRACKET, trim relay	2	
4	09100-06113	SCREW	2	
5	09162-06001	LOCK WASHER	2	
6	09160-06015	WASHER	2	
7	38425-94700	COVER, trim relay	1	
8	02112-06162	SCREW	1	
9	02112-06402	SCREW	1	
10	33831-94702	CABLE, trim relay	1	L:680
11	36645-94701	TRIM LEAD, EX	1	L:230

*DT55TC/65TC : STD
 *DT55C/65C : OPT

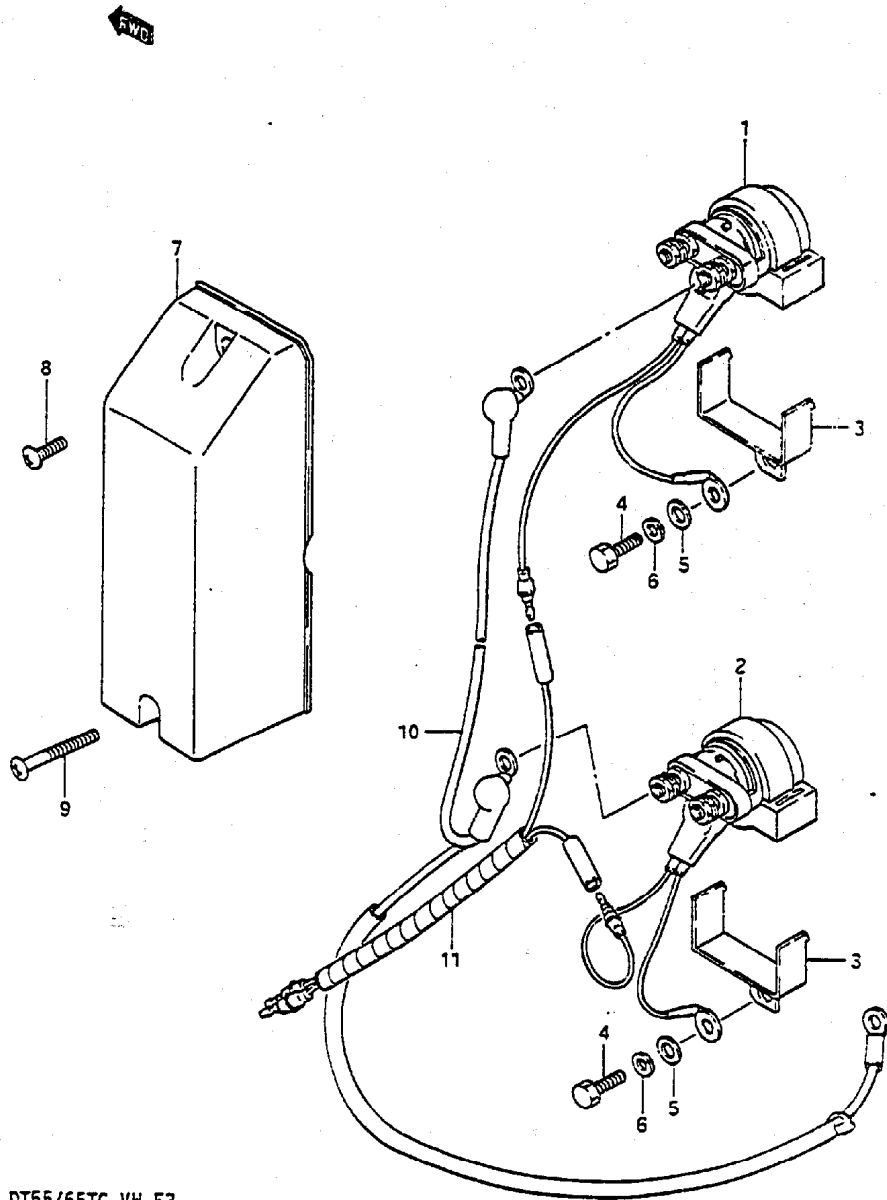


FIG.18

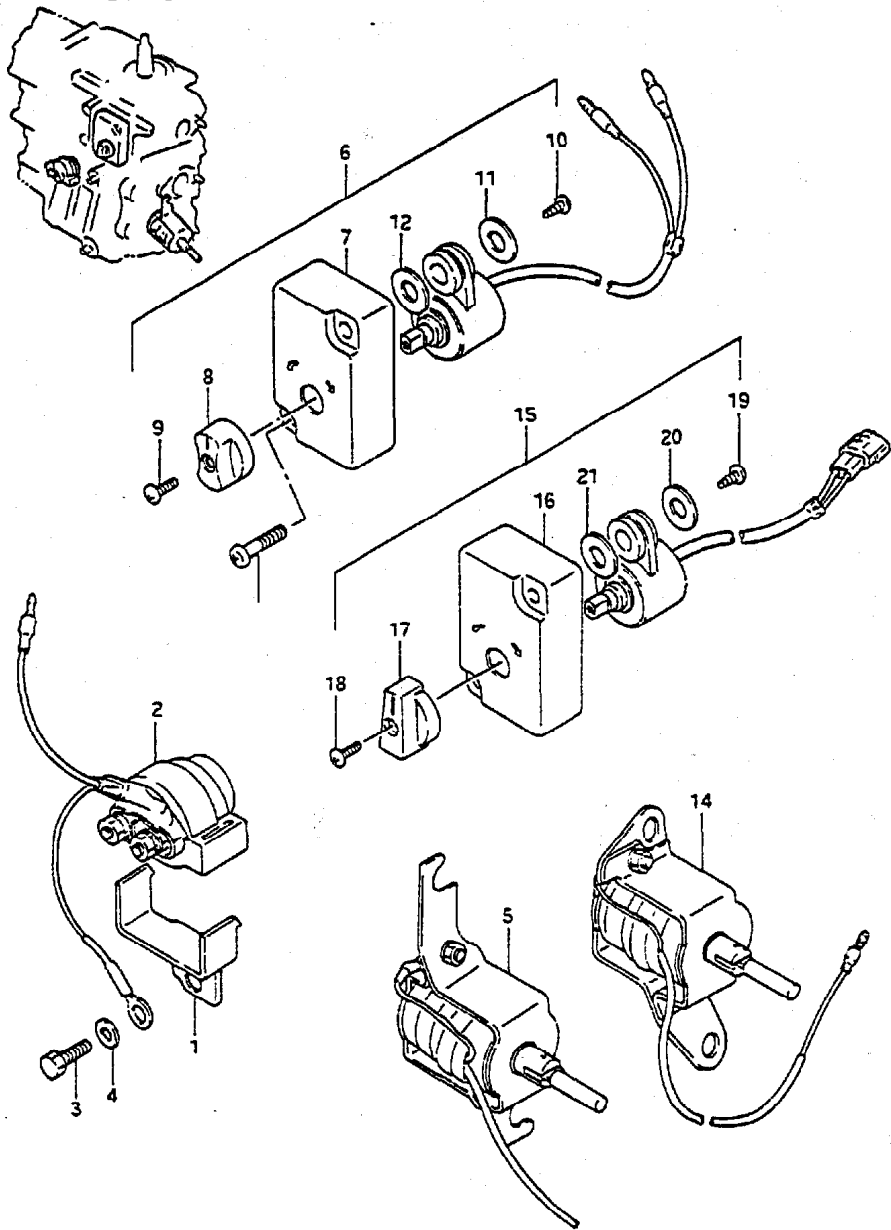
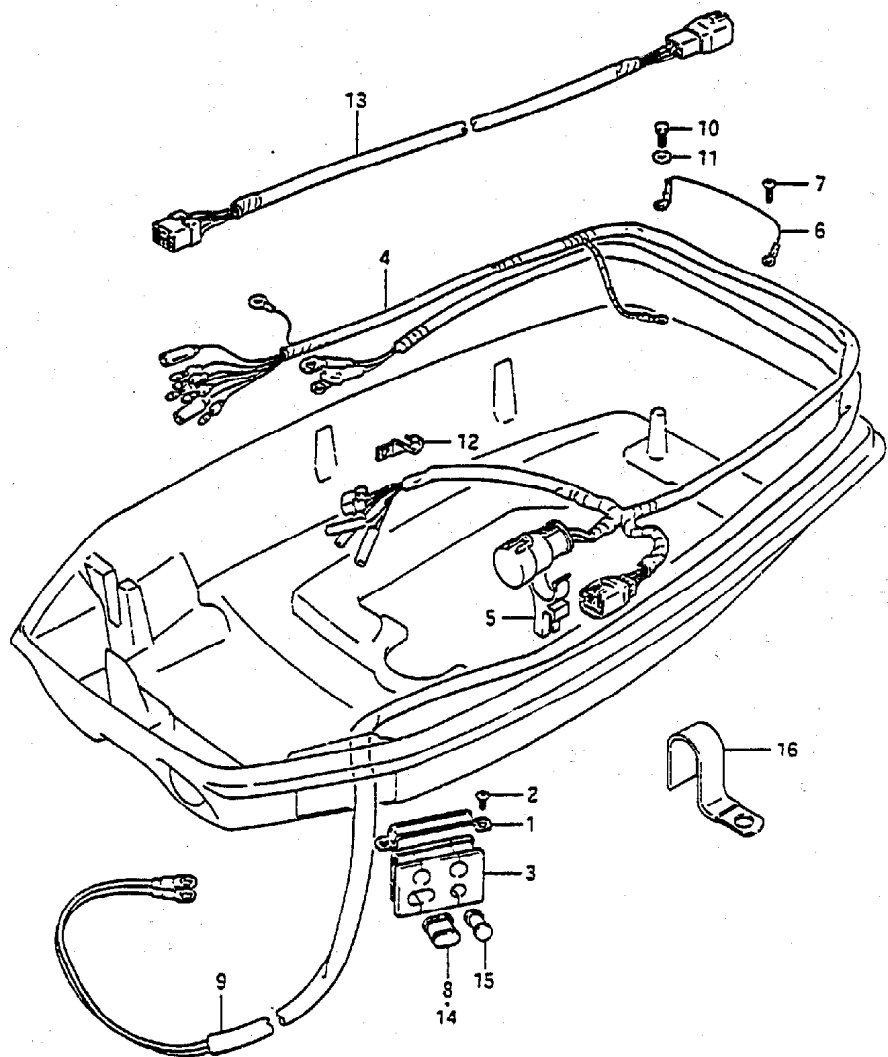


FIG.18 (C-10) ELECTRICAL (3)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	38412-94500	BRACKET, starting relay	1	
2	31800-94400	RELAY, starter	1	
3	01107-06162	BOLT	1	
4	08321-21062	LOCK WASHER	1	
5	38600-95510	SOLENOID ASSY, choke	1	DT55
6	37920-94701	SWITCH ASSY, ignition timing	1	model VF
7	37925-94700	.HOLDER, switch	1	
8	37922-94700	.KNOB	1	
9	02112-04087	.SCREW	1	
10	03212-05129	.SCREW	1	
11	09160-05024	.WASHER	1	
12	08322-11107	.WASHER	1	
13	02112-05254	SCREW	2	
14	38600-95555	SOLENOID ASSY, choke	1	DT65
15	37920-94710	SWITCH ASSY, ignition timing	1	model VG,VH
16	37925-94700	.HOLDING, switch	1	
17	37922-94610	.KNOB	1	
18	02112-04087	.SCREW	1	
19	03212-05129	.SCREW	1	
20	09160-05024	.WASHER	1	
21	08322-11107	.WASHER	1	

FIG.19 (C-11) ELECTRICAL (4)



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36659-95501	CLAMP	1	
2	09125-06067	SCREW	2	
3	36656-94701	GROMMET, cable	1	
4-1	36610-94701	WIRING HARNESS ASSY	1	model VF,L:1050
4-2	36610-94710	WIRING HARNESS ASSY	1	model VG
4-3	36610-94730	WIRING HARNESS ASSY	1	model VH
5	36616-95301	HOLDER, connector	1	
6	36895-94700	LEAD	1	L:180
7	02152-06127	SCREW	1	
8-1	36662-95210	CAP, battery cable	1	model VF
8-2	36664-94700	GROMMET	1	model VG,VH
9	33810-94700	CABLE ASSY, starting	1	L:3000
10	09100-08090	BOLT	1	
11	09160-08015	WASHER	1	
12	09403-17303	CLAMP	1	
13-1	36660-94610	HARNESS, monitor wiring	1	Apprx. 15 ft.
13-2	36660-94690	HARNESS, monitor wiring ext.	1	OPT: apprx. 6 ft.
14	36662-95210	CAP, battery cable	1	DT55CH
15	36663-94700	CAP, wiring harness	1	DT55CH
16	09403-17302	CLAMP	1	DT55CH

END

FIG. 20

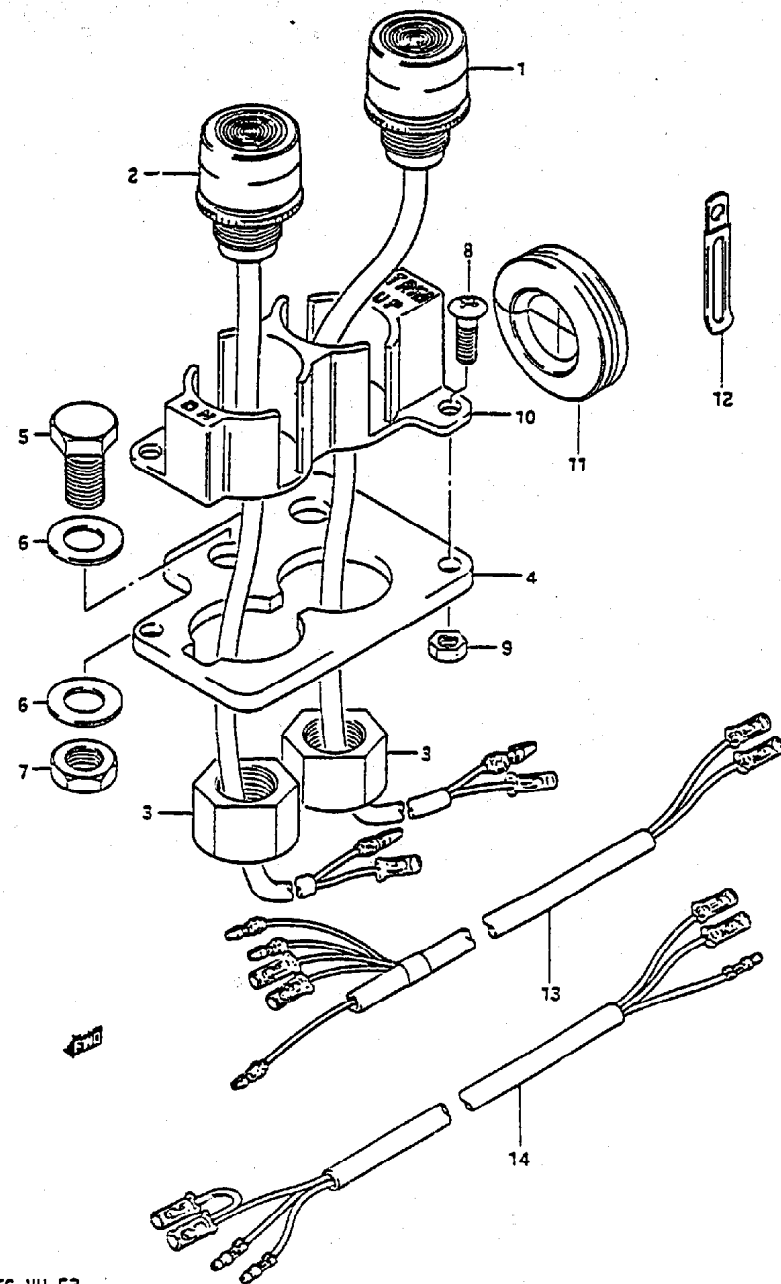


FIG. 20 (C-12) TRIM SWITCH (DT55CH)

Q'TY

REMARKS

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37860-95350	TRIM SWITCH, UP	1	
2	37870-95350	TRIM SWITCH, DN	1	
3	09159-14014	NUT	2	
4	37852-95211	PLATE, trim switch	1	
5	09100-08232	BOLT	2	
6	09160-08015	WASHER (8.5x16x1.2)	4	
7	09140-08019	NUT	2	
8	02142-04127	SCREW	2	
9	08310-11047	NUT	2	
10	37854-95201	PANEL, trim switch	1	
11	36656-94310	GUIDE, extension harness	1	
12	09404-06202	CLAMP	1	
13	37862-94700	TRIM LEAD, extension	1	
14	37862-95201	LEAD, extension trim switch	1	

FIG. 21

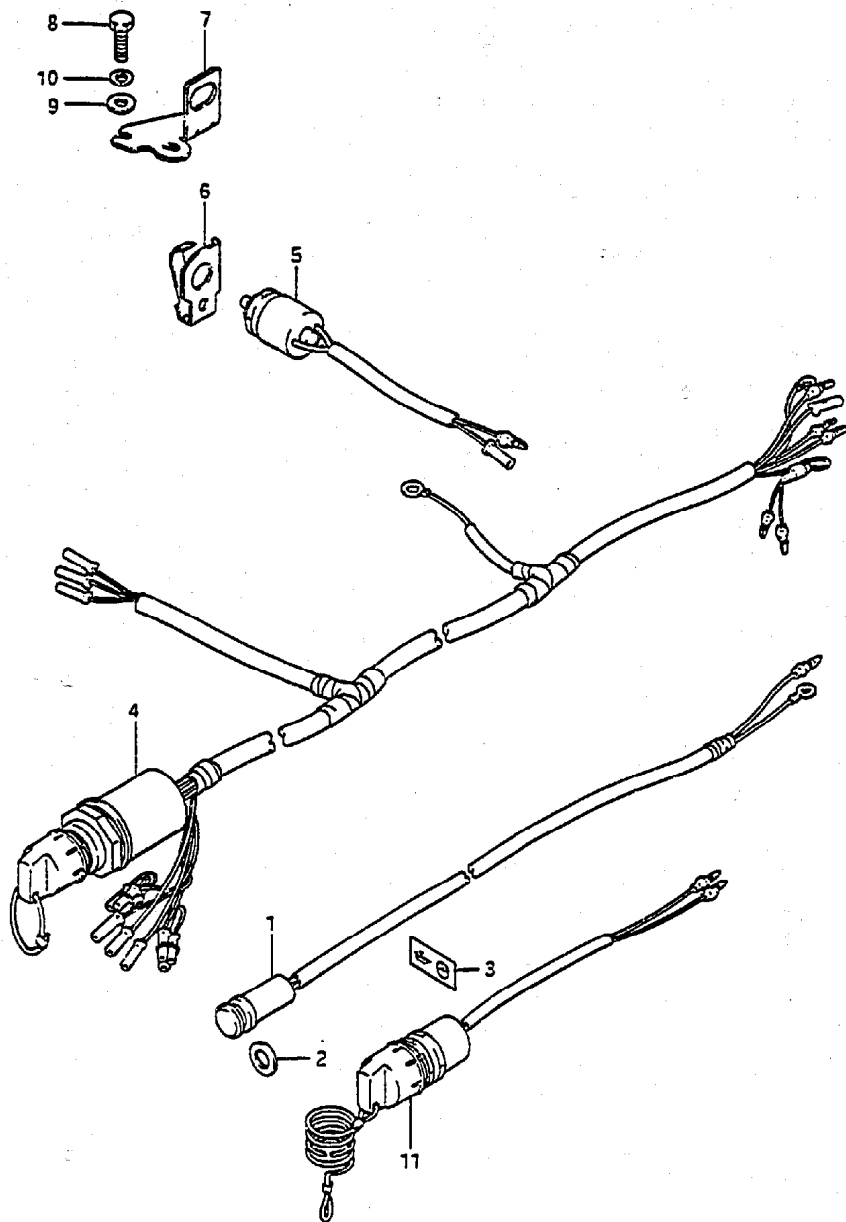


FIG. 21 (C-13) ELECTRICAL (DT55CH)

REF. NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	36360-94700	LAMP ASSY, oil/heat warning	1	
2	09320-11004	CUSHION	1	
3	36367-94700	LABEL, oil/heat	1	
4-1	37110-94712	SWITCH ASSY, ignition	1	model VF, VG
4-2	37110-94720	SWITCH ASSY, ignition	1	model VH
5	37721-94700	SWITCH ASSY, neutral	1	
6	37725-95300	ACTUATOR, neutral switch	1	
7	37726-95301	BRACKET, neutral switch	1	
8	09100-06122	BOLT (6x20)	2	
9	09160-06015	WASHER (6.5x13x1)	2	
10	09162-06001	LOCK WASHER	2	
11	37820-94420	SWITCH ASSY, emergency	1	

FIG. 22

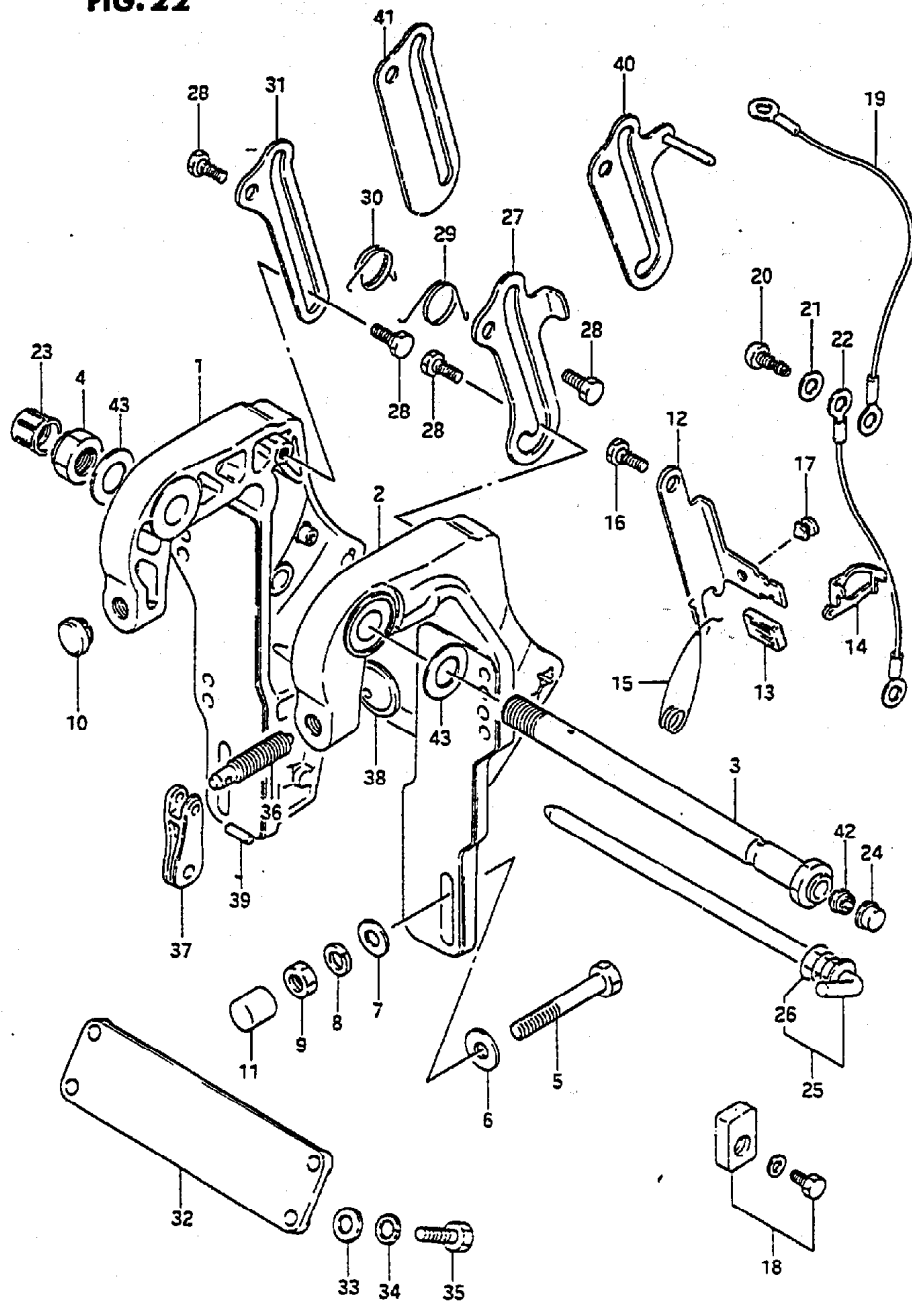


FIG. 22 (D- 2) CLAMP BRACKET

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	41111-95252-02M	BRACKET, clamp STBD	1	DT55,~503039 DT65,~503133 +41111-95253-02M W/09100-22046
1-2	41111-95260-02M	BRACKET, clamp STBD	1	DT55,603040-604448 DT65,603134-604558 +41111-95261-02M W/09160-22046
1-3	41111-95261-02M	BRACKET, clamp STBD	1	DT55 604449-605119 DT65 604559-605016 +41111-95280-02M
1-4	41111-95280-02M	BRACKET, clamp STBD	1	DT55,705120- DT65,705017-
2-1	41121-95253-02M	BRACKET, clamp PORT	1	DT55,~503039 DT65,~503133 +41121-95254-02M W/09160-22046
2-2	41121-95260-02M	BRACKET, clamp PORT	1	DT55 603040-604448 DT65 603134-604558 +41121-95261-02M W/09160-22046
2-3	41121-95261-02M	BRACKET, clamp PORT	1	DT55 604449-605119 DT65 604559-605016 +41121-95280-02M W/41130-95270
2-4	41121-95280-02M	BRACKET, clamp PORT	1	DT55,705120- DT65,705017-
3-1	41130-95252	SHAFT, clamp bracket	1	model VF +41130-95260
3-2	41130-95260	SHAFT, clamp bracket	1	model VG
3-3	41130-95270	SHAFT, clamp bracket	1	model VH
4	09159-22003	NUT	1	
5	09100-12039	BOLT	4	
6	09160-12044	WASHER	4	
7	09160-12066	WASHER	4	
8	09162-12005	LOCK WASHER	4	
9	09140-12028	NUT	4	
10	09250-12006	CAP, clamp bracket	2	
11	41153-94500	CAP	4	

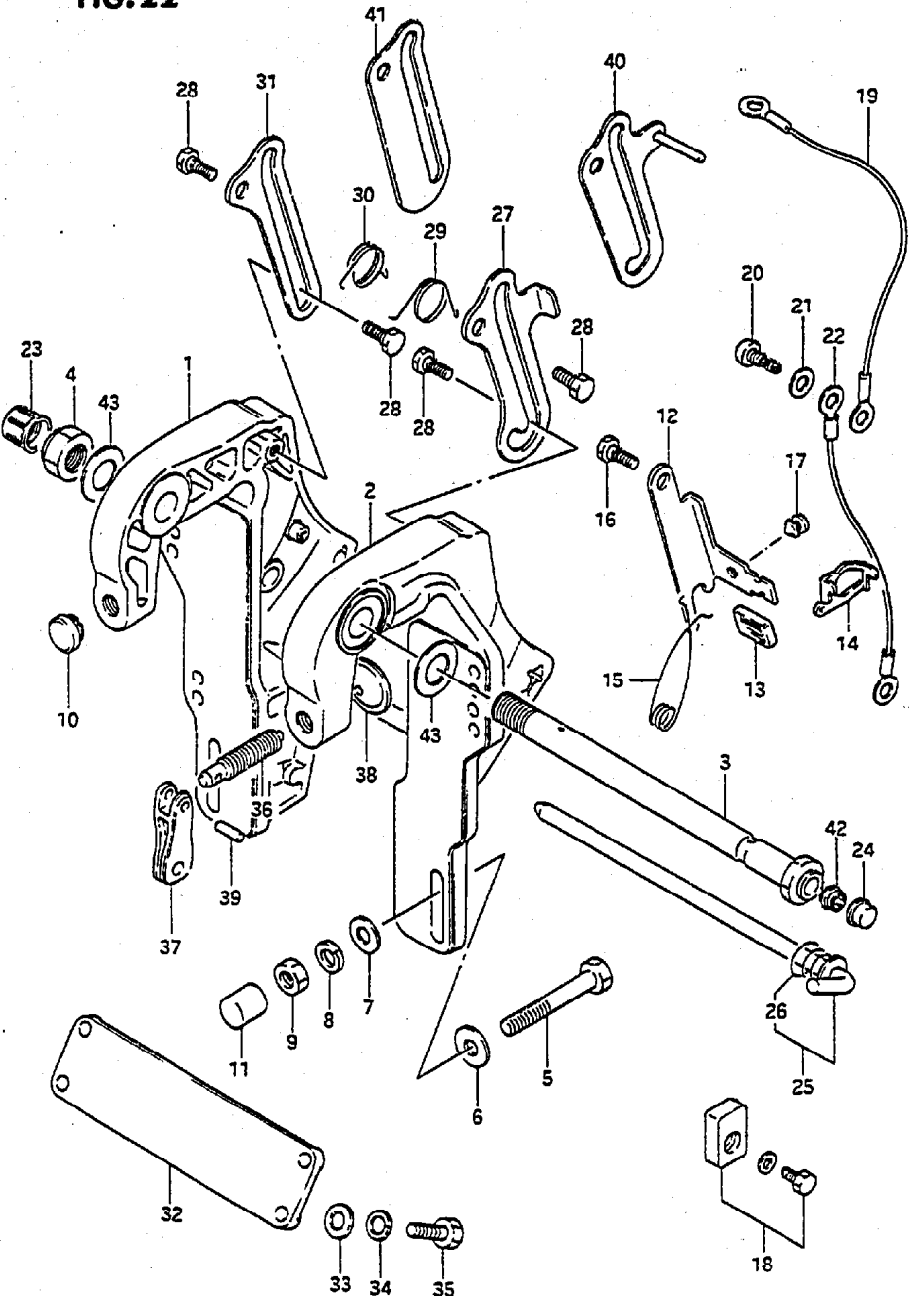
DT55/65TC VH E3

FIG. 22

FIG. 22 (D- 3) CLAMP BRACKET

Q'TY

REMARKS



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12	41222-95260-02M	ARM, tilt lock	1	
13	41225-94400	RUBBER, tilt lock lever	1	
14	41227-95250	BRACKET, tilt lock spring	1	
15	41228-95250	SPRING, tilt lock arm	1	
16	09111-12008	BOLT	2	
17	09321-06024	CUSHION	1	
18	55320-95310	ZINC, protection	1	
19	36894-95200	LEAD	1	L:165
20	09125-05050	SCREW	2	
21	09161-05014	WASHER	2	
22	36894-94400	LEAD	1	
23	41151-94500	CAP, clamp bracket shaft	1	
24	41152-94500	PLUG, clamp bracket shaft	1	
25	45420-95250	PIN, tilt lock	1	DT55C/DT65C
26	09441-21002	.SPRING	1	
27	41222-95202-02M	ARM, tilt lock	1	
28	09111-12008	BOLT	4	
29	09448-27010	SPRING	1	
30	09448-27011	SPRING	1	
31	41223-95203-02M	ARM, tilt stop	1	
32	41311-95250-02M	PLATE, clamp bracket	1	
33	09160-10040	WASHER (10.5x19x2)	4	
34	09162-10005	LOCK WASHER	4	
35	09100-10220	BOLT (10x35)	4	
36	41211-95250	SCREW, clamp	2	DT55CH
37	41212-93000-02M	HANDLE, clamp	2	
38	41213-93002	PLATE, clamp	2	
39	09205-06012	PIN	2	
40	41222-95250-02M	ARM, tilt lock	1	OPT
41	41223-95250-02M	ARM, tilt stop	1	OPT
42-1	41161-95250	SEAL, steering cable	1	OPT,model VG
42-2	41161-94400	SEAL, steering cable	1	OPT,model VH
43	09160-22046	WASHER	2	DT55:604449- DT65:604539-

DT55/65TC VH E3

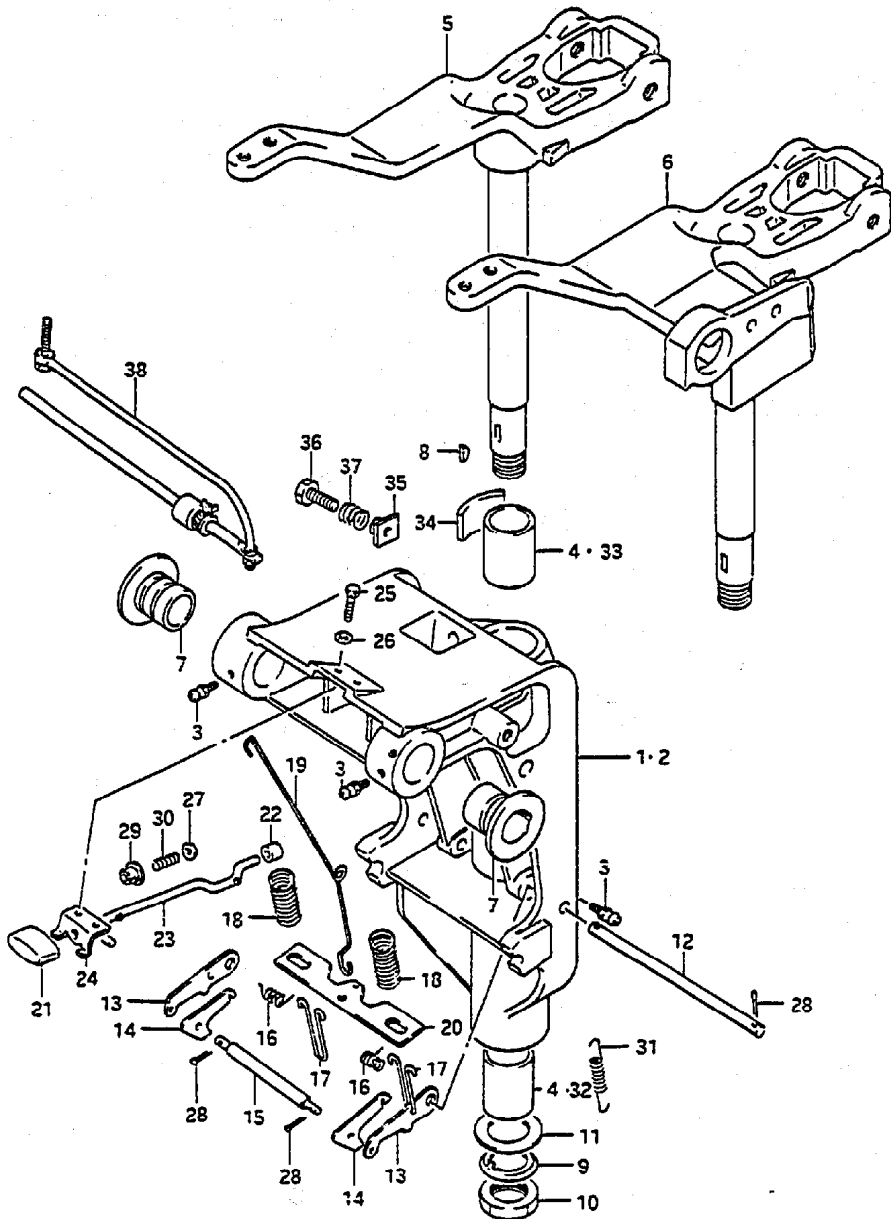
DT55/65TC VH E3

FIG. 23

FIG. 23 (D- 4) SWIVEL BRACKET

Q'TY

REMARKS

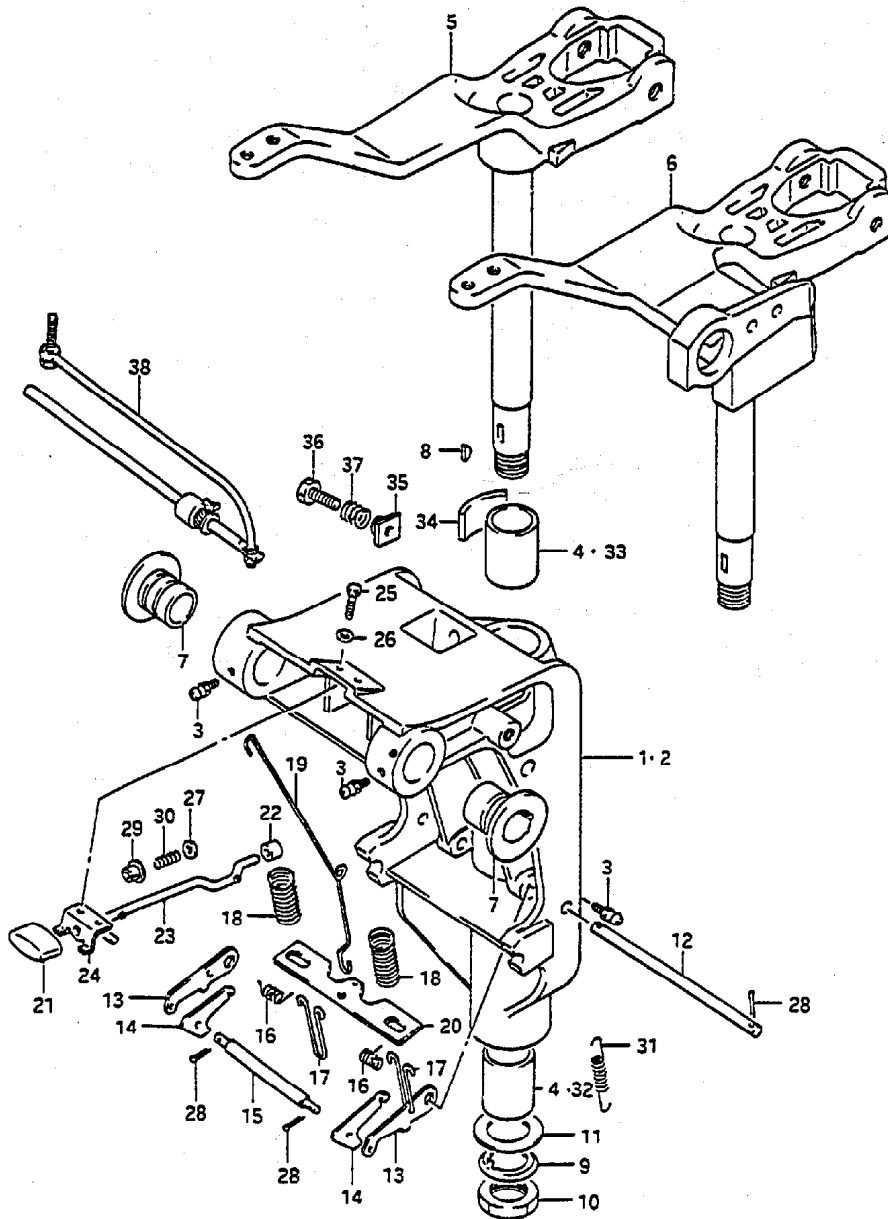


REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	43111-95752-02M	BRACKET, swivel (S)	1	
1-2	43111-95252-02M	BRACKET, swivel (L)	1	
2-1	43111-95760-02M	BRACKET, swivel (S)	1	DT55CH
2-2	43111-95261-02M	BRACKET, swivel (L)	1	DT55CH
3	22511-99001	NIPPLE, grease	4	
4	09306-26005	BUSH	2	
5-1	43750-95750-02M	BRACKET, steering (S)	1	
5-2	43750-95250-02M	BRACKET, steering (L)	1	
6-1	43750-95760-02M	BRACKET, steering (S)	1	DT55CH
6-2	43750-95260-02M	BRACKET, steering (L)	1	DT55CH
7	43211-95250	BUSH, swivel	2	
8	09420-05003	KEY	1	
9	09166-25007	WASHER	1	
10	09140-24010	NUT	1	
11-1	09181-26006	SHIM (0.3)	0-2	
11-2	09181-26007	SHIM (0.5)	0-2	

FIG.23

Q'TY

REMARKS



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
12	45245-95201	SHAFT, reverse lock arm	1	DT55C/DT65C
13	45241-95202	LINK, reverse lock arm	2	
14	45231-95201	ARM, reverse lock	2	
15	45243-95201	PIN	1	
16	09444-12001	SPRING	2	
17	45244-95200	STOPPER, reverse lock	2	
18	09440-21005	SPRING	2	
19	45252-96302	LINK, release lever	1	
20	45242-95251	PLATE, reverse lock arm	1	
21	45255-96300	KNDB, release lever	1	
22	45257-93900	BUSH, release lever	1	DT55CH
23	45260-95250	LEVER, release	1	
24	45311-93900-02M	BRACKET, release lever	1	
25	09100-05011	BOLT (5x12)	2	
26	09160-05010	WASHER	2	
27	09160-04012	WASHER (4.2x10x1)	1	
28	09204-01001	COTTER PIN	3	
29	09319-04001	BUSH	1	
30	09440-04021	SPRING	1	
31	09443-05013	SPRING	1	
32	09306-26005	BUSH, lower	1	OPT
33	09306-26006	BUSH, upper	1	
34	43411-94300	ADJUSTER, steering	1	
35	43421-96301	BUSH, adjuster bolt	1	
36	09119-08044	BOLT	1	
37	09440-13045	SPRING	1	
38	43770-95201	ADJUSTER ASSY, steering	1	

FIG. 24

FIG.24 (D- 6) CYLINDER SUPPORT

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48111-95201-02M	BRACKET, oil cylinder support	1	
2	09108-10061	STUD BOLT	2	
3	09162-10005	LOCK WASHER	2	
4	09140-10031	NUT	2	
5	09160-10040	WASHER (10.5x19x2)	2	
6	09100-10220	BOLT (10x35)	2	
7	48121-95200	SHAFT, oil cylinder	1	
8	09160-15036	WASHER (15x30x2)	2	
9	22511-99001	NIPPLE, grease	1	
10	48163-95200-02M	SPACER, oil cylinder	1	
11	55320-95310	ZINC, protection	1	

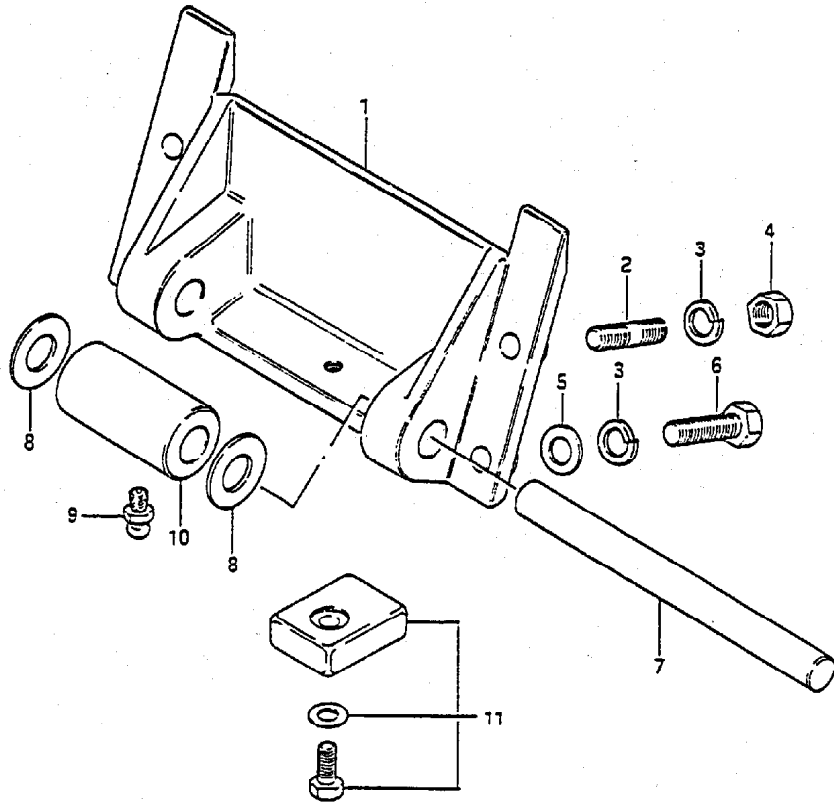


FIG. 25

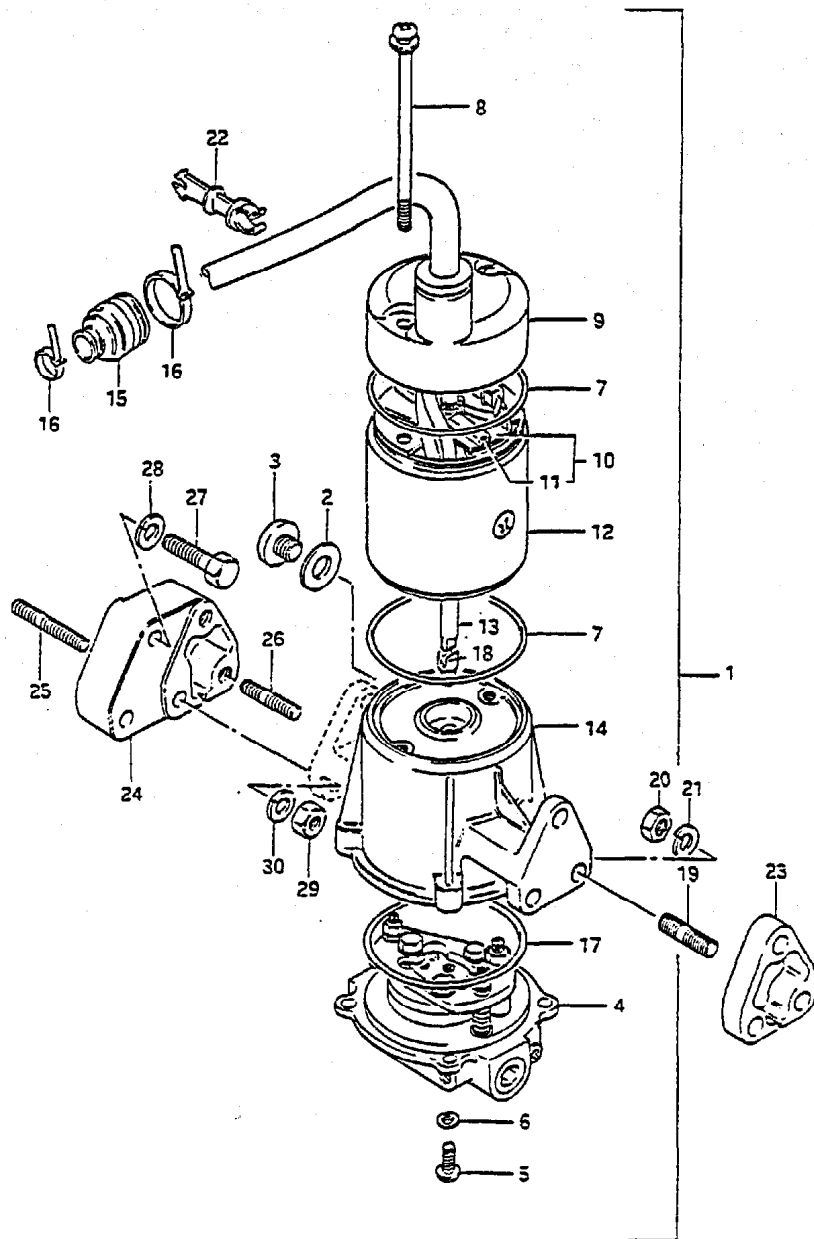


FIG. 25 (D- 7) POWER UNIT

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	48500-94700-02M	POWER TILT ASSY	1	model VG
1-2	48500-94710-02M	POWER TILT ASSY	1	model VH
1-3	48500-94780-02M	POWER TILT ASSY	1	OPT PORT SIDE
2	09168-10022	.GASKET (10x17x1.5)	1	
3-1	09248-10005	.PLUG	1	for 48500-94700-02M
3-2	09248-10005	.PLUG	2	for 48500-94710-02M
4-1	48502-95202	.PUMP/VALVE BODY ASSY	1	for 48500-94700-02M
4-2	48502-95203	.PUMP/VALVE BODY ASSY	1	for 48500-94710-02M
5	09125-05048	.SCREW	4	
6	09160-05032	.WASHER (5.5x10x0.8)	4	
7	09280-70006	.O RING (D:3.1, ID:69.4)	2	
8	31281-94520	.SCREW	2	
9	31170-94520-02M	.COVER, upper	1	Does Not Include Harness
10	31173-94520	.BRUSH HOLDER ASSY	1	
11	31133-94520	..BRUSH	2	
12	31110-94520-02M	.YOKE ASSY	1	
13-1	31311-94520	.ARMATURE	1	for 48500-94700-02M
13-2	31311-94600	.ARMATURE	1	for 48500-94710-02M
14-1	48570-94521-02M	.RESERVOIR ASSY	1	for 48500-94700-02M
14-2	48570-94600-02M	.RESERVOIR ASSY	1	for 48500-94710-02M
15	33899-95500	.SEAL, PTT cable	1	
16	36632-95501	.CLAMP	2	
17	48585-94520	.O RING	1	
18	48583-94520	.DRIVE JOINT	1	
19	09108-08137	STUD BOLT	3	
20	09140-08016	NUT	3	
21	09162-08007	LOCK WASHER	3	
22	33835-95500	CLAMP, PTT motor cable	1	
23	48131-95200	SPACER, power unit	1	
24	48131-95280-02M	SPACER, power unit	1	OPT PORT SIDE
25	09.08-08063	STUD BOLT	1	OPT PORT SIDE
26	09.08-08130	STUD BOLT	2	OPT PORT SIDE
27	09100-08220	BOLT	2	OPT PORT SIDE
28	09162-08007	LOCK WASHER	2	OPT PORT SIDE
29	09140-08016	NUT	3	OPT PORT SIDE
30	09162-08007	LOCK WASHER	3	OPT PORT SIDE

FIG. 26

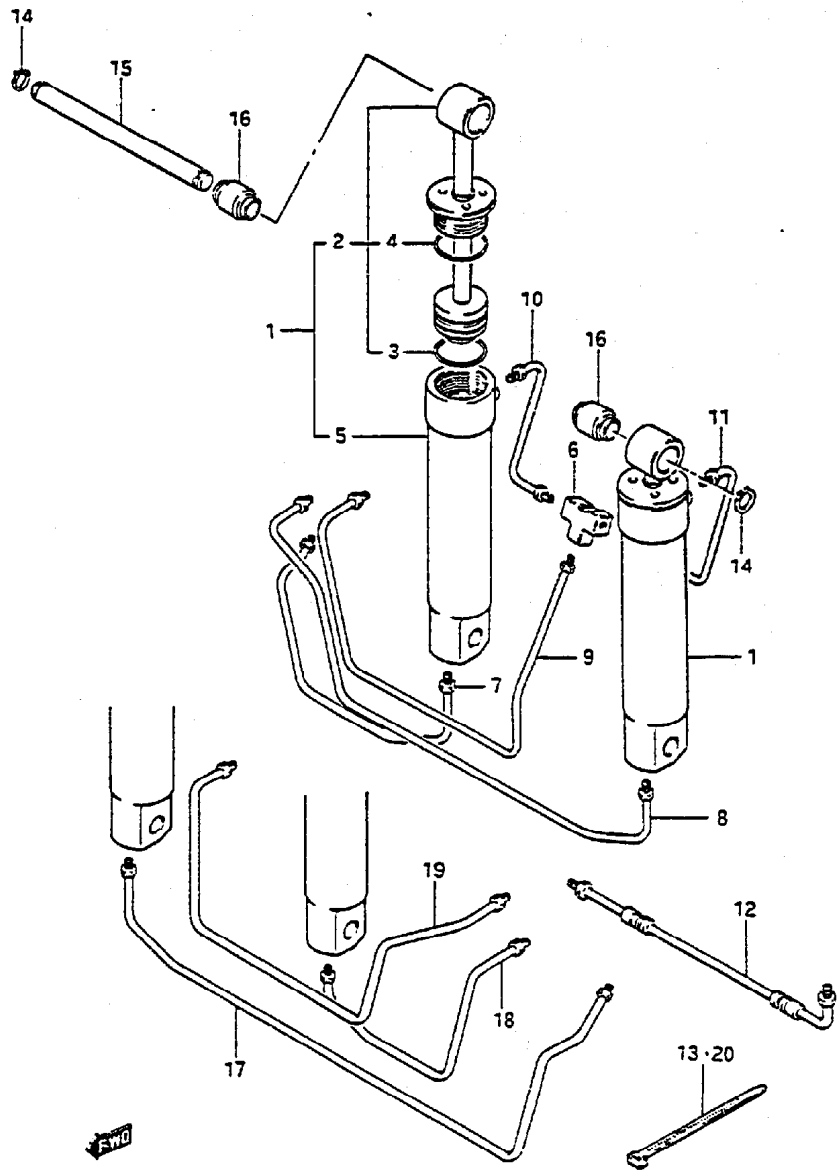


FIG. 26 (D- 8) TRIM CYLINDER

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	48600-95200-02M	CYLINDER ASSY, trim & tilt	2	
2	48601-95200	.PISTON	2	
3	48627-95510	..0 RING, piston	2	
4	48633-95510	..0 RING, head	2	
5	48641-95200	.TUBE, cylinder	2	
6	48711-95510	CONNECTOR, 3 way	1	
7	48720-95200	TUBE, inlet, No.1	1	
8	48730-95200	TUBE, inlet, No.2	1	
9	48750-95202	TUBE, outlet, No.1	1	
10	48760-95202	TUBE, outlet, No.2	1	
11	48770-95202	TUBE, outlet, No.3	1	
12	48790-95300	HOSE, power trim	3	OPT flexible
13	36632-95501	CLAMP	4	
14	09380-12002	CIRCLIP	2	
15	48321-95200	PIN, piston rod	1	
16	09319-12020	BUSH	2	
17	48720-95280	TUBE INLET, No.1	1	OPT PORT SIDE
18	48730-95280	TUBE INLET, No.2	1	OPT PORT SIDE
19	48750-95280	TUBE OUTLET	1	OPT PORT SIDE
20	36632-95501	CLAMP	4	OPT PORT SIDE

FIG. 27

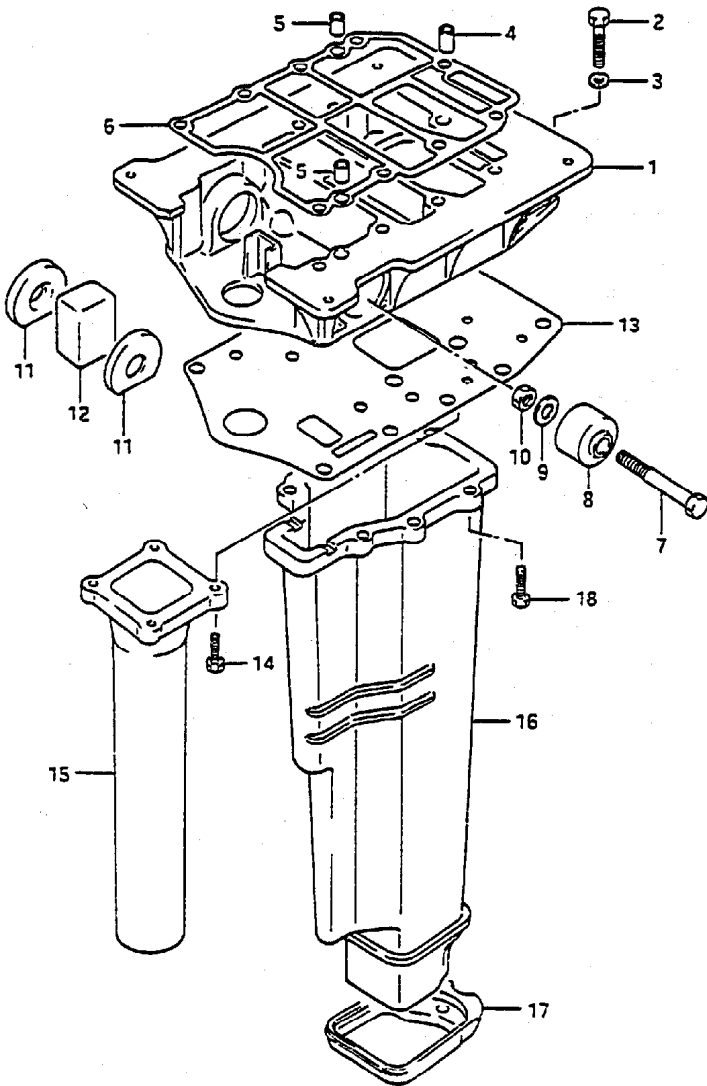


FIG. 27 (D- 9) ENGINE HOLDER

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	51111-94700-02M	HOLDER, engine	1	model VF
1-2	51111-94710-02M	HOLDER, engine	1	model VG,VH
2	09100-08224	BOLT (8x35)	2	
3	09162-08003	LOCK WASHER	2	
4	09206-11005	PIN (11x20)	1	
5	09205-11001	SPRING PIN	2	
6	51211-94710	GASKET, ENGINE HOLDER	1	
7	09100-10208	BOLT	2	
8-1	54130-95201	MOUNT, upper	2	
8-2	54130-95500	MOUNT, upper	2	DT55CH
9	09160-10082	WASHER (10.5x19x2)	2	
10	09140-10031	NUT	2	
11	54136-95501	STOPPER, upper mount	2	
12	54135-95200	MOUNT, upper thrust	1	
13	52113-94701	GASKET	1	
14	09100-06122	BOLT	4	
15-1	14211-94710	TUBE, exhaust (S)	1	
15-2	14211-94700	TUBE, exhaust (L)	1	
16-1	14221-94710	HOUSING, exhaust tube (S)	1	
16-2	14221-94700	HOUSING, exhaust tube (L)	1	
17	14231-94701	SEAL, exhaust tube HOUS	1	
18	09100-06122	BOLT	7	



FIG. 28

FIG.28 (D-10) DRIVESHAFT HOUSING

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	52111-94730-02M	HOUSING, driveshaft (S)	1	
1-2	52111-94710-02M	HOUSING, driveshaft (L)	1	
2	09100-08213	BOLT	8	
3	09162-08003	LOCK WASHER	8	
4	09160-08015	WASHER (8.5x16x1.2)	8	
5	09205-11001	SPRING PIN	2	
6	54160-95200	MOUNT, lower	2	
7	09387-46001	SET RING	2	
8	54167-95500	MOUNT, lower, side	2	
9	09250-28001	CAP	2	
10	09140-12029	NUT	1	
11	09160-12066	WASHER (12.5x22x2.5)	2	
12	09100-12032	BOLT	1	
13	09160-25052	WASHER (25x48x2)	1	
14	54210-95210-02M	BRACKET, lower mount	1	
15	54165-95200	MOUNT, lower thrust	1	L:165
16	36894-95200	LEAD	1	
17	09125-05050	SCREW	3	
18	09161-05014	WASHER	3	
19-1	36894-95300	LEAD (S)	1	L:250
19-2	36894-94400	LEAD (L)	1	L:195

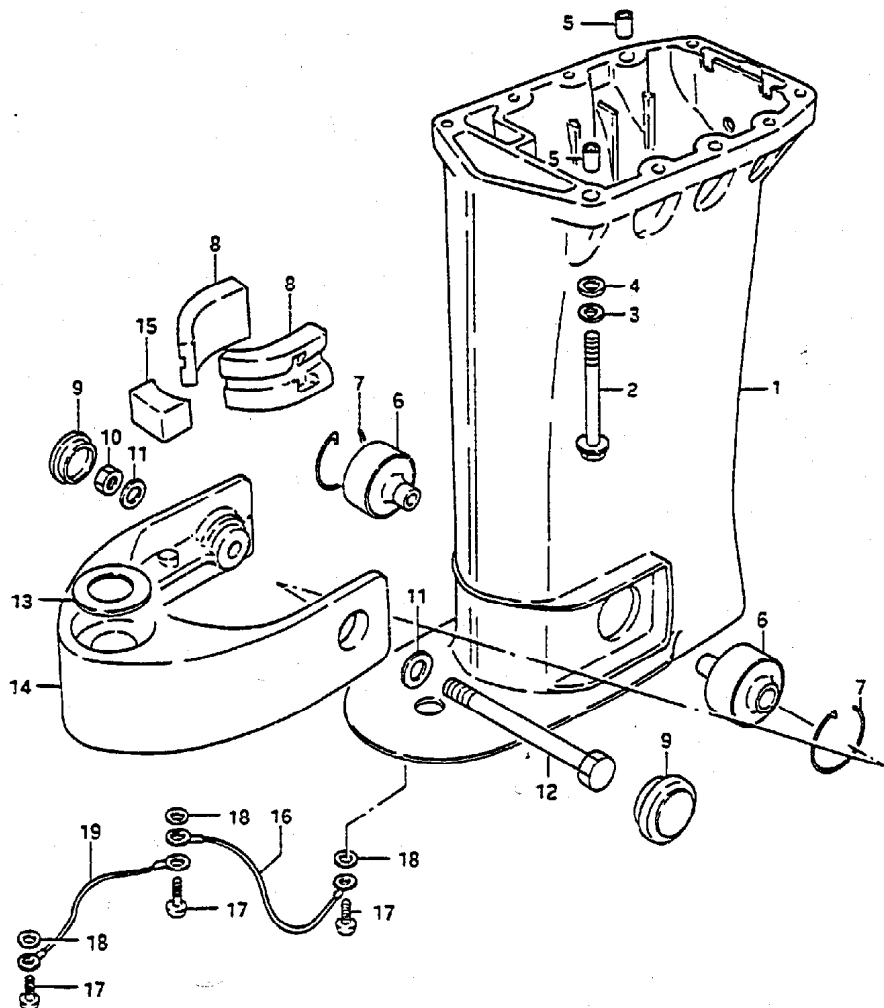


FIG. 29

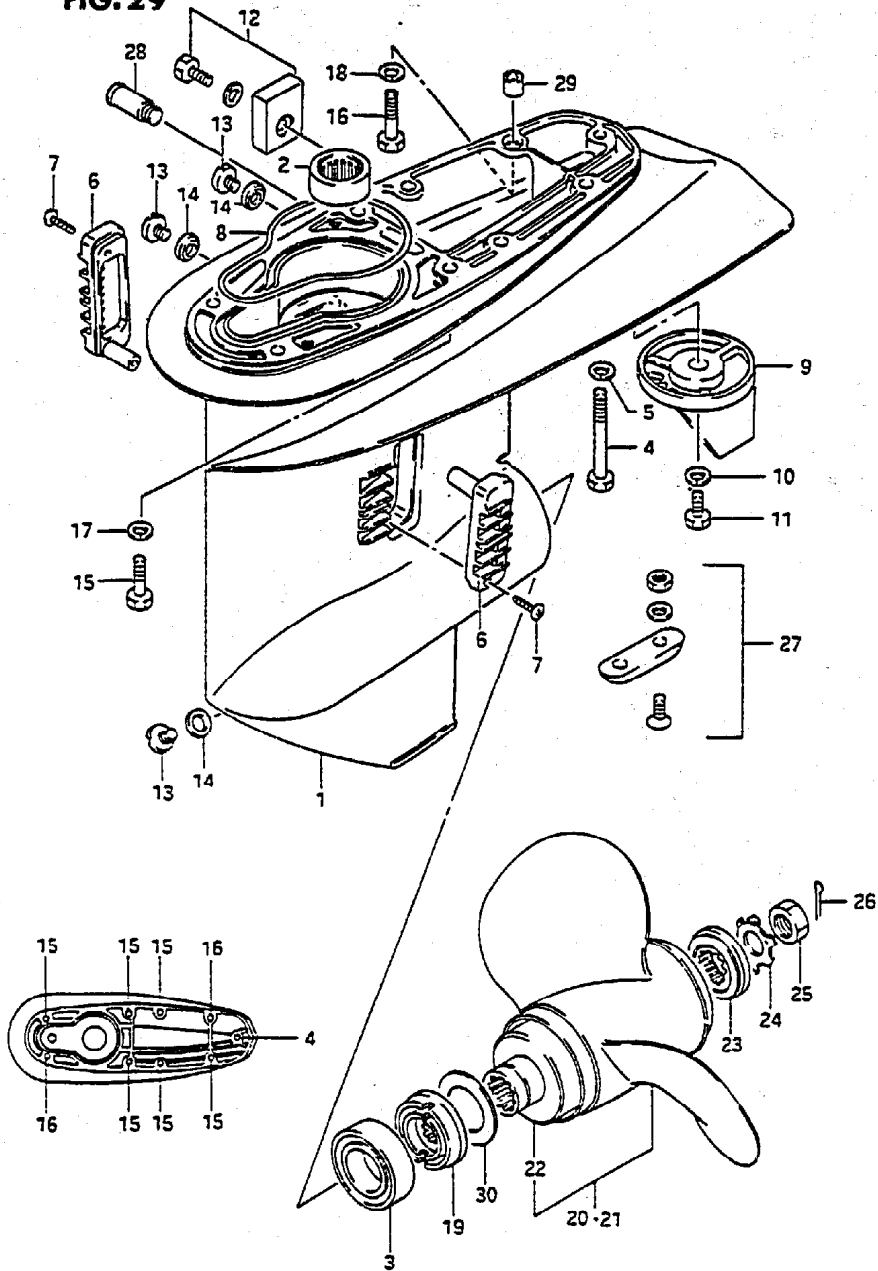


FIG. 29 (D-11) GEAR CASE

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	55100-95303-02M	CASE SET, gear	1	
2	09263-26008	.BEARING, pinion	1	
3	09265-30004	.BEARING, propeller shaft	1	
4	09100-10159	BOLT, gear case	1	
5	09162-10005	LOCK WASHER	1	
6-1	17631-95202	FILTER, water	2	~503045
6-2	17631-94600	FILTER, water	2	603046~
7-1	03142-04209	SCREW	2	~503045
7-2	03142-04259	SCREW	2	603046~
8	55122-95201	SEAL, gear case	1	
9	55125-95301	TRIM TAB	1	
10	09162-08003	LOCK WASHER	1	
11	09100-06215	BOLT, trim tab (8x16)	1	
12	55320-95310	ZINC, protection	1	
13	09248-10005	PLUG, drain	3	
14	09168-10022	GASKET, drain plug	3	
15	09100-08160	BOLT	6	
16	09100-08214	BOLT	2	
17	09162-08003	LOCK WASHER	6	
18	09162-08007	LOCK WASHER	2	
19	57632-95305	STOPPER, propeller bushing	1	

FIG.29

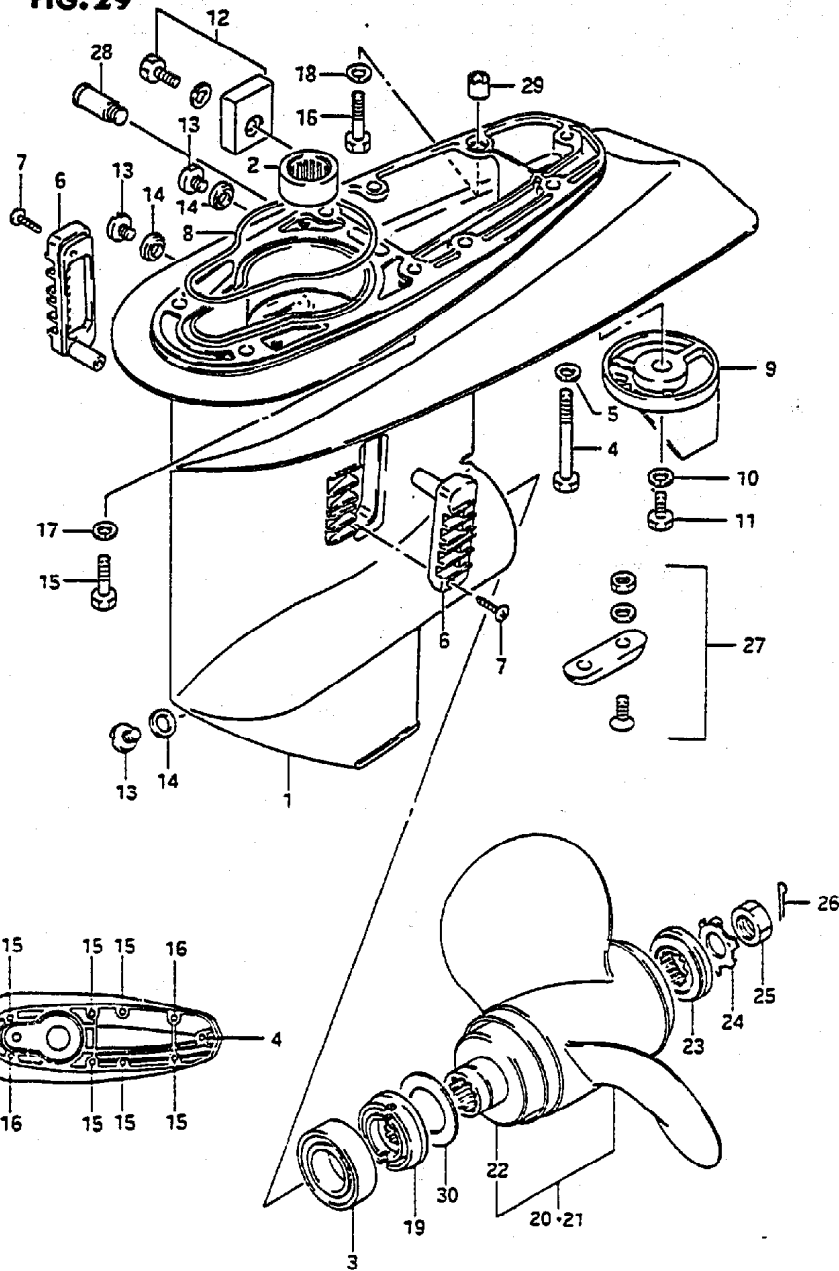


FIG.29 (D-12) GEAR CASE

Q'TY

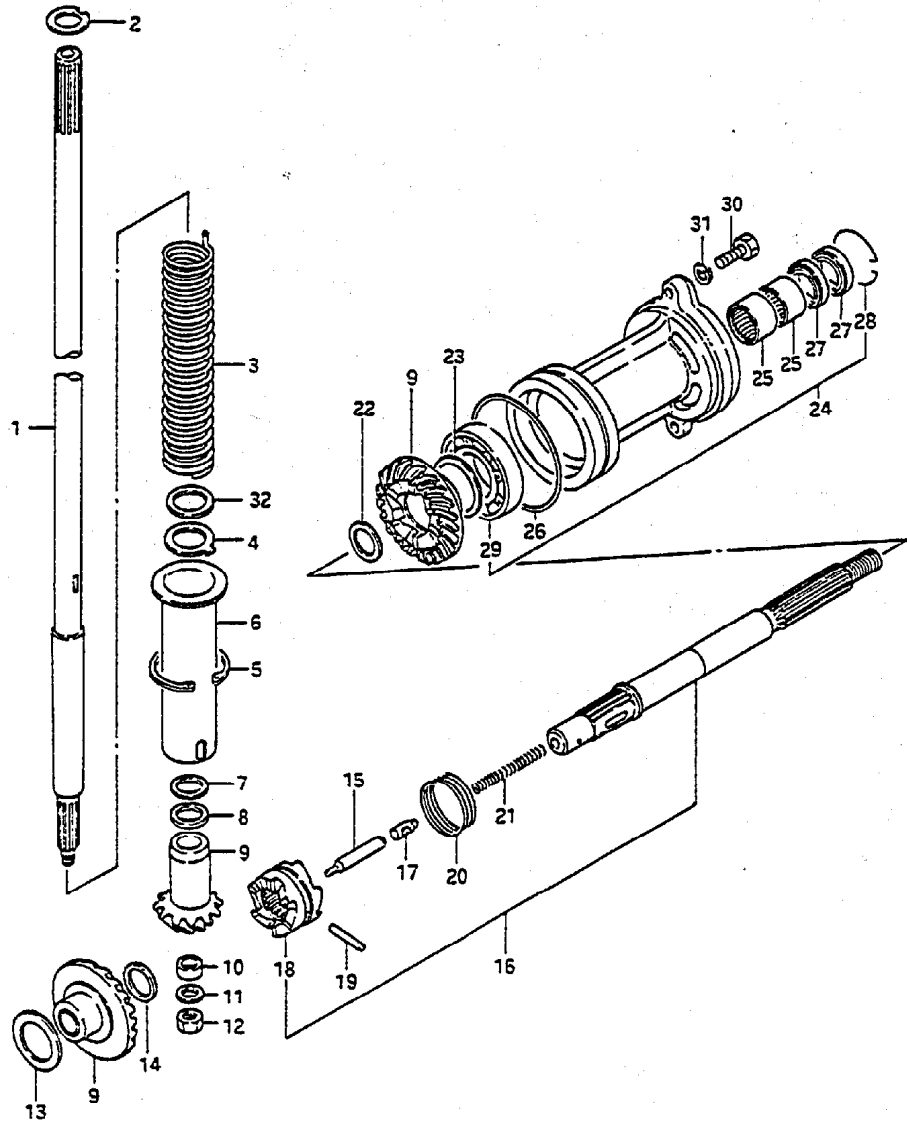
REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20-1	58100-95211-01T	PROPELLER (3x11 1/2 x 10)	1	S1000
20-2	58100-95221-01T	PROPELLER (3x11 1/2 x 11)	1	S1100
20-3	58100-95392-01T	PROPELLER (3x11 5/8 x 12)	1	S1200
20-4	58100-94312-01T	PROPELLER (3x11 1/2 x 13)	1	S1301
20-5	58100-95352-01T	PROPELLER (3x11 3/8 x 14)	1	S1400
20-6	58100-95362-01T	PROPELLER (3x11 1/4 x 15)	1	S1500,DT55:STD
20-7	58100-95372-01T	PROPELLER (3x11 1/8 x 16)	1	S1600,DT65:STD
20-8	58100-95381-01T	PROPELLER (3x11x17)	1	S1700
21-1	58100-94400	PROPELLER (3x11-1/2x13)	1	SS1300, stainless steel
21-2	58100-94410	PROPELLER (3x11-3/8x14)	1	SS1400, stainless steel
21-3	58100-94430	PROPELLER (3x11-1/8x16)	1	SS1600, stainless steel
22	58120-95320	.BUSH, propeller	1	
23	57633-94300	SPACER, propeller nut	1	
24	57635-95300	WASHER	1	
25	09159-18004	NUT, propeller	1	
26	09204-03003	PIN	1	
27	55300-95500	ZINC, protection	1	OPT
28	55181-95200	ATTACHMENT, flush hose	1	
29	09206-11005	PIN, gear case No.1	1	
30	09160-32006	WASHER	0-1	

DT55/65TC VH E3

FIG. 30

FIG.30 (D-13) TRANSMISSION

Q'TY



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	57110-94750	SHAFT SET, drive (S)	1	L:701
1-2	57110-94740	SHAFT SET, drive (L)	1	L:816
2	09166-17004	THRUST WASHER	1	
3	09440-26002	SPRING	1	
4	09167-20017	LOCK WASHER	1	
5	08331-21479	CIRCLIP	1	
6	57133-95200	COLLAR, preload spring	1	
7	09160-17029	THRUST WASHER	1	
8-1	08211-17251	SHIM (T:1.0)	1	
8-2	09181-17008	SHIM (T:1.1)	1	
8-3	09181-17009	SHIM (T:1.2)	1	
8-4	09181-17010	SHIM (T:1.3)	1	
8-5	09181-17011	SHIM (T:1.4)	1	
8-6	08211-17252	SHIM (T:1.5)	1	
8-7	09181-17012	SHIM (T:1.6)	1	
9	57300-94841	PINION/GEAR SET	1	
10	09180-12087	SPACER (12x16.5x6.5)	1	
11	08211-10162	WASHER	1	
12	09140-10022	NUT	1	
13-1	08221-30455	SHIM (T:0.5)	1	
13-2	09181-30007	SHIM (T:0.6)	1	
13-3	09181-30008	SHIM (T:0.7)	1	
13-4	09181-30009	SHIM (T:0.8)	1	
13-5	09181-30010	SHIM (T:0.9)	1	
13-6	08211-30451	SHIM (T:1.0)	1	
14	08211-20263	THRUST WASHER (T:2.0)	1	

FIG. 30

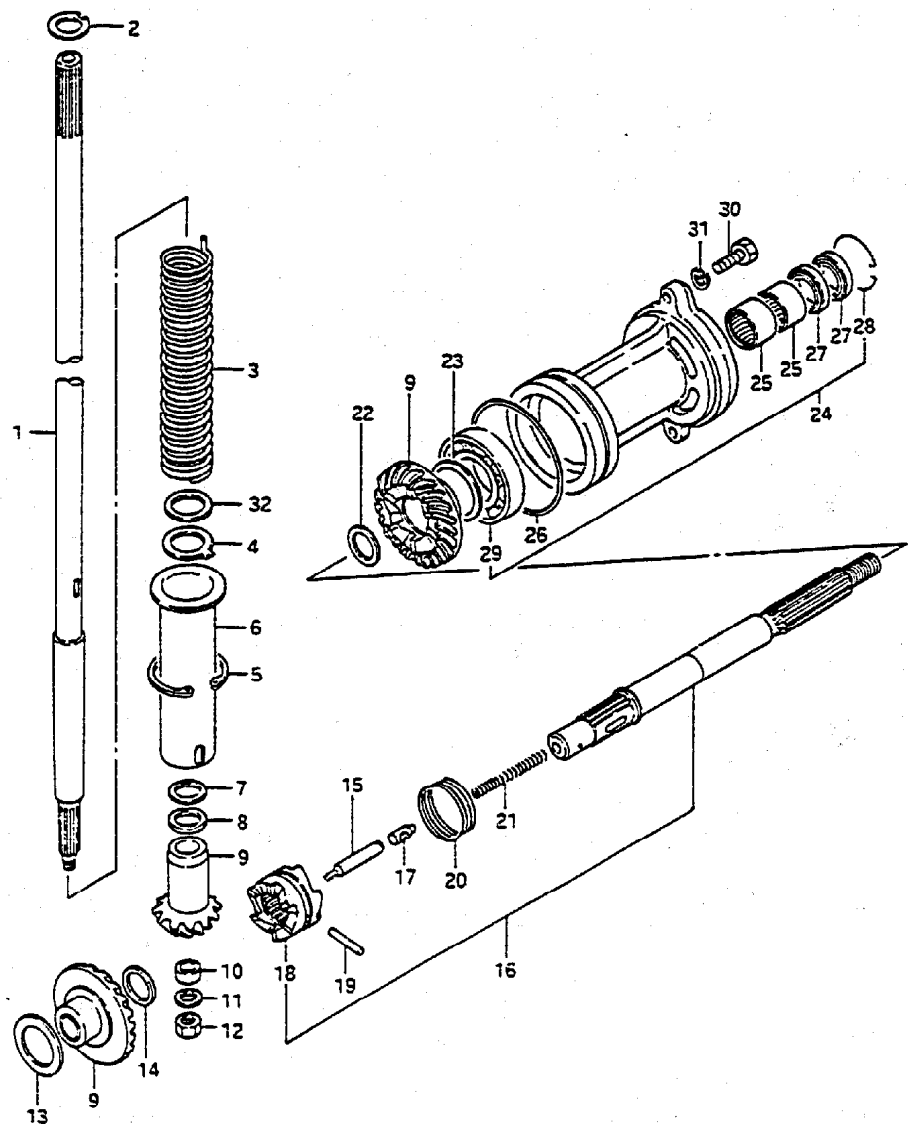


FIG.30 (D-14) TRANSMISSION

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
15	57631-94700	ROD, push	1	
16	57600-94700	SHAFT ASSY, propeller	1	
17	57622-94700	.PIN, push	1	
18	57621-94700	.SHIFTER, clutch dog	1	
19	09202-06030	.PIN	1	
20	09440-40002	.SPRING, dog	1	
21	09440-09022	.SPRING, return	1	
22-1	09160-22018	THRUST WASHER (T:1.8)	1	
22-2	09160-22019	THRUST WASHER (T:1.9)	1	
22-3	09160-22020	THRUST WASHER (T:2.0)	1	
22-4	09160-22021	THRUST WASHER (T:2.1)	1	
22-5	09160-22022	THRUST WASHER (T:2.2)	1	
22-6	09160-22023	THRUST WASHER (T:2.3)	1	
23-1	09181-35003	SHIM (T:0.5)	1	
23-2	09181-35009	SHIM (T:0.6)	1	
23-3	09181-35010	SHIM (T:0.7)	1	
23-4	08221-35456	SHIM (T:0.8)	1	
23-5	09181-35011	SHIM (T:0.9)	1	
23-6	08211-35451	SHIM (T:1.0)	1	
24	56120-95310-02M	HOUSING, propeller shaft	1	
25	09263-22020	.BEARING, propeller shaft	2	
26	09280-76006	.O RING	1	
27	09289-22007	.OIL SEAL (O:5.0)	2	
28	09387-37001	.RING, propeller shaft	1	
29	09262-35021-OAD	.BEARING, reverse gear	1	
30	09100-08232	BOLT	2	
31	09162-08003	LOCK WASHER	2	
32	09160-22030	WASHER	1	

FIG.31

FIG.31 (E- 2) LOWER COVER

Q'TY

REMARKS

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	61110-94700-02M	COVER, engine lower	1	
1-2	61110-94710-02M	COVER, engine lower	1	DT55CH
2	61155-94500	TUBE, water	1	
3	61113-95205	SEAL, under cover lower	1	
4	61112-95208	SEAL, under cover upper	1	
5	61142-95201	GROMMET, under cover lower	1	
6	61141-95203-02M	COVER, lower rear under	1	
7	61131-95201-02M	COVER, lower front under	1	
8	09250-05003	CAP	2	
9	63725-95200	GROMMET	1	
10	67331-95210	GROMMET	1	
11	61116-94700-02M	BRACKET, engine cover	1	
12	09162-06006	LOCK WASHER	2	
13	09100-06122	BOLT (6x15)	2	
14	61124-95200	GROMMET, lower cover	1	
15	09320-10011	CUSHION	4	
16	09180-06112	SPACER (6.8x10x11.5)	4	
17	09160-06047	WASHER (6.5x22x2)	4	
18	09162-06006	LOCK WASHER	4	
19	09100-06120	BOLT (6x25)	4	

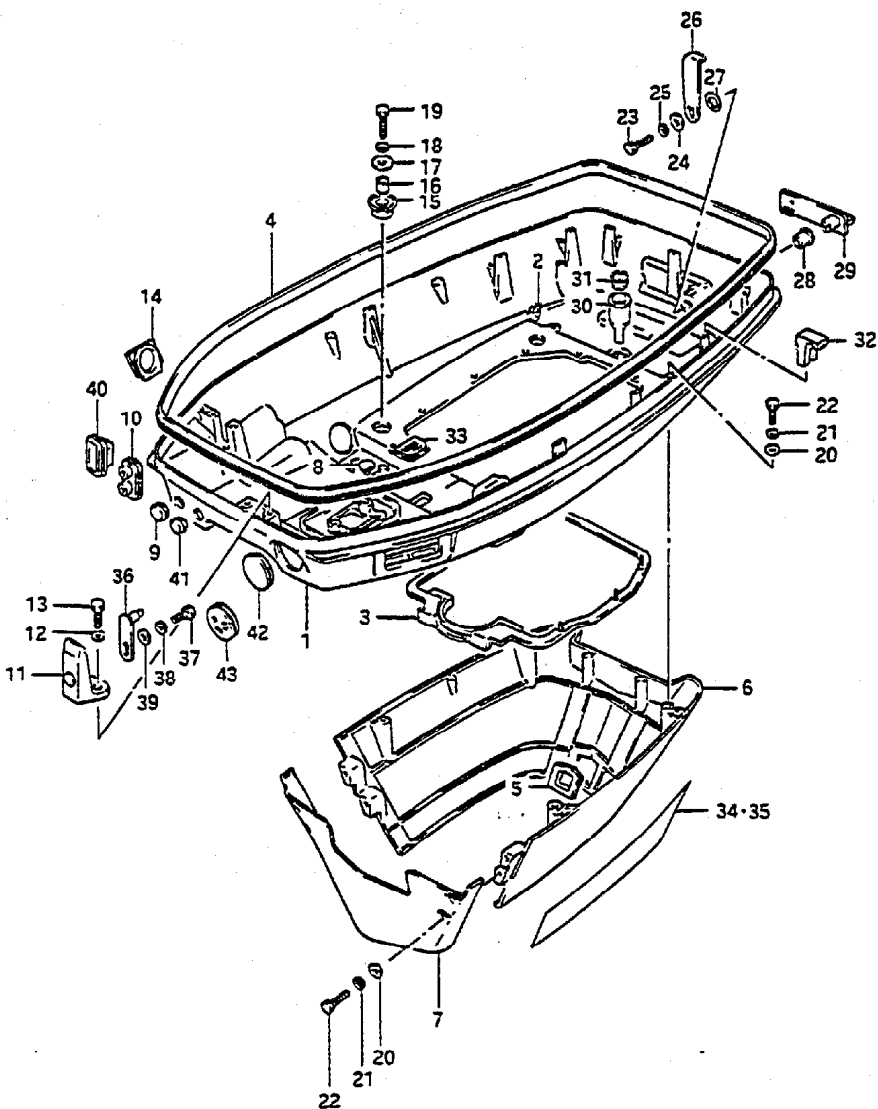


FIG. 31

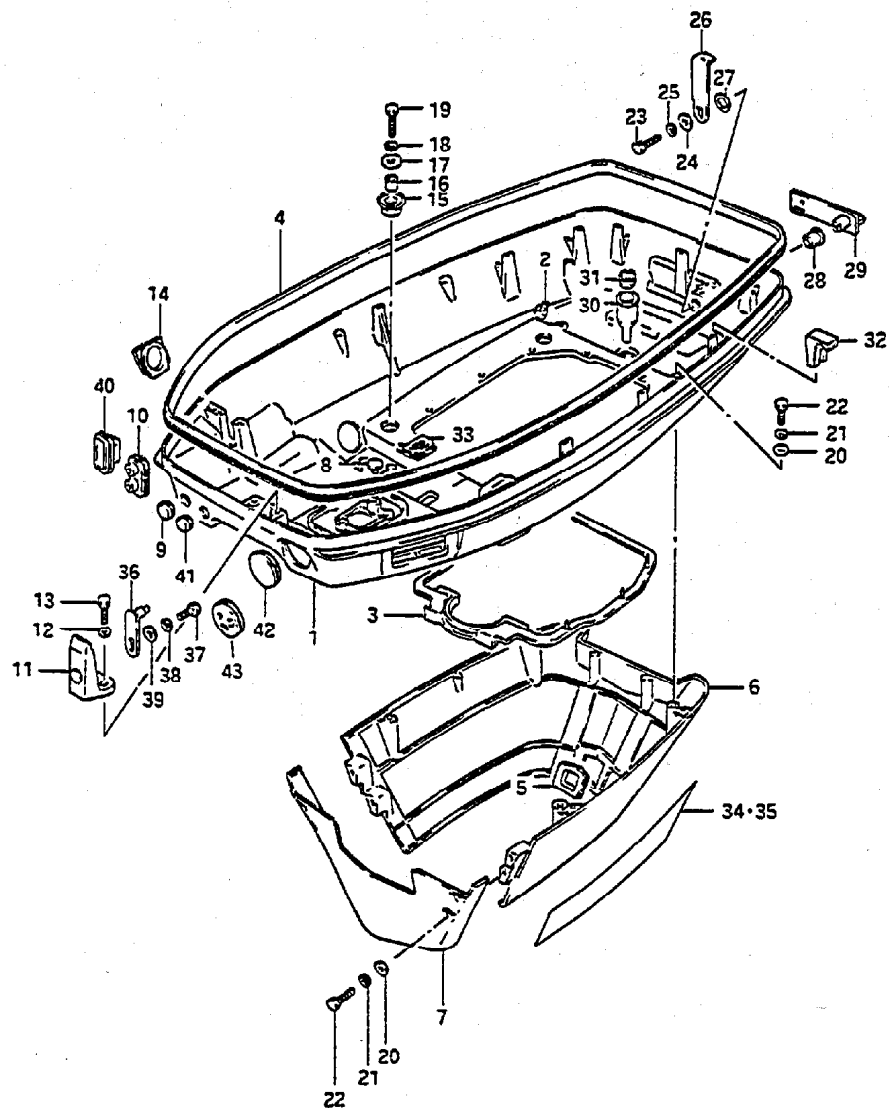


FIG.31 (E- 3) LOWER COVER

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
20	09160-06082	WASHER (6.5x13x1)	8	
21	09162-06001	LOCK WASHER	8	
22	09128-06051	BOLT	8	
23	09100-06131	BOLT	1	
24	09160-06036	WASHER	1	
25	09162-06006	LOCK WASHER	1	
26	61631-95300	HOOK, under cover	1	
27	09164-13005	WASHER	1	
28	09306-13002	BUSH	1	
29	61633-95202-02M	LEVER, hook	1	
30	13873-20300	TUBE, drain	1	
31	13979-37400	STOPPER, drain	1	
32	36641-94710	STOPPER, relay harness	4	
33	23131-95501	BOOT, clutch rod	1	
34-1	61221-95560	DECAL, lower STBD (Blue)	1	model VF
34-2	61221-95570-26G	DECAL, lower STBD (Black)	1	model VG,VH
35-1	61231-95560	DECAL, lower PORT (Blue)	1	model VF
35-2	61231-95570-26G	DECAL, lower PORT (Black)	1	model VG,VH
36	61610-95513	FASTENER	1	
37	01107-06122	BOLT	1	
38	08321-21062	LOCK WASHER	1	
39	08322-21062	WASHER	1	
40	67331-95220	GROMMET	1	DT55CH
41	09308-05015	GROMMET	2	DT55CH
42	09250-30003	CAP	1	
43	36658-94700	GROMMET, cables	1	

END

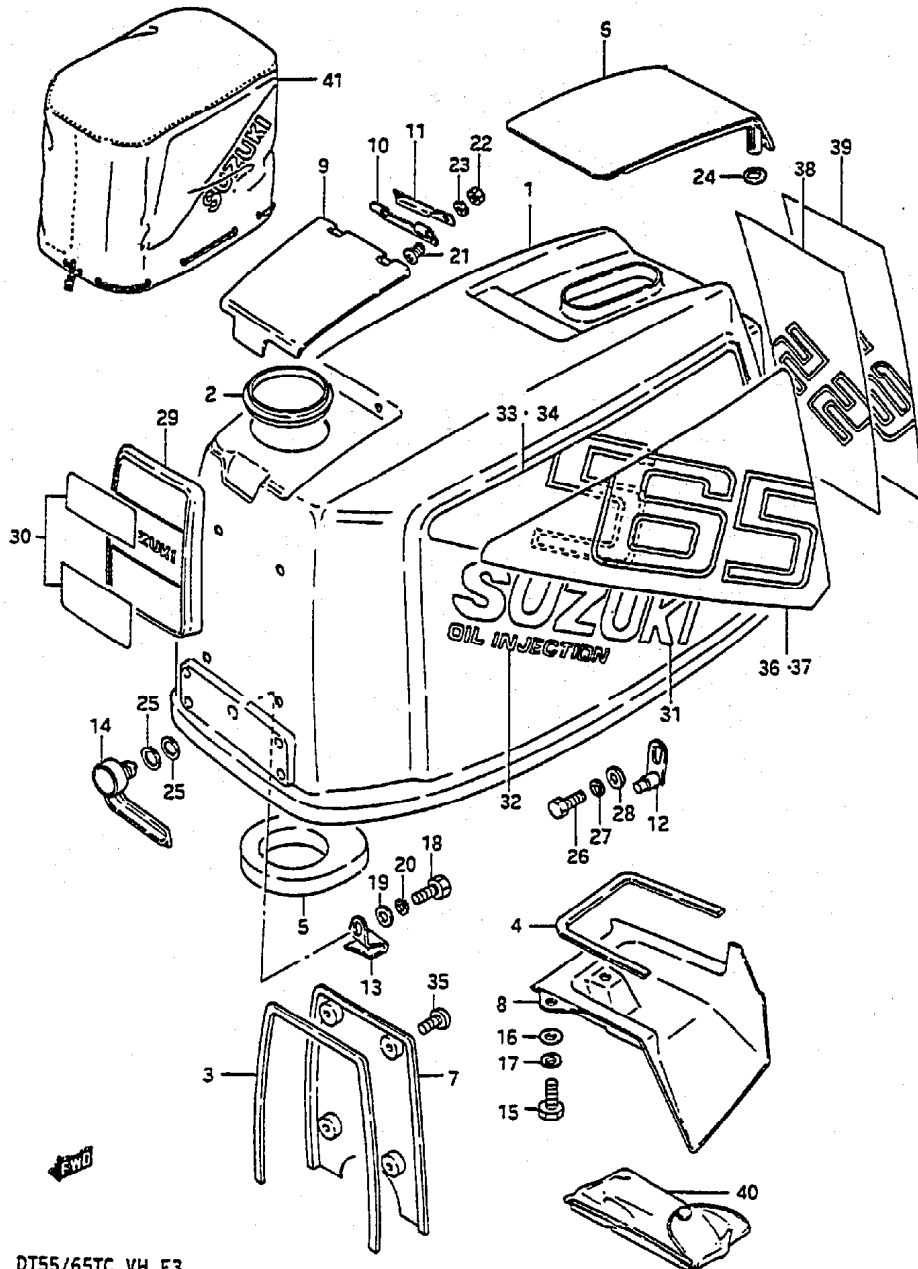
DT55/65TC VH E3

DT55/65TC VH E3

E3

FIG.32

FIG.32 (E- 4) ENGINE COVER 1 (model VF)



Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
			55	65	
1-1	61402-94820-02M	COVER SET, engine	1	-	
1-2	61402-94830-02M	COVER SET, engine	-	1	
2	61414-95500	.GASKET, oil filler lid	1	1	
3	61415-94700	.INSULATOR, front	1	1	
4	61416-94700	.INSULATOR, rear	1	1	
5	61417-94700	.INSULATOR, oil tank lid	1	1	
6	61431-95201-02M	.HANDLE, tilt up	1	1	
7	61432-94700	.COVER, air intake front	1	1	
8	61433-94700	.COVER, air intake inner	1	1	
9	61481-95502-02M	.LID, oil tank filler	1	1	
10	61482-94510	.HINGE, filler lid	1	1	
11	61485-95500	.SPRING, filler lid	1	1	
12	61610-95513	.FASTENER	1	1	
13	61641-94700	.HOOK, front	1	1	
14	61645-94700-02M	.LEVER, front hook	1	1	
15	09100-06122	.BOLT	3	3	
16	09160-06015	.WASHER	3	3	
17	09162-06006	.LOCK WASHER	3	3	
18	09100-06131	.BOLT	1	1	
19	09160-06036	.WASHER	1	1	
20	09162-06006	.LOCK WASHER	1	1	
21	09125-06021	.SCREW	2	2	

Refer to FIG.33 (E-6.7) for model VG,VH

FIG. 32

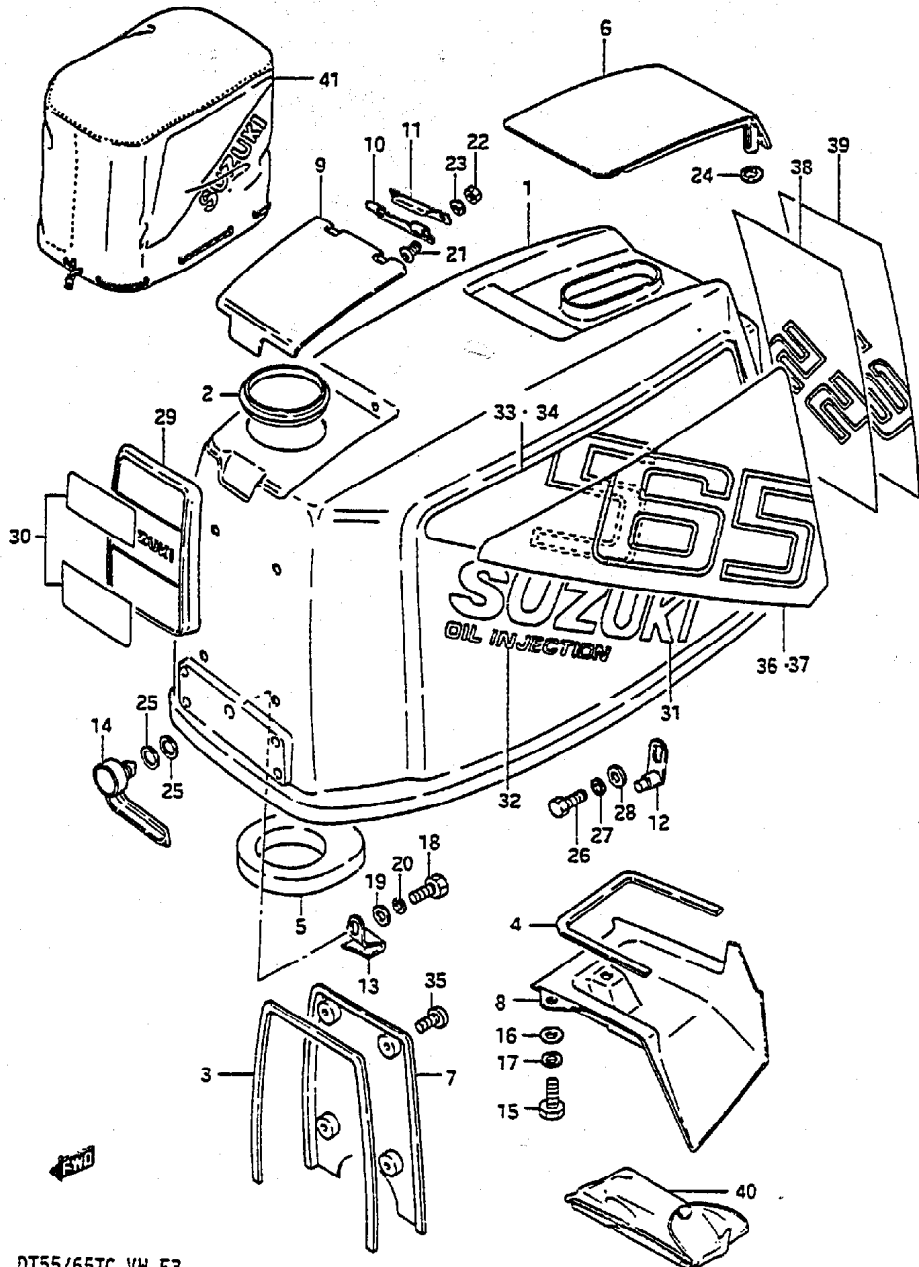
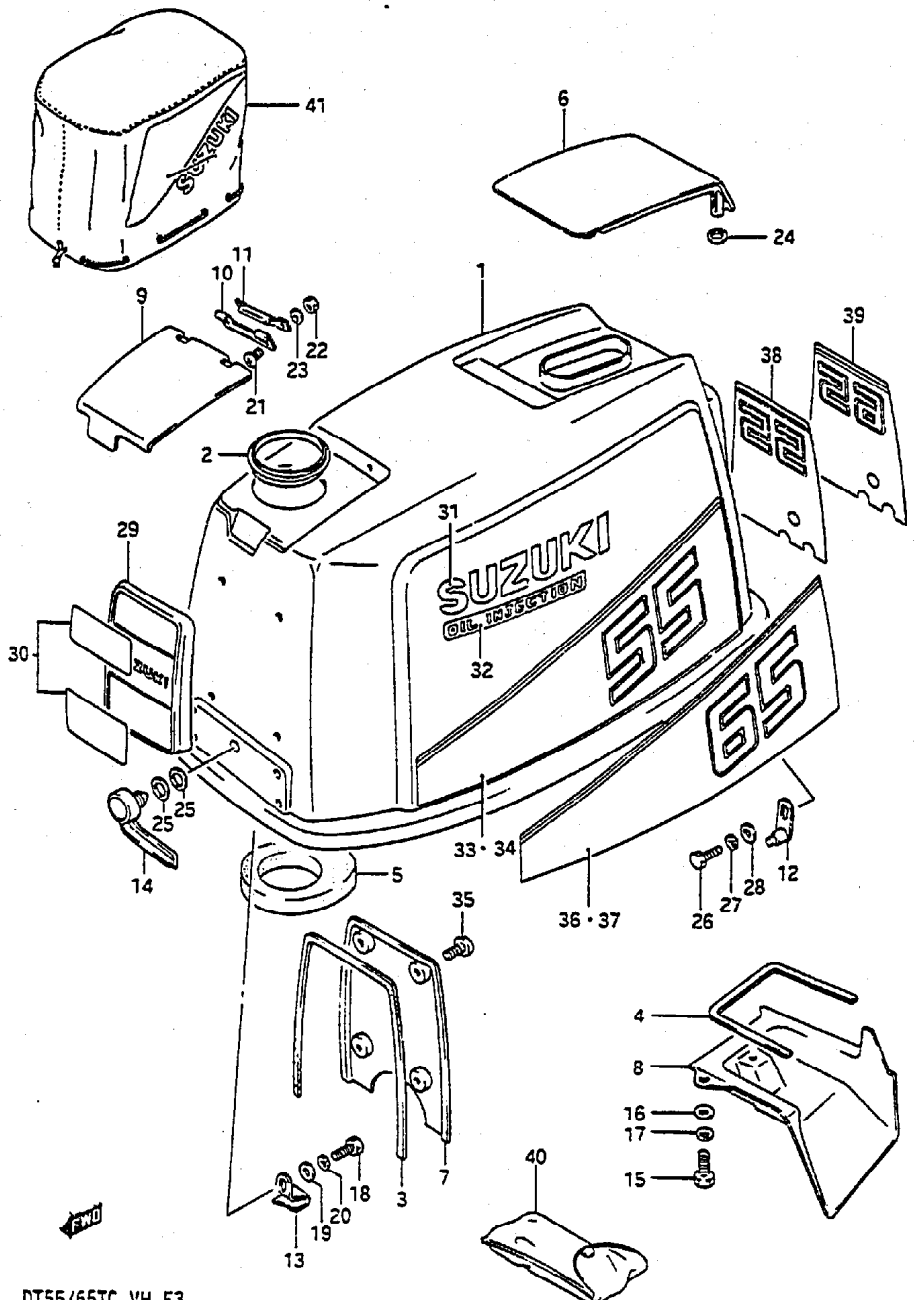


FIG. 32 (E- 5) ENGINE COVER 1 (model VF)

REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
			55	65	
22	09140-06004	.NUT	2	2	
23	09160-06015	.WASHER	2	2	
24	09161-06008	.WASHER	2	2	
25	09164-13005	.WASHER	2	2	
26	01107-06122	.BOLT	1	1	
27	08321-21062	.LOCK WASHER	1	1	
28	08322-21062	.WASHER	1	1	
29	61421-94420-019	.EMBLEM, front	1	1	
30	61422-95561	.MARK, emblem front	1	1	
31	61441-94560	.EMBLEM, SUZUKI	2	2	
32	61442-94560	.MARK, oil injection	2	2	
33	61443-94730	.DECAL, engine cover STBD	1	-	
34	61453-94730	.DECAL, engine cover PORT	1	-	
35	03242-05169	.SCREW	4	4	
36	61443-94720	.DECAL, engine cover STBD	-	1	
37	61453-94720	.DECAL, engine cover PORT	-	1	
38	61435-94730	MARK, emblem rear	1	-	
39	61435-94720	MARK, emblem rear	-	1	
40	09800-81800	TOOL ASSY	1	1	
41	68110-95510	COVER, weather	1	1	OPT

FIG.33 (E- 6) ENGINE COVER 2 (model VG/VH)

FIG.33



REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
			55	65	
1-1	61402-94850-02M	COVER SET, engine	1	-	
1-2	61402-94860-02M	COVER SET, engine	-	1	
2	61414-95500	.GASKET, oil filler lid	1	1	
3	61415-94700	.INSULATOR, front	1	1	
4	61416-94700	.INSULATOR, rear	1	1	
5	61417-94700	.INSULATOR, oil tank lid	1	1	
6	61431-95201-02M	.HANDLE, tilt up	1	1	
7	61432-94700	.COVER, air intake front	1	1	
8	61433-94700	.COVER, air intake inner	1	1	
9	61481-95502-02M	.LID, oil tank filler	1	1	
10	61482-94510	.HINGE, filler lid	1	1	
11	61485-95500	.SPRING, filler lid	1	1	
12	61610-95513	.FASTENER	1	1	
13	61641-94700	.HOOK, front	1	1	
14	61645-94700-02M	.LEVER, front hook	1	1	
15	09100-06122	.BOLT	3	3	
16	09160-06015	.WASHER	3	3	
17	09162-06006	.LOCK WASHER	3	3	
18	09100-06131	.BOLT	1	1	
19	09160-06036	.WASHER	1	1	
20	09162-06006	.LOCK WASHER	1	1	
21	09125-06021	.SCREW	2	2	

FIG.33

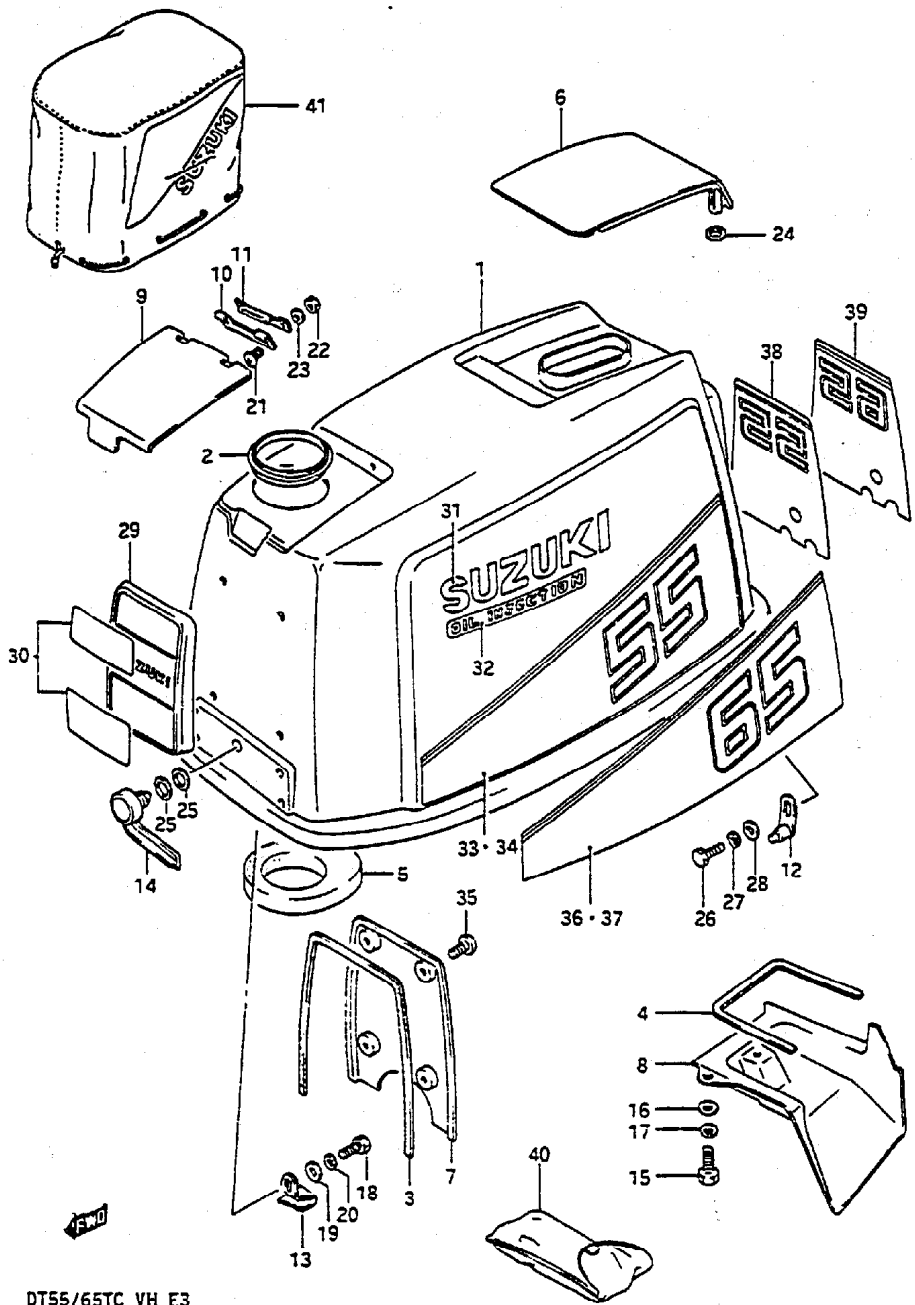


FIG.33 (E- 7) ENGINE COVER 2 (model VG/VH)

Q'TY

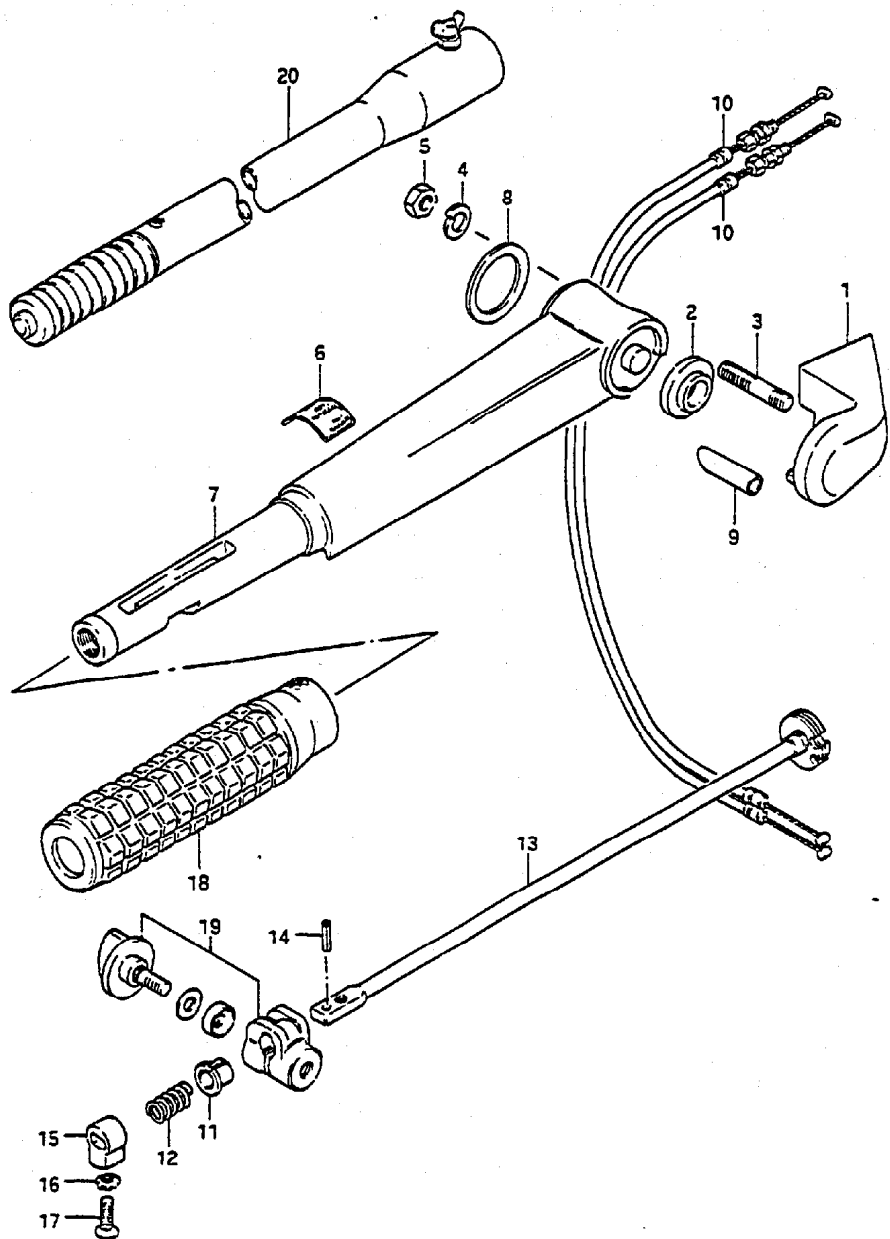
REF.NO.	PART NO.	DESCRIPTION	Q'TY		REMARKS
			55	65	
22	09140-06004	.NUT	2	2	
23	09160-06015	.WASHER	2	2	
24	09161-06008	.WASHER	2	2	
25	09164-13005	.WASHER	2	2	
26	01107-06122	.BOLT	1	1	
27	08321-21062	.LOCK WASHER	1	1	
28	08322-21062	.WASHER	1	1	
29	61421-94420-019	.EMBLEM, front	1	1	
30	61422-95570-8EF	.MARK, emblem front	1	1	
31	61441-95560	.EMBLEM, SUZUKI	2	2	
32	61442-94600	.MARK, oil injection	2	2	
33	61443-94740-26G	.DECAL, engine cover STBD	1	-	
34	61453-94740-26G	.DECAL, engine cover PORT	1	-	
35	03242-05169	.SCREW	4	4	
36	61443-94750-26G	.DECAL, engine cover STBD	-	1	
37	61453-94750-26G	.DECAL, engine cover PORT	-	1	
38	61435-94750-70G	.MARK, emblem rear	1	-	
39	61435-94770-70G	.MARK, emblem rear	-	1	
40	09800-81800	TOOL ASSY	1	1	
41	68110-95510	COVER, weather	1	1	OPT

FIG. 34

FIG.34 (E- B) HANDLE (DT55CH)

Q'TY

REMARKS



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	63121-96302-02M	COVER, tiller handle	1	
2	63114-94300	SPACER, handle cover	1	
3	09108-08147	STUD BOLT	2	
4	09162-08007	LOCK WASHER	2	
5	09140-08016	NUT	2	
6	63215-93102	MARK, handle grip	1	
7	63111-96311-02M	HANDLE, tiller	1	
8	63115-96301	SPACER	1	
9	63117-96300	COVER, stop switch wire	1	
10	63610-94700	CABLE ASSY, throttle	2	
11	63225-93200	BUSHING	1	
12	09440-12027	SPRING	1	
13	63220-96300	ROD, handle	1	
14	63227-93200	PIN, handle rod (L:14)	1	
15	63223-93201	STOPPER	1	
16	09163-06001	LOCK WASHER	1	
17	09126-06006	SCREW (6x20)	1	
18	63210-94400	GRIP, handle	1	
19	63240-96300	ADJUSTER, handle grip	1	
20	63300-94300	BAR ASSY, extension	1	OPT

FIG. 35

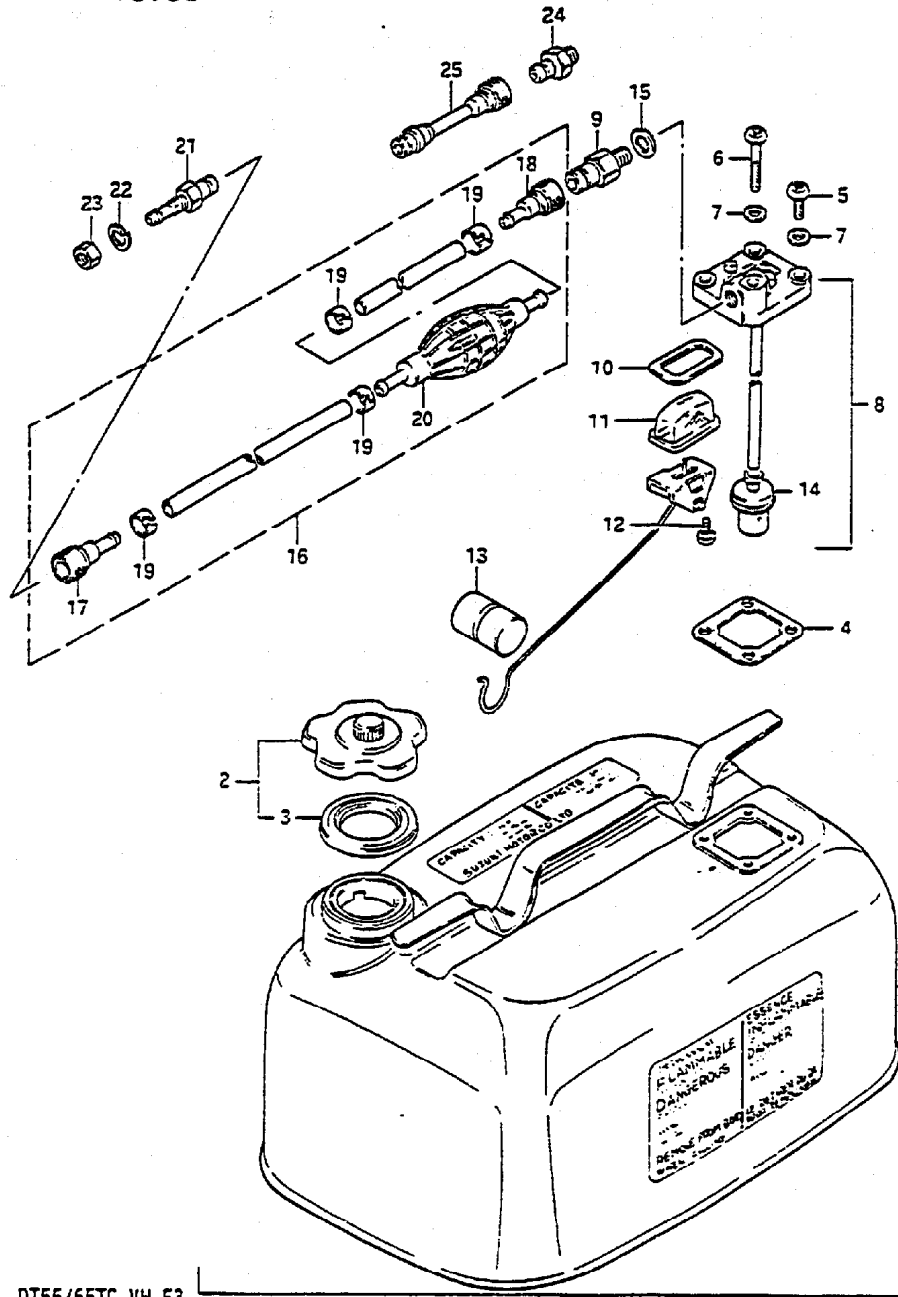


FIG.35 (E- 9) FUEL TANK

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	65000-95201	TANK SET, fuel, 23L	1	6 US.GAL./5 IMP.GAL.
2	65510-98507	.CAP ASSY, separate tank	1	
3	65561-98502	..GASKET, tank cap	1	
4	65871-93010	.GASKET, fuel gauge	1	
5	02112-06162	.SCREW	3	
6	02112-06402	.SCREW	1	
7	08322-21062	.WASHER	4	
8	65850-95506	.GAUGE ASSY, fuel	1	
9	65740-95500	..CONNECTOR, male fuel	1	M12,00:13
10	65854-93001	..GASKET	1	
11	65853-93001	..STRAINER, fuel gauge	1	
12	02112-04102	..SCREW	2	
13	65864-95200	..FLOAT	1	
14	65830-95500	..FILTER	1	
15	09168-12001	..GASKET (12.5x20x1)	1	
16	65700-95205	HOSE ASSY, fuel	1	
17	65750-98505	.CONNECTOR, female fuel	1	ID:11
18	65750-93000	.CONNECTOR, female fuel	1	ID:13
19	65781-98500	.CLIP	4	
20	65770-99702	.PUMP, squeeze	1	
21	65720-98520	CONNECTOR, male fuel	1	ID:11
22	08321-21102	LOCK WASHER	1	
23	08310-22102	NUT	1	
24	65720-98590	CONNECTOR, male fuel	1	OPT,00:11
25	65700-95271	HOSE, fuel joint	1	OPT

FIG.36

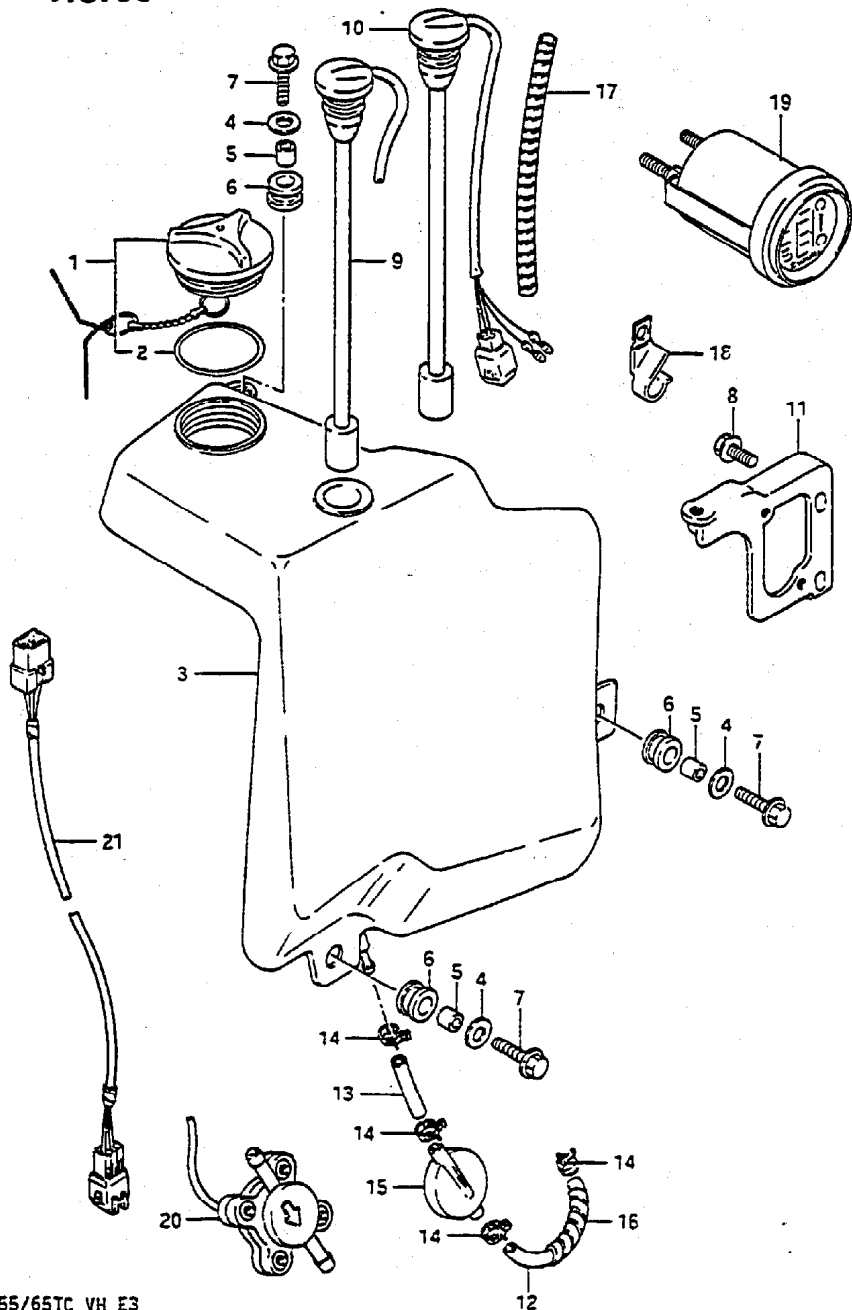


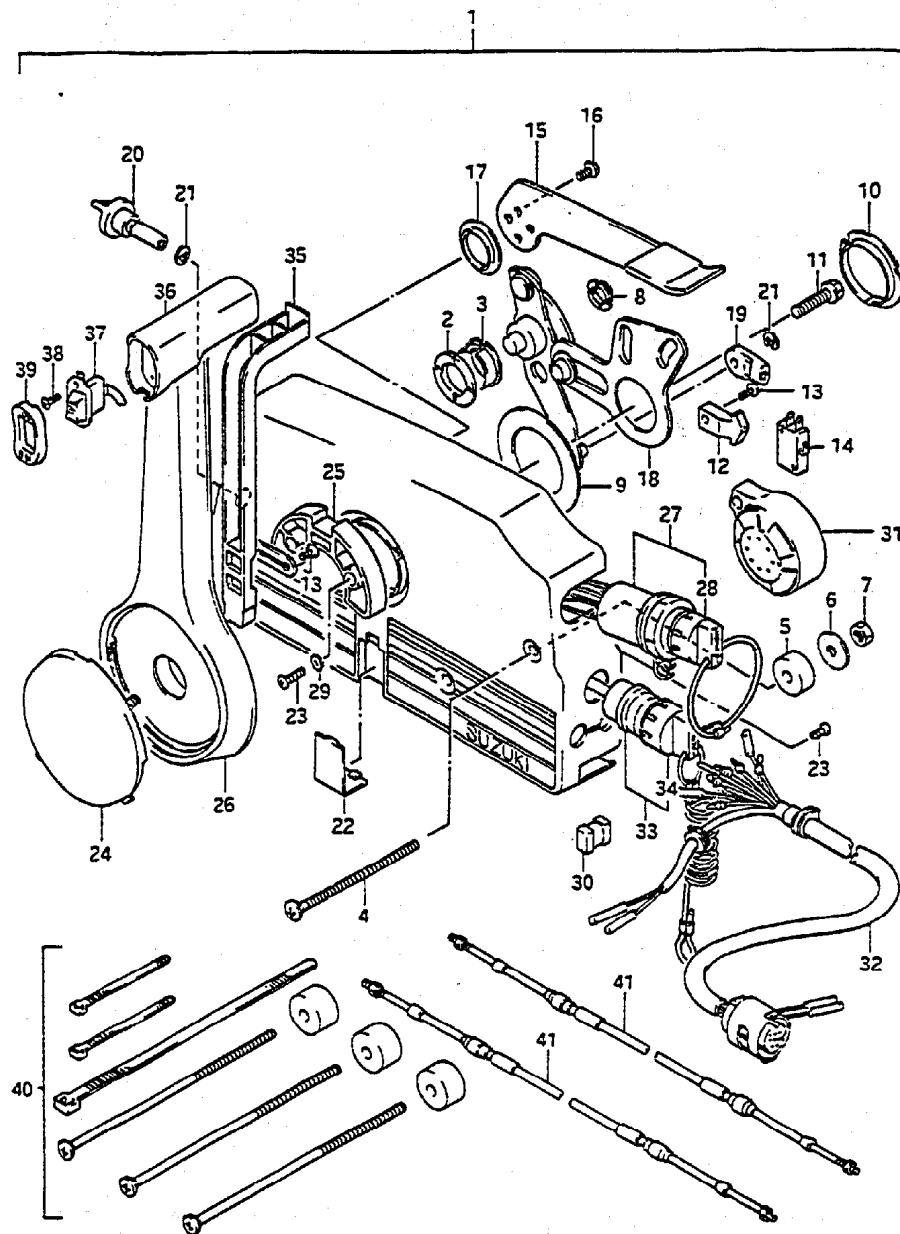
FIG.36 (E-10) OIL TANK

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	69200-95505	CAP ASSY, oil tank filler	1	
2	09280-41004	.GASKET	1	
3	69110-94700	TANK, oil	1	
4	09160-06100	WASHER	3	
5	09180-06030	SPACER (6.8x10x10)	3	
6	09320-10008	CUSHION	3	
7	01517-06252	BOLT	3	
8	01517-06162	BOLT	2	
9-1	34860-94700	SWITCH ASSY, oil level	1	DT55CH
9-2	34860-94720	SWITCH ASSY, oil level	1	Single float
10	34860-94730	SWITCH ASSY, oil level	1	Dual float
11	69311-94700	BRACE, oil tank	1	
12	09344-05032	HOSE No.1	1	L:160+110
13	09344-05044	HOSE No.2	1	L:45
14	09401-08409	CLIP	4	
15	16810-95500	FILTER, oil	1	model VF,VG
16	16911-94500	PROTECTOR	1	L:390+90
17	33833-95500	TUBE	1	
18	09403-12308	CLAMP	1	
19-1	34700-94610	MONITOR, oil and water warning	1	See note 1
19-2	34700-94620	MONITOR, oil and water warning	1	See note 2
20	16250-94700	SENSOR, oil	1	model VH
21	36660-94680	WIRE, indicator EXT	1	DPT approx 6 ft.

NOTE1 : Use with single float oil switch, p/n 34860-94720.

NOTE 2: Use with dual float oil switch, p/n 34860-94730.

FIG. 37



DT55/65TC VH E3

FIG. 37 (E-11) REMOTE CONTROL

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1-1	67200-95650	REMOTE CONTROL BOX ASSY	1	INC PTT SW - See Note 1
1-2	67200-87D00-02M	REMOTE CONTROL BOX ASSY	1	INC PTT SW - See Note 2
1-3	67200-95660	REMOTE CONTROL BOX ASSY	1	NIL PTT SW - See Note 1
1-4	67200-95640	REMOTE CONTROL BOX ASSY	1	NIL PTT SW - See Note 2
2	67232-95600	.BUSH	1	
3	67232-95620	.BUSH	1	
4	67296-95600	.SCREW	3	
5	67294-95600	.SPACER	3	
6	67288-94310	.WASHER	3	
7	09140-06004	.NUT	3	
8	67232-95610	.BUSH	1	
9	67253-95600	.WASHER	1	
10	67252-95600	.BUSH	1	
11	09100-08232	.BOLT	1	
12	67214-95600	.ACTUATOR	1	
13	67296-94300	.SCREW	3	
14	37721-94600	.SWITCH, neutral	1	
15	67241-95650	.LEVER, free throt	1	
16	09126-05003	.SCREW	2	
17	67243-95600	.BUSH	1	
18	67220-95600	.PLATE ASSY	1	
19	67275-95600	.END, cable	2	
20	67223-95600	.KNOB, brake ADJ	1	
21	67292-94300	.E RING	3	
22-1	67267-95600	.COVER, wire	1	Blue
22-2	67267-95610	.COVER, wire	1	Black
23	67296-95610	.SCREW	7	
24-1	67257-95600	.CAP, lever	1	Blue
24-2	67257-95610	.CAP, lever	1	Black
25	67256-95600	.HOLDER, neut lock	1	
26	67251-95650	.LEVER, handle	1	

Note 1: 67200-95650, 67200-95660 : BODY:Silver/DECAL:Blue
 Note 2: 67200-87D00-02M, 67200-95640 : BODY:Silver/DECAL:Black

DT55/65TC VH E3

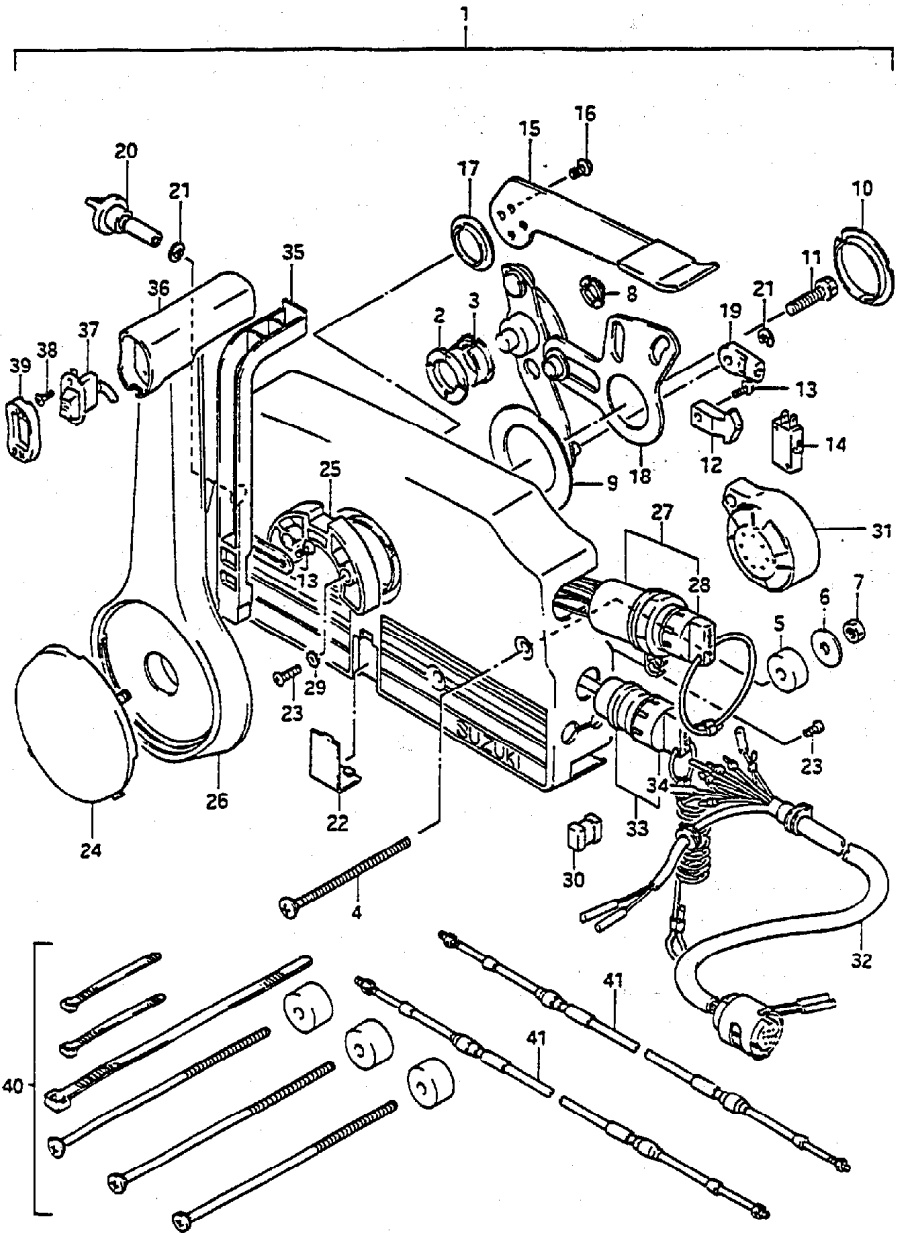
Revised Sept. 1986

FIG. 37

FIG.37 (E-12) REMOTE CONTROL

Q'TY

REMARKS



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
27	37110-94601	.IGNITION SWITCH	1	
28-1	37141-94400	..KEY (101)	1	
28-2	37141-94410	..KEY (102)	1	
28-3	37141-94420	..KEY (103)	1	
28-4	37141-94430	..KEY (104)	1	
28-5	37141-94440	..KEY (105)	1	
28-6	37141-94450	..KEY (106)	1	
29	67297-95600	.WASHER	2	
30	67273-95600	.SPACER	1	
31	38500-87D00	.BUZZER	1	
32-1	36620-87D00	.WIRING HARNESS (L:5000)	1	for 67200-95650, approx.16 ft.
32-2	36620-94610	.WIRING HARNESS (L:5000)	1	for 67200-95660, approx.16 ft.
33	37820-94402	.SWITCH ASSY, emergency	1	
34	37823-94400	..CAP & ROPE	1	
35	67255-95600	.ARM, neutral lock	1	
36-1	67261-95600	.GRIP	1	for 67200-95650, 67200-87D00
36-2	67261-95610	.GRIP	1	for 67200-95660, 67200-95640
37	37860-94600	.SWITCH, trim	1	for 67200-95650, 67200-87D00
38	09139-02003	.SCREW	2	for 67200-95650, 67200-87D00
39	67263-95600	.CAP, grip	1	for 67200-95650, 67200-87D00
40	67140-95600	ATTACHMENT, twin remocen kit	1	OPT
41-1	67320-95500	CABLE, clutch 6F (1.8M)	2	OPT
41-2	67320-95510	CABLE, clutch 7F (2.1M)	2	OPT
41-3	67320-95520	CABLE, clutch 8F (2.4M)	2	OPT
41-4	67320-95530	CABLE, clutch 9F (2.7M)	2	OPT
41-5	67320-95540	CABLE, clutch 10F (3.1M)	2	OPT
41-6	67320-95550	CABLE, clutch 11F (3.4M)	2	OPT
41-7	67320-95560	CABLE, clutch 12F (3.7M)	2	OPT
41-8	67320-95570	CABLE, clutch 13F (4.0M)	2	OPT
41-9	67320-95580	CABLE, clutch 14F (4.3M)	2	OPT
41-10	67320-95590	CABLE, clutch 15F (4.6M)	2	OPT
41-11	67320-95600	CABLE, clutch 16F (4.9M)	2	OPT
41-12	67320-95610	CABLE, clutch 17F (5.2M)	2	OPT
41-13	67320-95620	CABLE, clutch 18F (5.5M)	2	OPT
41-14	67320-95630	CABLE, clutch 19F (5.8M)	2	OPT
41-15	67320-95640	CABLE, clutch 20F (6.1M)	2	OPT
41-16	67320-95650	CABLE, clutch 22F (6.7M)	2	OPT

DT55/65TC VH E3

FIG.38

FIG.38 (E-13) TIE ROD

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	67701-95300	DRAG LINK ASSY	1	
2	67721-94500	.SPACER	1	
3	67725-94500	.BOLT	1	
4	67726-94500	.NUT	2	
5	67728-94500	.WASHER	3	

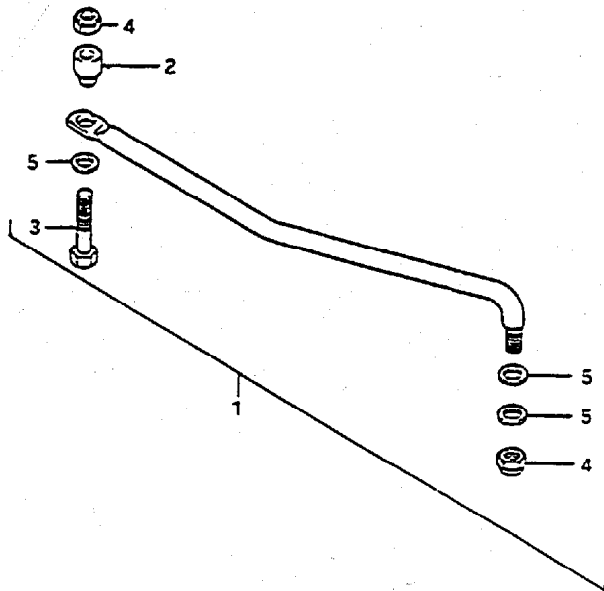


FIG. 39

FIG.39 (F- 2) OPT : ELECTRICAL (1)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	*	TACHOMETER ASSY	1	
2	*	.BULB (12V,3.4W)	1	
3	*	SPEEDOMETER ASSY	1	
4	*	.BULB (12V,3.4W)	1	
5	*	.SENSOR ASSY, speedometer	1	
6-1	*	HOUR METER ASSY	1	
6-2	*	HOUR METER ASSY	1	
7	*	METER ASSY, voltage	1	
8	*	.BULB (12V,3.4W)	1	
9-1	*	METER ASSY, trim	1	
9-2	*	METER ASSY, trim	1	
10	34108-94500	SWITCH ASSY, meter	1	
11	34109-94500	LEAD, meter EX	1	

* CONSULT LATEST EDITION OF ACCESSORY CATALOG
FOR CURRENT PART NUMBERS AND SPECIFICATIONS

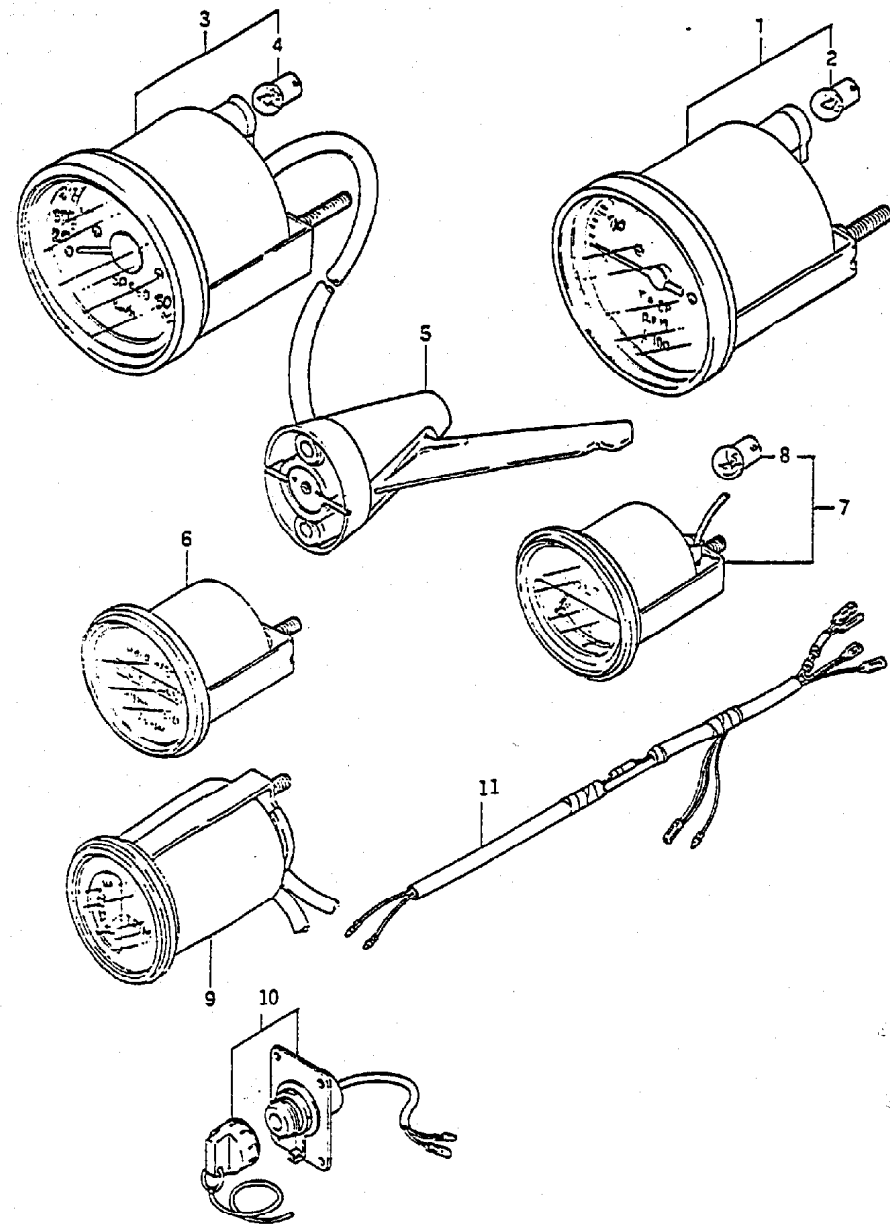
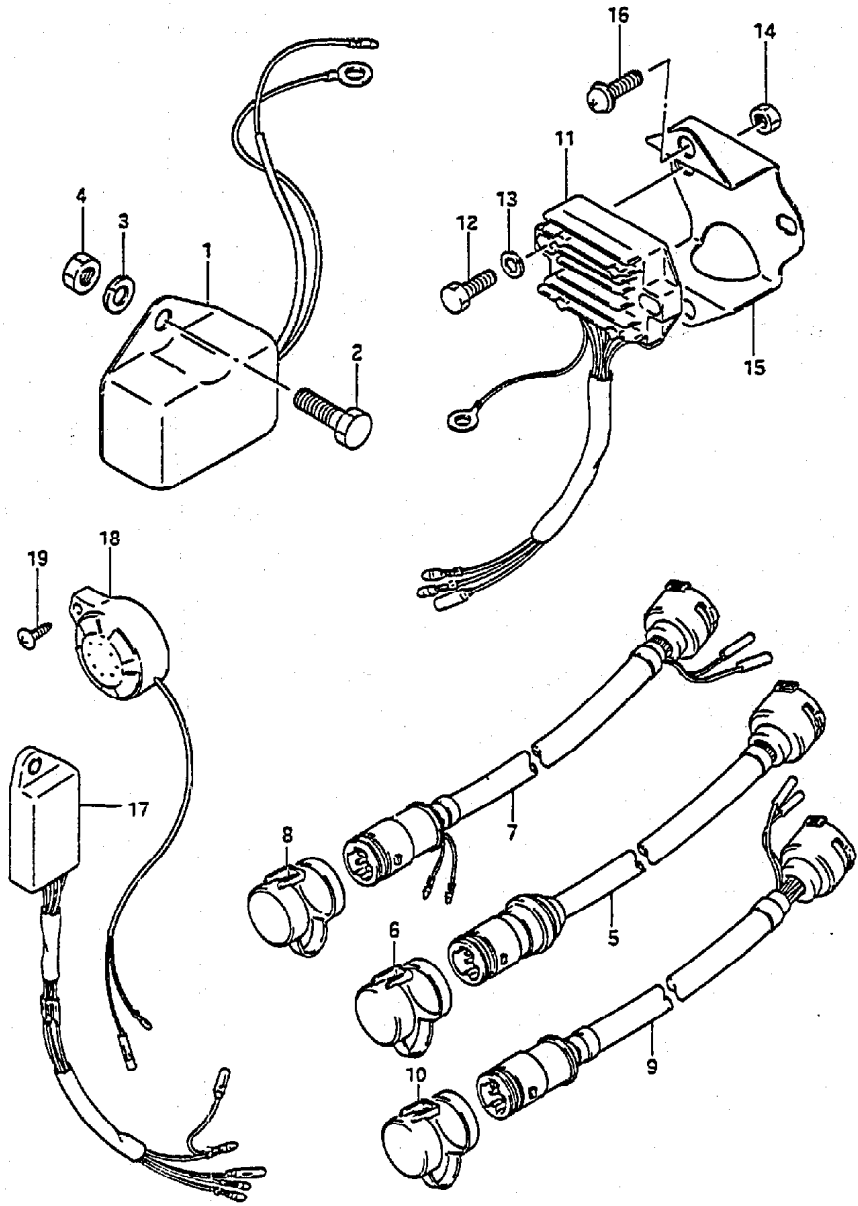


FIG. 40

FIG.40 (F- 3) OPT : ELECTRICAL (2)

Q'TY



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	32500-95722	REGULATOR ASSY, voltage	1	
2	01107-06122	BOLT	2	
3	08321-21062	LOCK WASHER	2	
4	08310-11062	NUT	2	
5	36620-95203	WIRING HARNESS, extension	1	DT55C/DT65C
6	36631-94300	.CAP	1	
7-1	36620-95302	WIRING HARNESS, extension	1	L:2000
7-2	36620-87020	WIRING HARNESS, extension	1	L:5000
8	36631-94300	.CAP	1	
9	36620-95320	WIRING HARNESS, extension	1	L:5000,DT55TC/DT65TC
10	36631-94300	.CAP	1	
11	32800-94700	REGULATOR ASSY, voltage	1	Must also use 32120-94710
12	01107-06202	BOLT	2	
13	08321-21062	LOCK WASHER	2	
14	08310-11062	NUT	2	
15	32590-94700	BRACKET, voltage regulator	1	
16	02152-06127	SCREW	2	
17	34250-94700	CONTROL UNIT, tachometer	1	For use with 12 pole tachs
18	38500-94700	BUZZER ASSY, warning	1	DT55CH
19	03142-05209	SCREW	1	DT55CH

FIG. 41

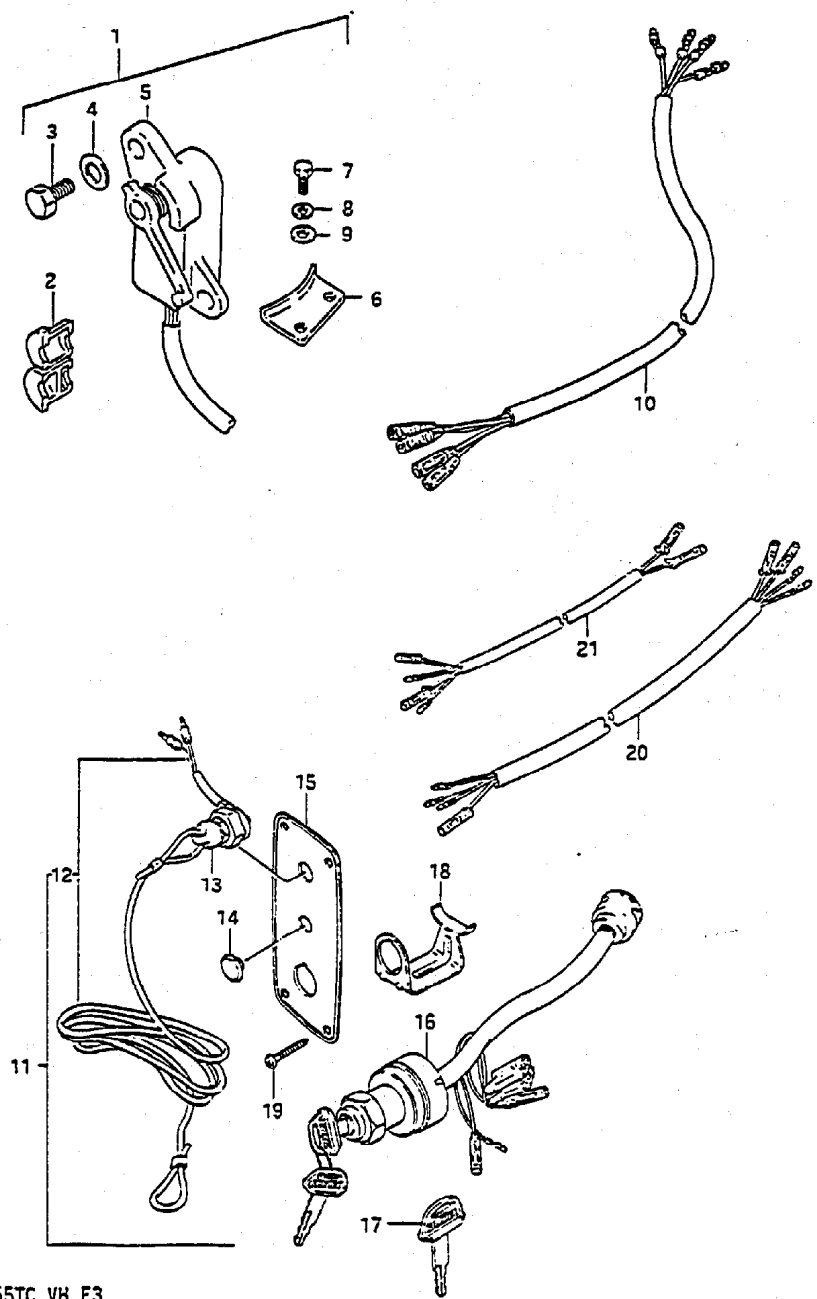


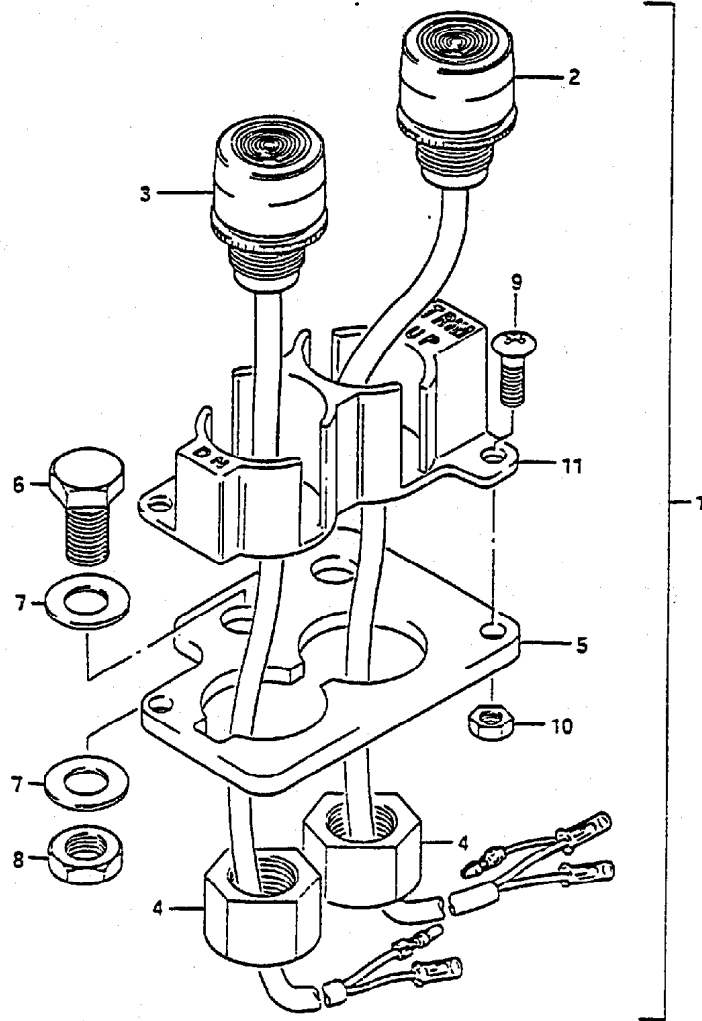
FIG. 41 (F- 4) OPT : ELECTRICAL (3)

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	34801-95300	SENDER, trim	1	
2	34803-94500	.GROMMET, sender lead	1	
3	09100-06113	.BOLT (6x16)	2	
4	09160-06015	.WASHER (6.5x13x1)	2	
5	34801-95210	.TRIM, sender	1	
6	34802-95301	.ATTACHMENT	1	
7	09100-06131	.BOLT	2	
8	09162-06006	.LOCK WASHER	2	
9	09160-06015	.WASHER	2	
10-1	36680-94600	WIRE, sender EXT (S)	1	2m (approx 6 ft.)
10-2	36680-94610	WIRE, sender EXT (L)	1	5m (approx 16 ft.)
11	37100-95210	PANEL ASSY, switch	1	DT55C/65C
12	37820-95353	.SWITCH ASSY, emergency	1	
13	37823-95251	..CAP	1	
14	37101-93310	.CAP	1	
15	37139-95251	.PLATE, switch	1	
16	37110-95210	.SWITCH, ignition	1	
17-1	37141-93300	..KEY, spare 8511	1	
17-2	37141-93310	..KEY, spare 8512	1	
17-3	37141-93320	..KEY, spare 8513	1	
17-4	37141-93330	..KEY, spare 8611	1	
17-5	37141-93340	..KEY, spare 8612	1	
17-6	37141-93350	..KEY, spare 8613	1	
18	37150-93350	.HOLDER	1	
19	03112-05209	SCREW	4	
20	36640-95500	HARNESS, trim relay	1	
21	37853-95251	HARNESS, trim SW	1	

FIG.42

FIG.42 (F- 5) OPT : TRIM SWITCH (DT55C/65C)



REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	37850-95310	SWITCH ASSY, dashboard	1	
2	37860-95320	SWITCH TRIM, UP	1	
3	37870-95320	SWITCH TRIM, DN	1	
4	09159-14014	NUT	2	
5	37852-95211	PLATE, trim switch	1	
6	09100-08232	BOLT (8x30)	2	
7	09160-08015	WASHER (8.5x16x1.2)	4	
8	09140-08012	NUT	2	
9	02142-04127	SCREW	2	
10	08310-11047	NUT	2	
11	37854-95201	PANEL, trim switch	1	

FWJ

FIG.43

FIG.43 (F- 6) OPTIONAL

Q'TY

REF.NO.	PART NO.	DESCRIPTION	Q'TY	REMARKS
1	99000-31030	GASKET, liquid	1	for crankcase,100g
2	99000-31050	GASKET, liquid	1	for gear case,100g
3	99000-31120	SILICONE SEAL	1	50g
4	99000-32050	THREAD LOCK	1	50g (1342)
5-1	99000-25160	GREASE, water resistant	1	250g
5-2	99000-25170	GREASE, water resistant	1	50g
6	99000-22540	GEAR OIL, outboard motor	1	400cc
7	99000-25010	SUZUKI SUPER GREASE A	1	450g,for crank oil seal
8	99000-32020	THREAD LOCK SUPER	1	50g (1333B)
9-1	99000-10105-01T	PAINT (500g)	1	
9-2	99000-10205-02M	PAINT (500g)	1	
10-1	99000-10109-01T	PAINT (90g)	1	
10-2	99000-10209-02M	PAINT (90g)	1	

